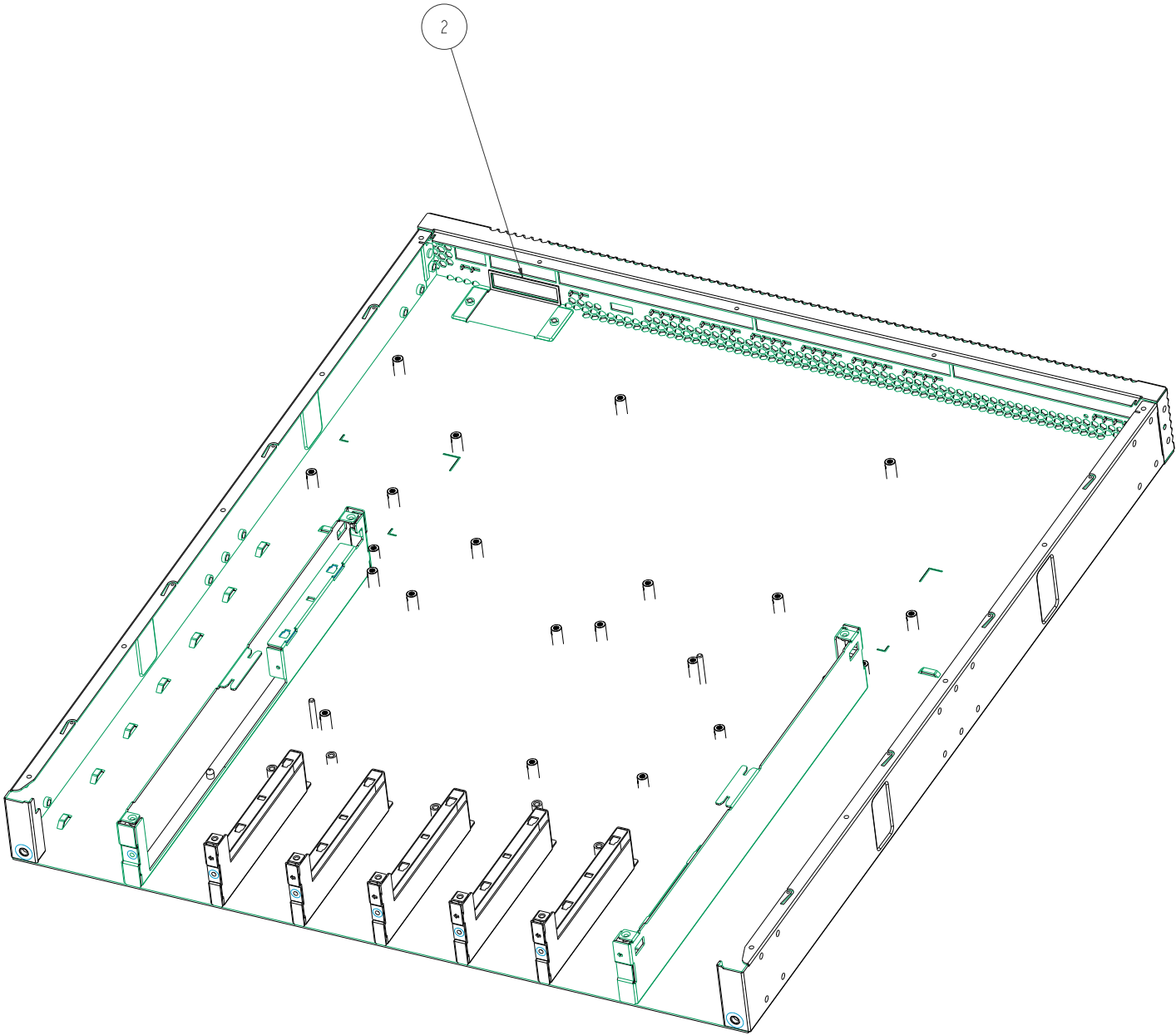
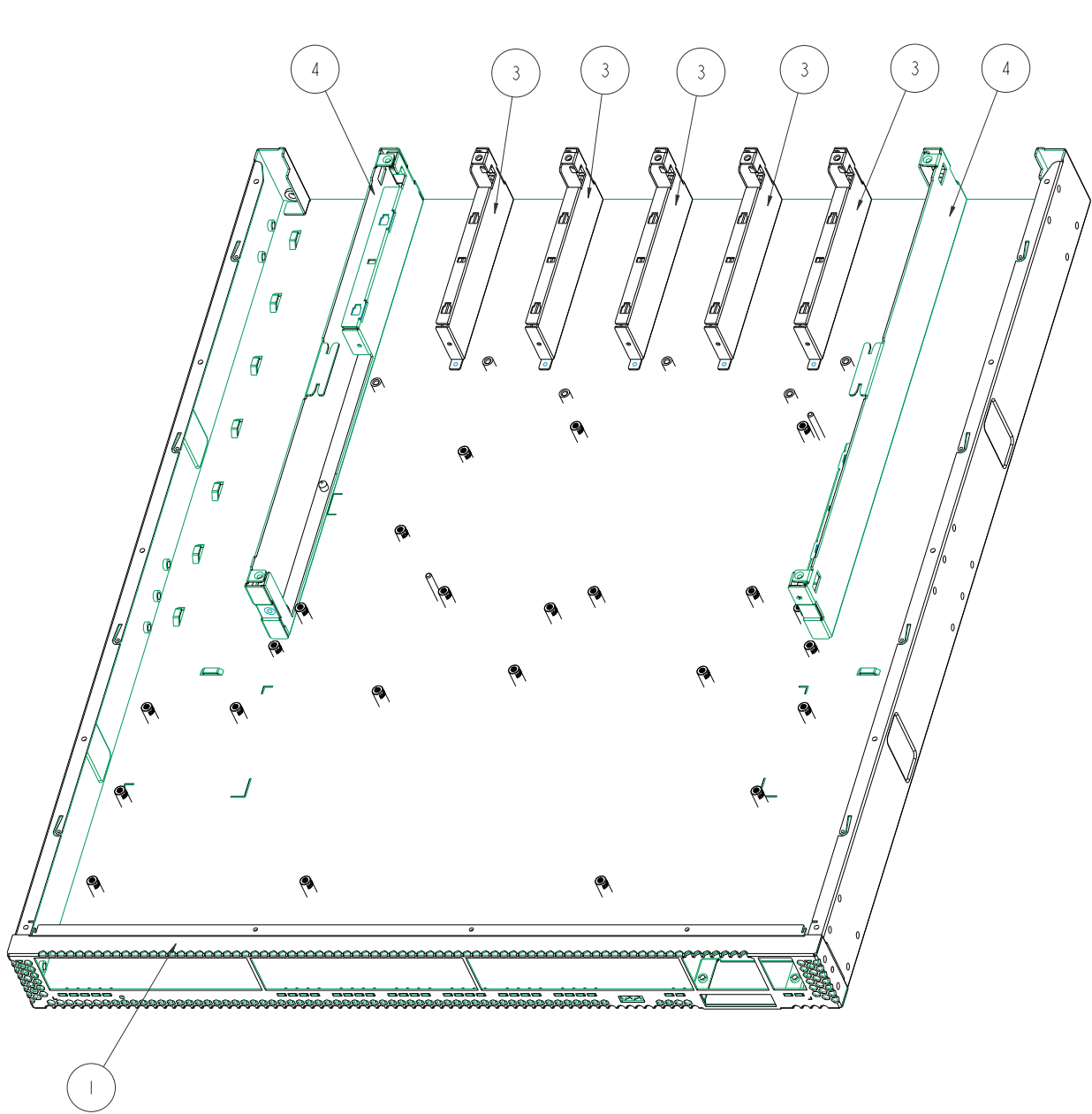


