



Reason	-	-	UNSPECIFIED TOL 'S (+/-0.2mm)												FINISH.					
This document and the technical data disclosed are proprietary to Accion Tech, Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	-	-	ANGLE +/- 1°	DIM	GRADE	0	1	2	3	4	5	PART NO.	SCALE 0.130		UNIT MM [IN]					
																				
	16-----63						0.05	0.1	0.15	0.2	0.2		0.5	DESIGN Kevin Ke		Jan-27-16				
	63-----250						0.05	0.2	0.25	0.4	0.5		1.2							
	250-----500						0.1	0.25	0.3	0.6	0.8		1.8							
-	-	-	ROUGHNESS	500-----1000						0.3	0.5	0.8	1.2	3.0	MATERIAL					
-	-	ZONE						DESCRIPTION												

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DWG. TITLE. SHEET 1/1 REV. SIZE

ZZ-ES5654BQ EXPLODE A0 A3