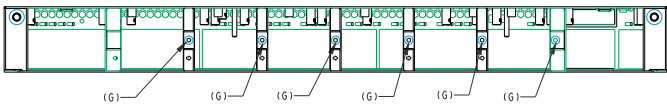
No.	Component Name	Q'ty	
1	CHASSIS-BASE-44377410	1	
2	CONDUCTIVE-SPONGE-FOR-1X2QSFP	1	
3	GUIDE-RAIL-FAN_1_1_2_3-43034700	5	
4	PSU_GUIDE-RAIL	2	



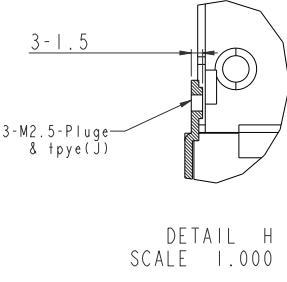
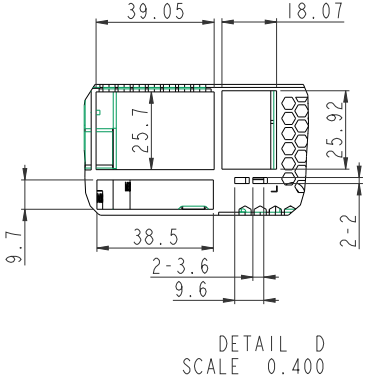
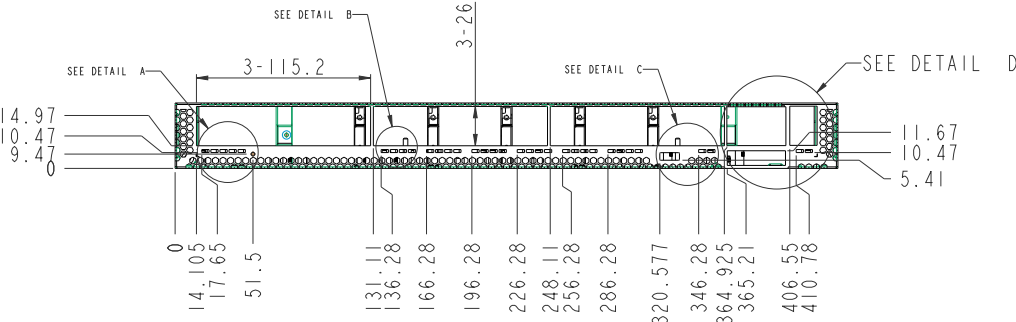
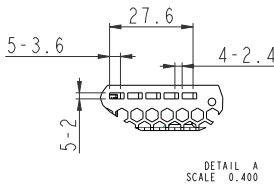
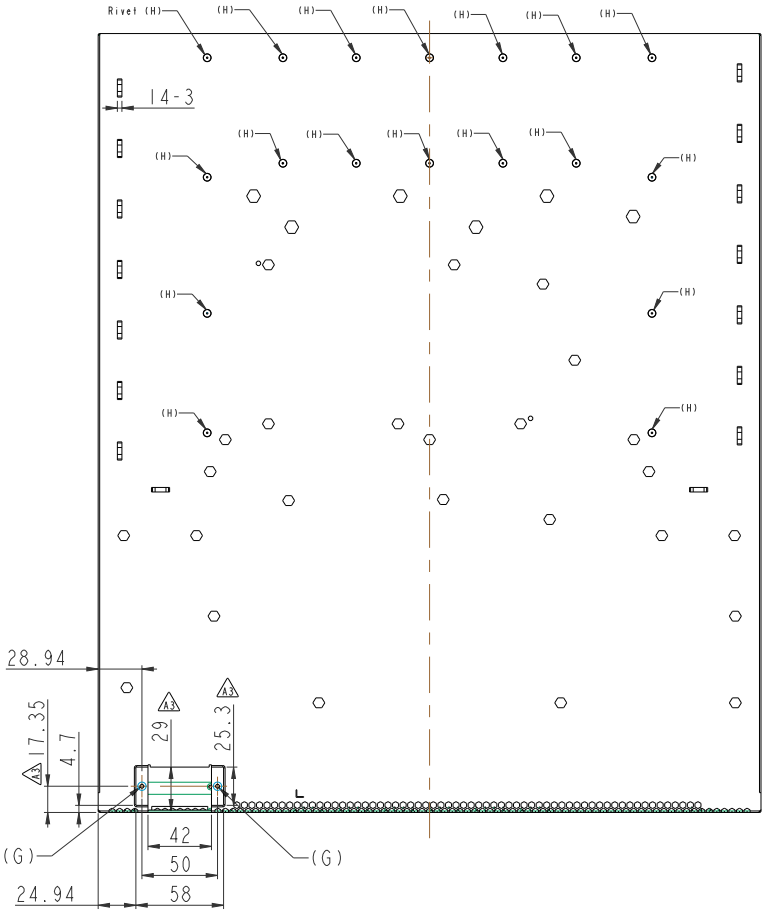
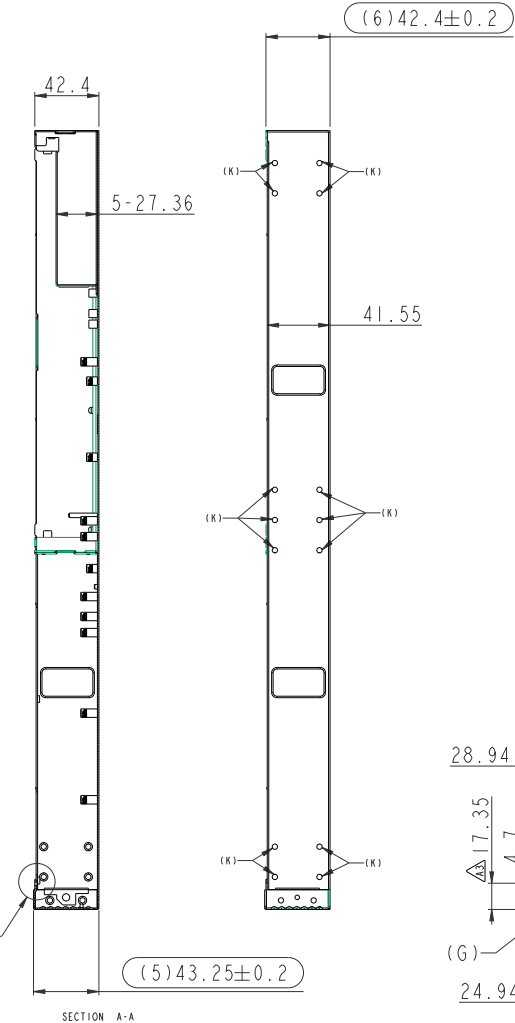
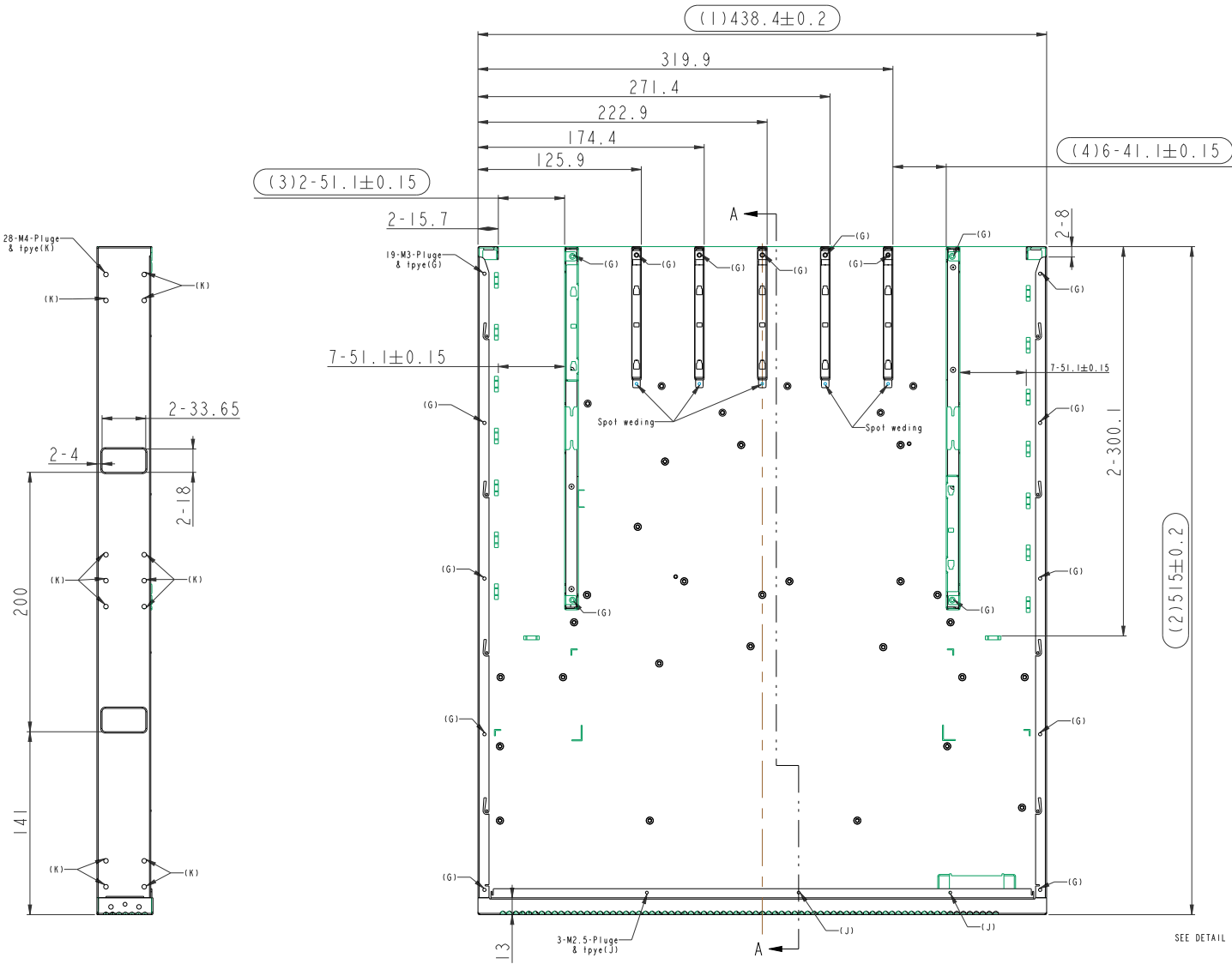
Reason	.	.	UNSPECIFIED TOL 'S (+/-0.2mm)		FINISH. Coating: ACCTON Black Pantone 3C2X
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	.	.	ANGLE +/- 1°	DIM	PART NO.
	.	.	ROUGHNESS	GRADE	123100000908A
	.	.		0 1 2 3 4 5	SCALE 0.300 UNIT MM [IN]
	.	.		0-----16 0.05 0.1 0.15 0.2 0.2 0.3	DESIGN Kevin Ke Jan-05-16
	.	.		16-----63 0.05 0.15 0.2 0.3 0.3 0.8	
.	.	.		63-----250 0.05 0.2 0.25 0.4 0.5 1.2	
.	.	.		250-----500 0.1 0.25 0.3 0.6 0.8 1.8	
.	.	.		500-----1000 0.3 0.5 0.8 1.2 3.0	
ZONE	DESCRIPTION		MATERIAL SECC, T=1mm		


Accton TECHNOLOGY CORP.

DWG. TITLE.	SHEET 1/1	REV.	SIZE
Base ES5654BQ-1115-168ZZ		A3	A3



- NOTES:
- 1.QUALITY CONTROL DIMENSIONS SPECIFIED AS (1)~(6).
  - 2.REMOVE ALL OIL,BURRS,BREAK,SHARP EDGES AND CORNERS.
  - 3.ALL MATERIALS USED IN THE CONSTRUCTION OF THIS PART (INCLUDING RAW STOCK, COATING, HARDWARE, GASKETING, ETC.) MUST BE RoSH COMPLIANT.
  - 4.NON-SHOWN DIMENSION IN THE DRAWING,MUST BE TAKEN FROM 3D DATA.
  - 5.AFTER ASSEMBLING,THE LOW MATERIAL WITHOUT PAINT CAN NOT BE EXPOSED.
  - 6.NO OVERSPRAY ALLOWED.
  - 7.THIS PART SHOULD MATCH WELL WITH Cover 123200000857A.

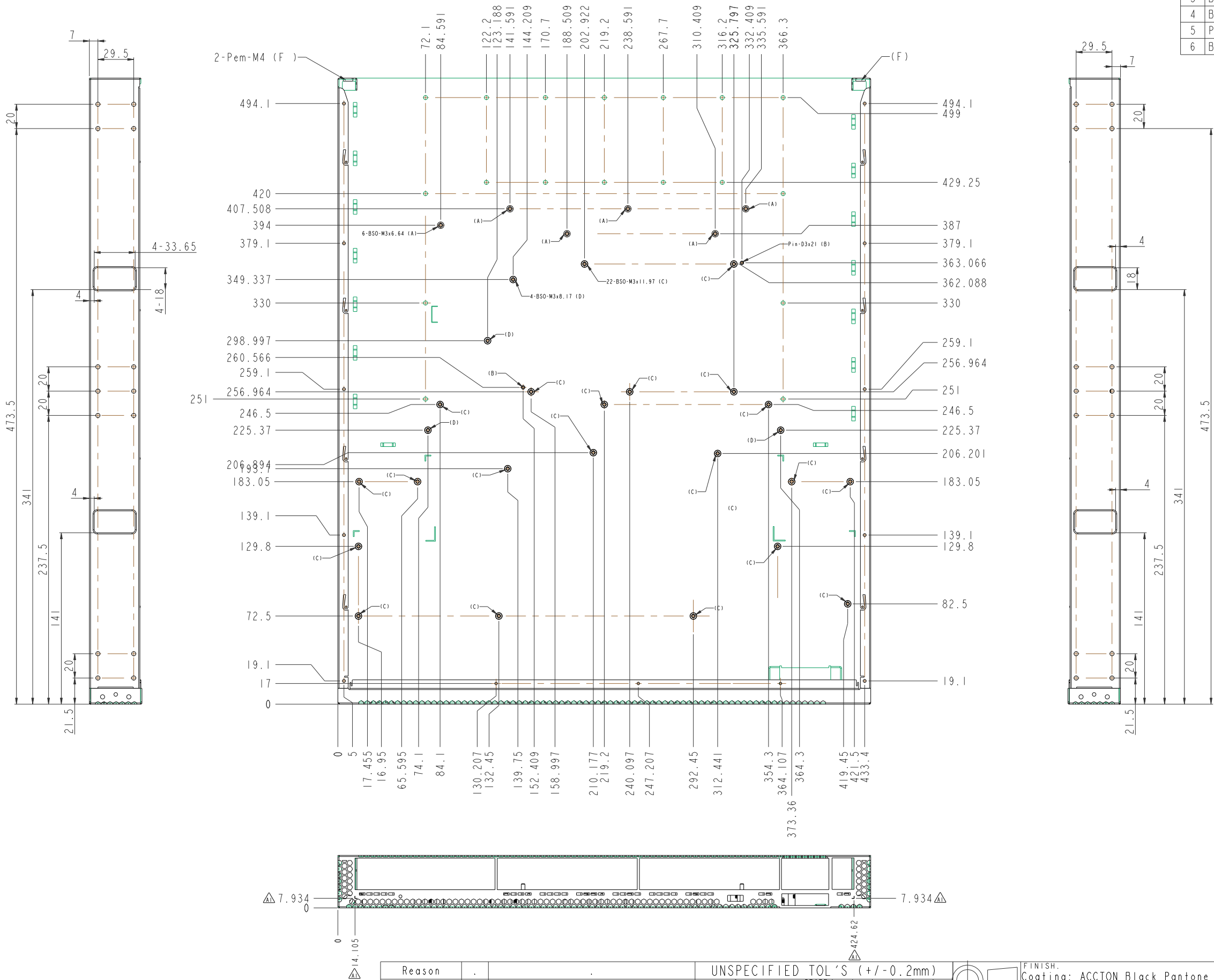


Reason				UNSPECIFIED TOL 'S (+/-0.2mm)				FINISH. Coating: ACCTON Black Pantone 3C2X		<div>Accton TECHNOLOGY CORP.</div>										
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.				ANGLE +/- 1°	GRADE	DIM	0	1	2					3	4	5	PART NO. 123100000908A	SCALE 0.200	UNIT MM [IN]	
															DESIGN Kevin Ke	Jan-05-16				
A3	to modify DIM.															DWG. TITLE.	SHEET 1/1	REV.	SIZE	
ZONE	DESCRIPTION																	Base ES5654BQ-1115-168ZZ	A3	A3

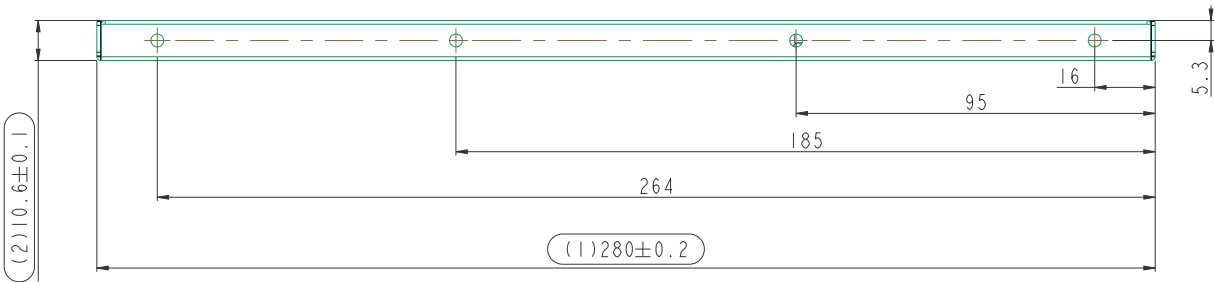
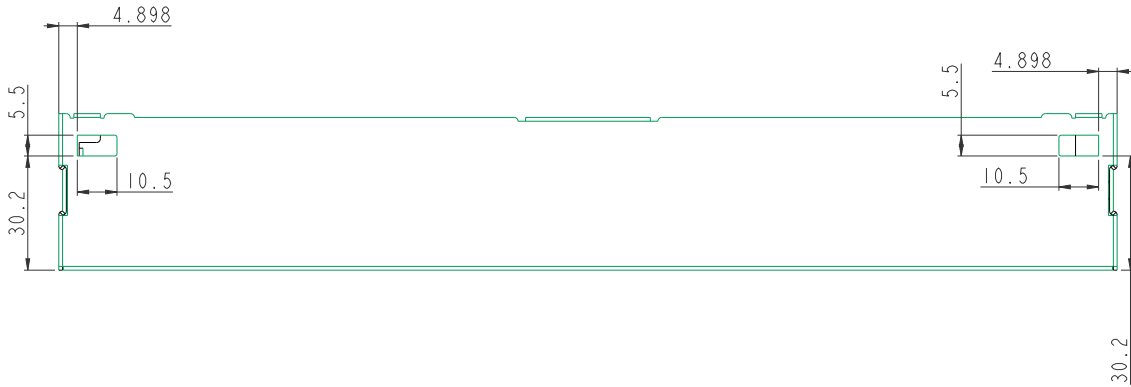
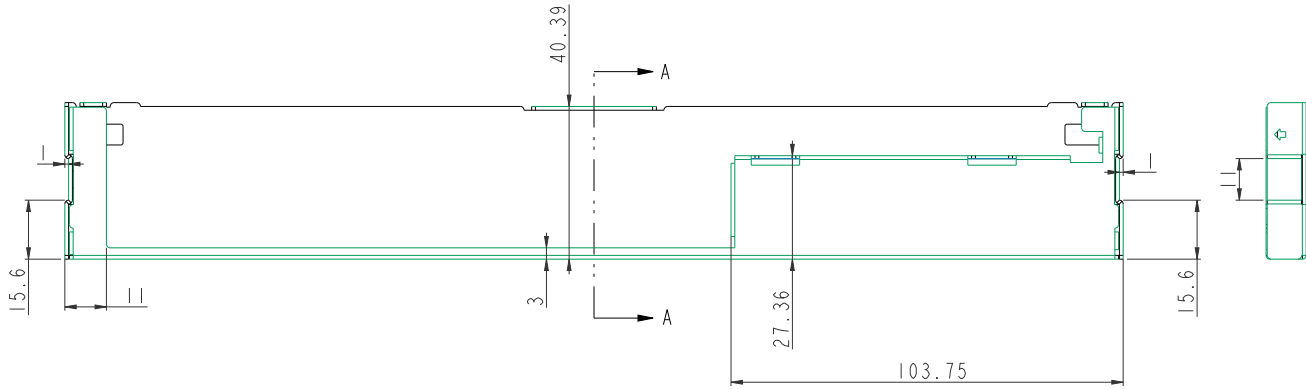
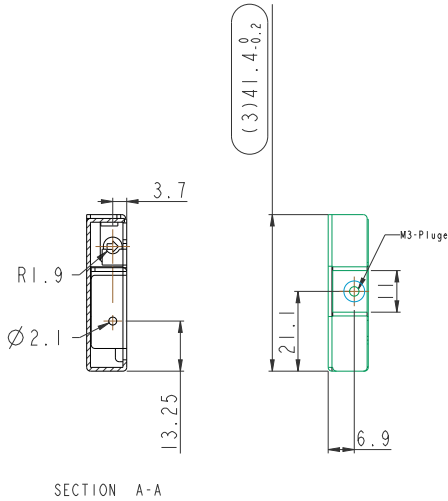
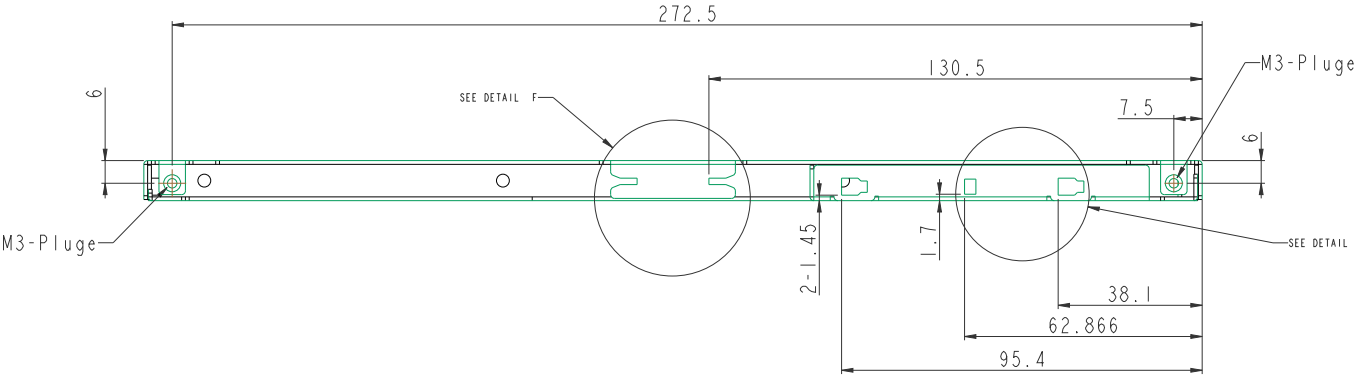
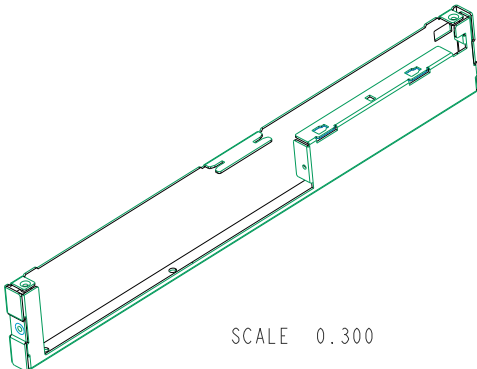
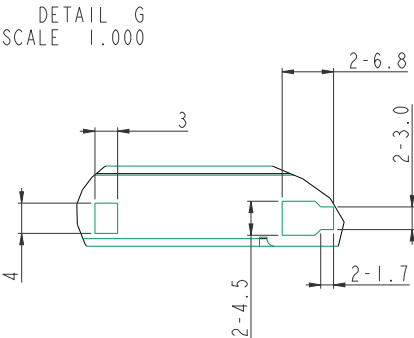
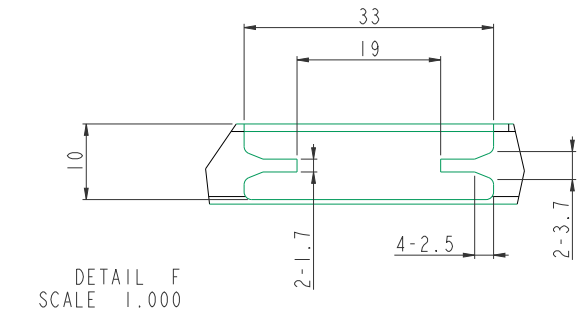
Accton TECHNOLOGY CORP.

Base ES5654BQ-1115-168ZZ


No.	Component Name	Q'ty	Remarks
1	BSO-M3x6.64	6	Type A
2	Pin-D3x21	2	Type B
3	BSO-M3x11.97	21	Type C
4	BSO-M3x8.17	4	Type D
5	PEM-M4	2	Type F
6	Base ES5654BQ-1115-168ZZ	1	

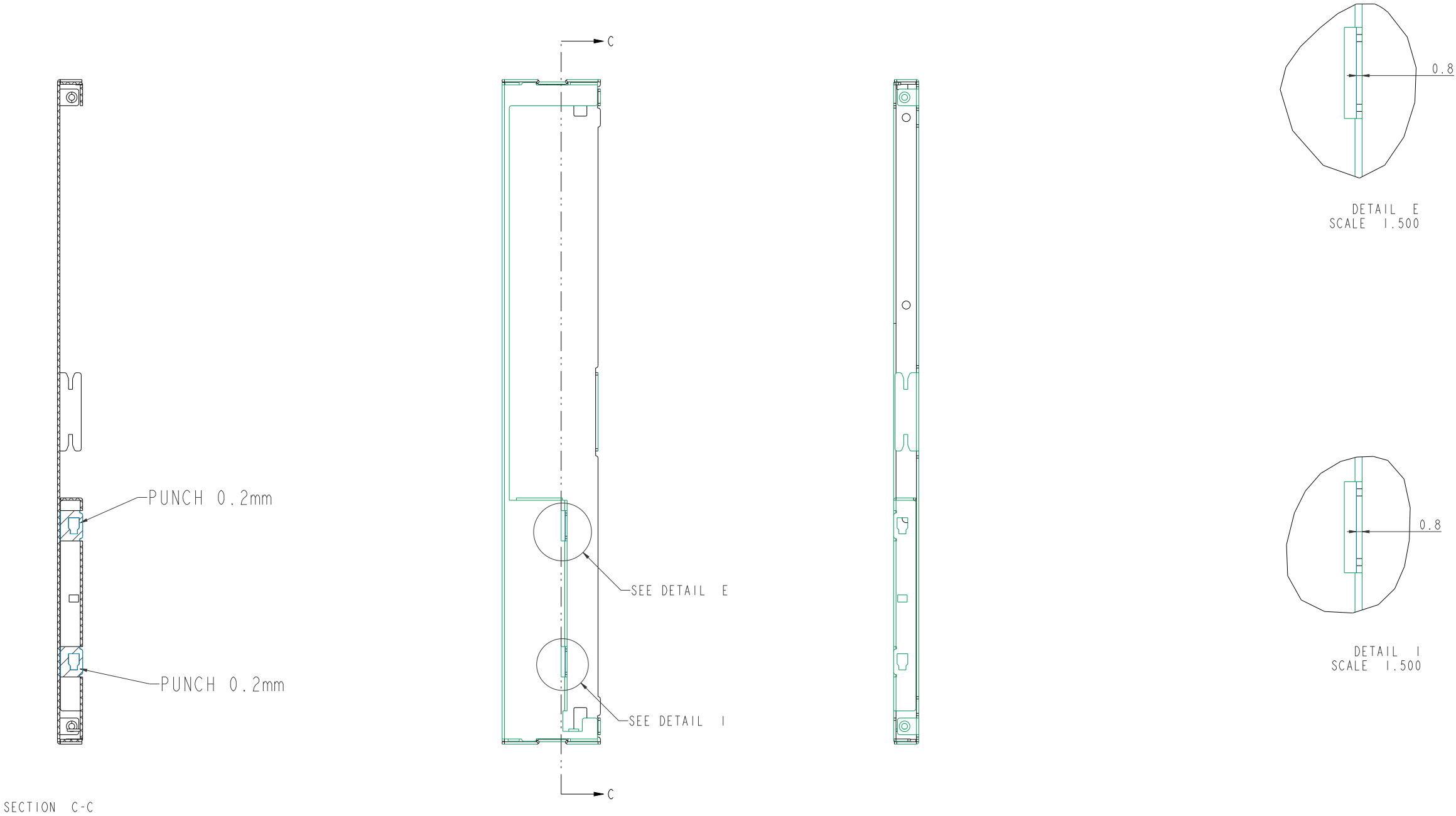


Reason		UNSPECIFIED TOL 'S (+/-0.2mm)										FINISH.			
												Coating: ACCTON Black Pantone 3C2X			
												SCALE 0.300 UNIT MM [IN]			
												DESIGN Kevin Ke Jan-05-16			
												MATERIAL SECC, T=1mm			
												PART NO. 123100000908A			
												DWG. TITLE. SHEET 1/1 REV. SIZE			
												Base ES5654BQ-1115-168ZZ A3 A3			




- NOTES:
- 1.QUALITY CONTROL DIMENSIONS SPECIFIED AS (1)~(3).
  - 2.REMOVE ALL OIL,BURRS,BREAK,SHARP EDGES AND CORNERS.
  - 3.ALL MATERIALS USED IN THE CONSTRUCTION OF THIS PART (INCLUDING RAW STOCK, COATING, HARDWARE, GASKETING, ETC.) MUST BE RoSH COMPLIANT.
  - 4.NON-SHOWN DIMENSION IN THE DRAWING,MUST BE TAKEN FROM 3D DATA.
  - 5.AFTER ASSEMBLING,THE LOW MATERIAL WITHOUT PAINT CAN NOT BE EXPOSED.
  - 6.NO OVERSPRAY ALLOWED.
  - 7.THIS PART SHOULD MATCH WELL WITH Cover 123200000857A.

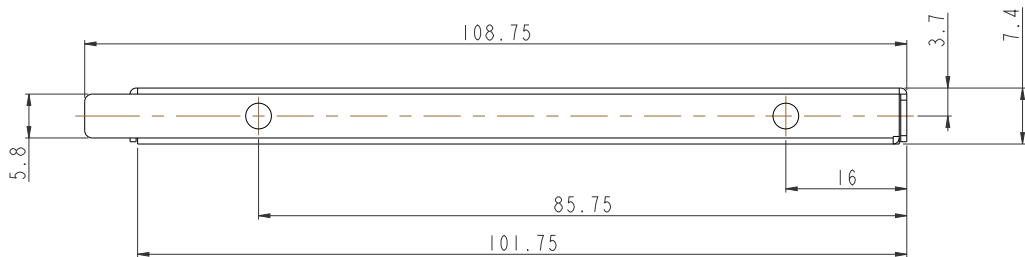
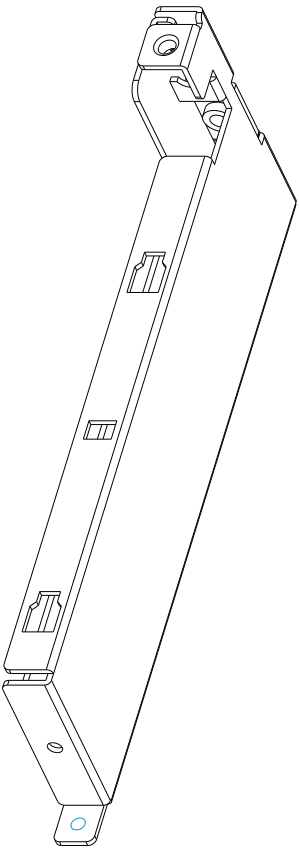
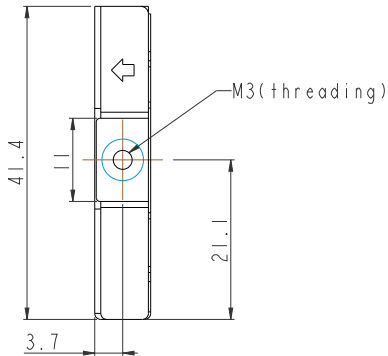
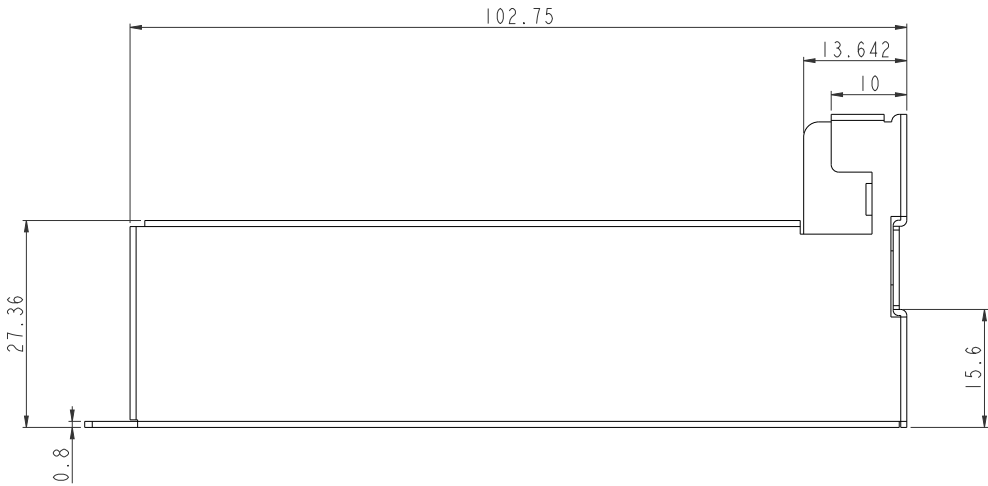
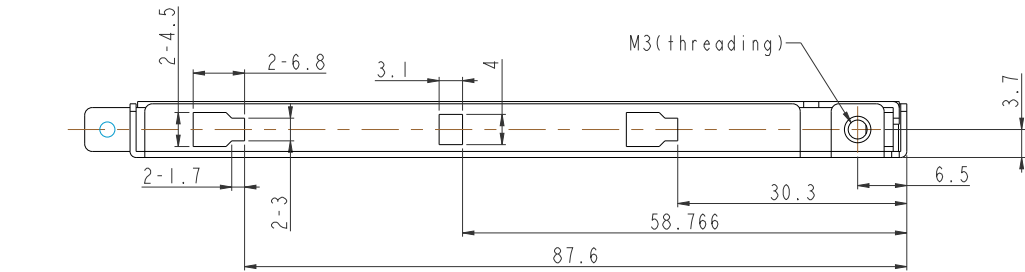
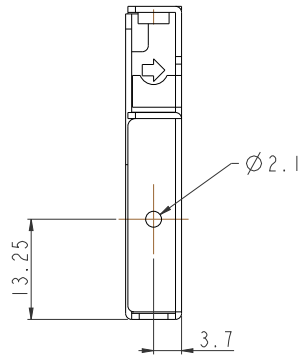
Reason	.	.	UNSPECIFIED TOL 'S (+/-0.2mm)										 FINISH: Coating: ACCTON Black Pantone 3C2X		<div>Accton TECHNOLOGY CORP.</div>											
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	.	.		ROUGHNESS		0-----16		0.05	0.1	0.15	0.2	0.2	0.5	DESIGN Kevin Ke		Jan-05-16										
	.	.		16-----63		0.05	0.15	0.2	0.3	0.3	0.8															
	.	.		63-----250		0.05	0.2	0.25	0.4	0.5	1.2															
	.	.		250-----500		0.1	0.25	0.3	0.6	0.8	1.8															
ZONE		DESCRIPTION		500-----1000		0.3	0.5	0.8	1.2	3.0	MATERIAL SECC, T=1mm				DWG. TITLE.		SHEET 1/1	REV.	SIZE							
																				Base ES5654BQ-1115-168ZZ					A3	A3




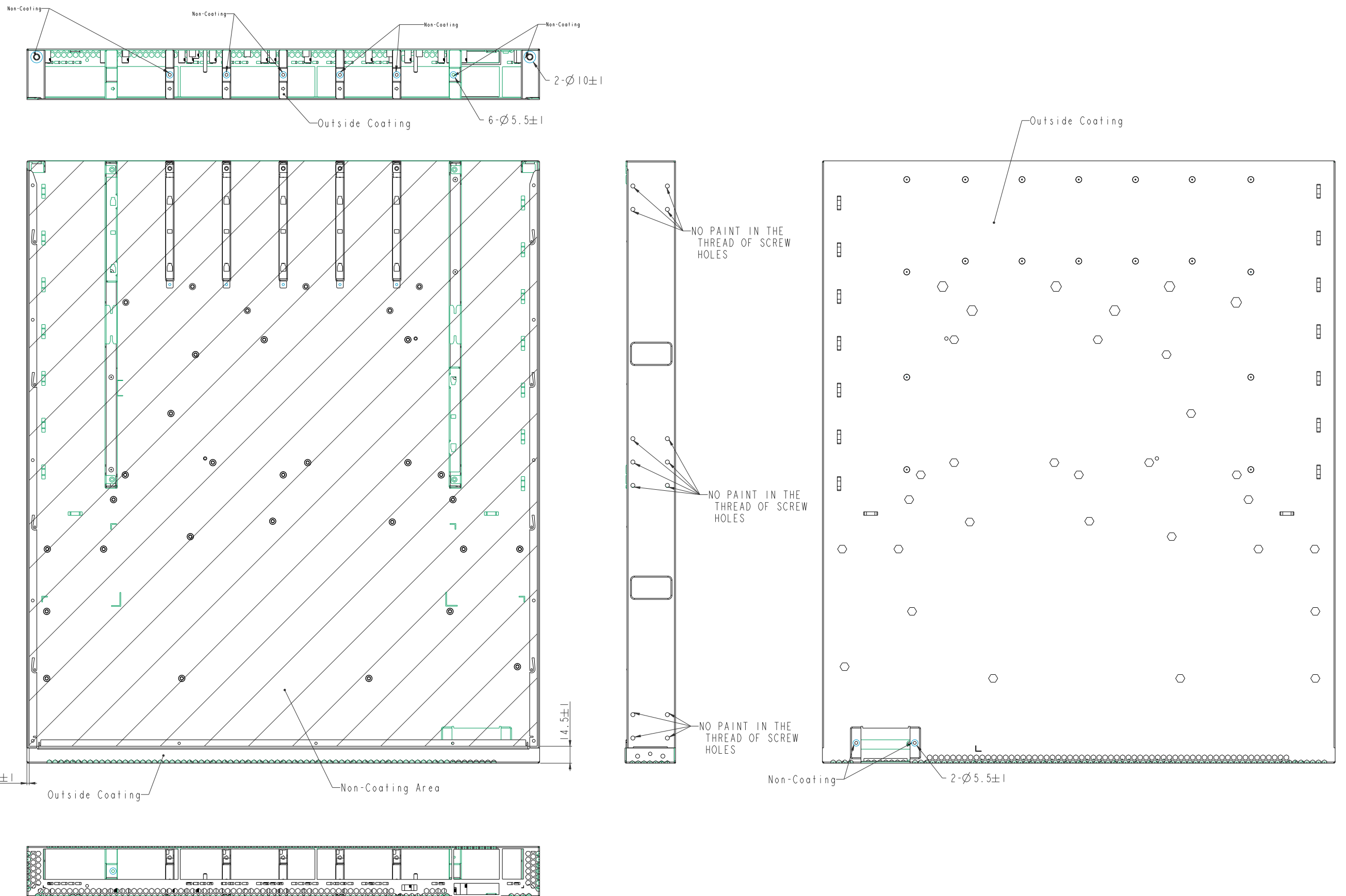
- NOTES:
- 1. QUALITY CONTROL DIMENSIONS SPECIFIED AS (1)-(3).
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Reason	.	.	UNSPECIFIED TOL 'S (+/-0.2mm)							 FINISH: Coating: ACCTON Black Pantone 3C2X		Accton TECHNOLOGY CORP.						
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	.	.		ROUGHNESS	DIM		0-----16						0.05 0.1 0.15 0.2 0.2 0.5					
	.	.		ROUGHNESS	16-----63		0.05 0.15 0.2 0.3 0.3 0.8											
	.	.		ROUGHNESS	63-----250		0.05 0.2 0.25 0.4 0.5 1.2											
	.	.		ROUGHNESS	250-----500		0.1 0.25 0.3 0.6 0.8 1.8											
ZONE		DESCRIPTION		500-----1000		0.3 0.5 0.8 1.2 3.0						MATERIAL SECC, T=1mm		DWG. TITLE.		SHEET 1/1	REV.	SIZE
												Base ES5654BQ-1115-168ZZ		A3		A3		

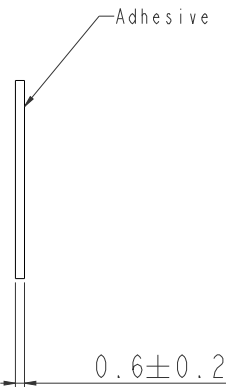
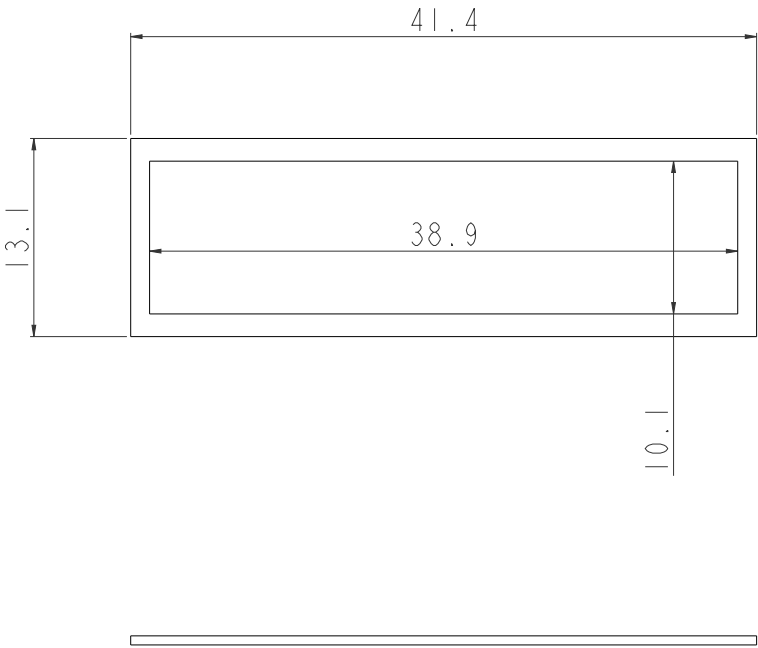
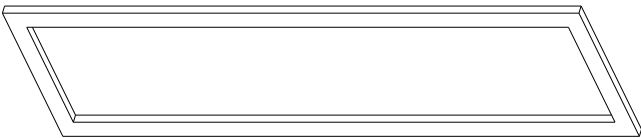
Share 123100000654A Hard-tooling




Reason	.	.	UNSPECIFIED TOL 'S (+/-0.2mm)										 FINISH: Coating: ACCTON Black Pantone 3C2X		Accton TECHNOLOGY CORP.			
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	.	.		ROUGHNESS	DIM		0-----16						63-----63		0.050.150.20.30.30.8		DESIGN Kevin Ke	Jan-05-16
	.	.		ROUGHNESS	DIM		16-----63						63-----250		0.050.20.250.40.51.2			
	.	.		ROUGHNESS	DIM		63-----250						250-----500		0.10.250.30.60.81.8			
	.	.		ROUGHNESS	DIM		250-----500						500-----1000		0.30.50.81.23.0			
ZONE	DESCRIPTION												MATERIAL SECC, T=0.8mm		DWG. TITLE. SHEET 1/1 REV. SIZE Base ES5654BQ-1115-168ZZ A3 A3			



Reason	-	-	-	UNSPECIFIED TOL 'S (+/- 0.2mm)										 FINISH: Coating: ACCTON Black Pantone 3C2X		 Accton TECHNOLOGY CORP.			
This document and the technical data disclosed are proprietary to Accton Tech., Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	-	-	-	ANGLE +/- 1°  ROUGHNESS	 DIM	GRADE						PART NO. 123100000908A	 MATERIAL SECC, T=1mm	SCALE 0.300	UNIT MM [IN]				
	-	-	-			0	1	2	3	4	5			DESIGN Kevin Ke	Jan-05-16				
	-	-	-			0.05	0.10	0.15	0.2	0.2	0.5								
	-	-	-			0.05	0.15	0.2	0.3	0.3	0.8								
	-	-	-			0.05	0.2	0.25	0.4	0.5	1.2								
ZONE	DESCRIPTION					250-----500	0	1	0.25	0.3	0.6	0.8	1.8						
						500-----1000			0.3	0.5	0.8	1.2	3.0						



Reason	.	.	UNSPECIFIED TOL 'S (+/- 0.2mm)												FINISH.		Accton TECHNOLOGY CORP.								
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	.	.		DIM		0-----16		0.05	0.1	0.15	0.2	0.2	0.5	123100000908A											
	.	.		ROUGHNESS		16-----63		0.05	0.15	0.2	0.3	0.3	0.8			DESIGN Kevin Ke Mar-17-16									
	.	.				63-----250		0.05	0.2	0.25	0.4	0.5	1.2												
	.	.				250-----500		0.1	0.25	0.3	0.6	0.8	1.8												
												MATERIAL						DWG. TITLE.		SHEET 1/1		REV.		SIZE	
ZONE	DESCRIPTION											EMI Gasket t=0.6mm(including adhesive)						Base ES5654BQ-1115-168ZZ				A3		A3	