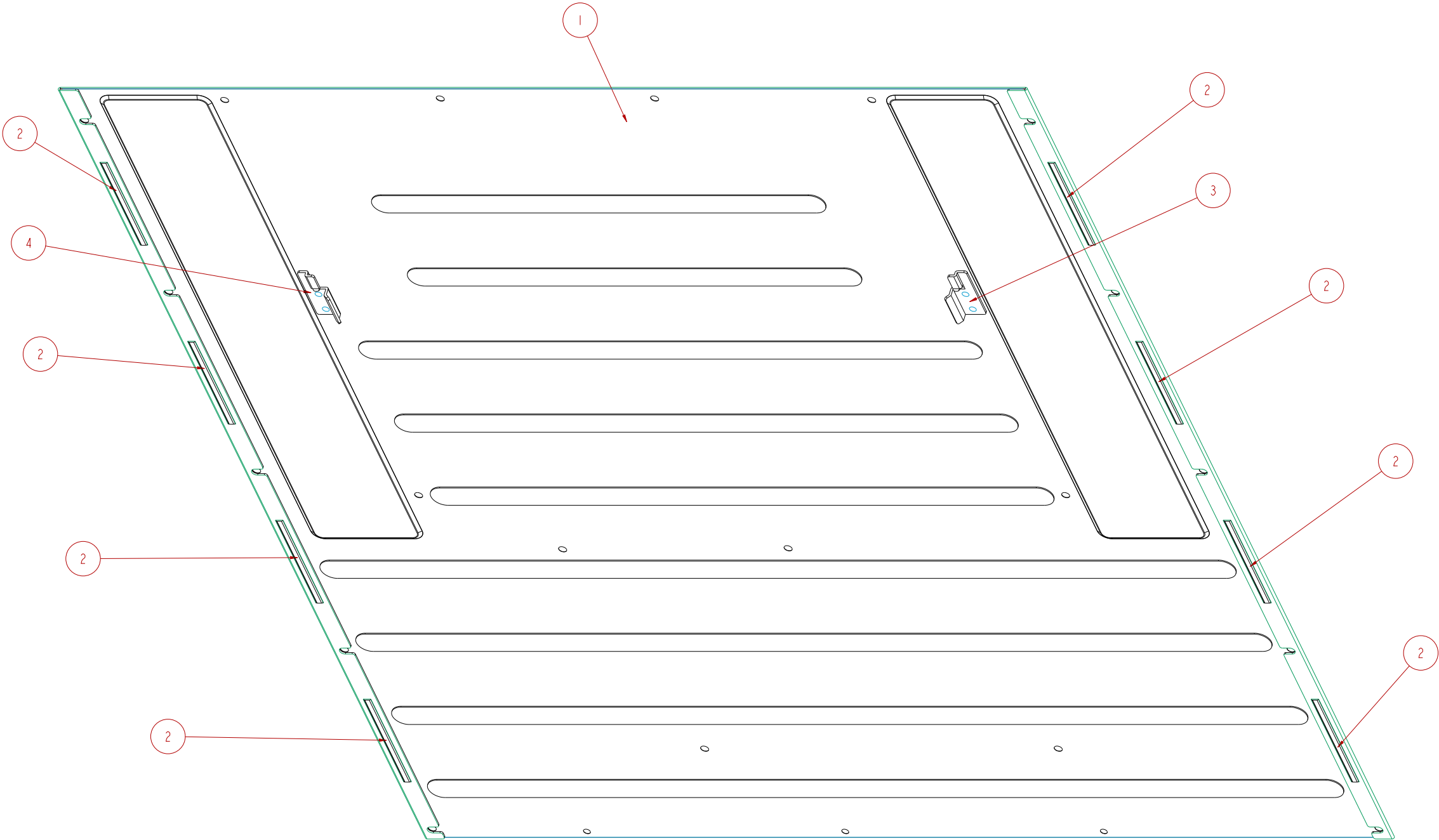

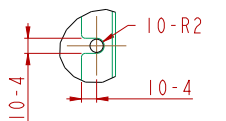
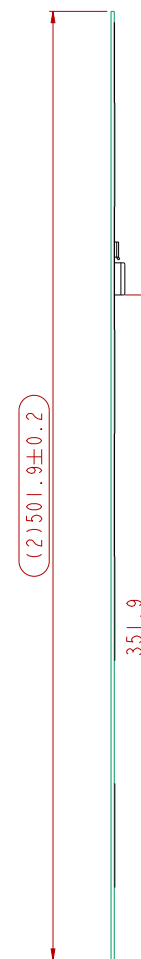


No.	Component Name	Qty	
1	COVER_ES5654BQ-20151211	1	
2	EMI-GASKET-55X3X1_2	8	
3	HOOK-L	1	
4	HOOK-R	1	

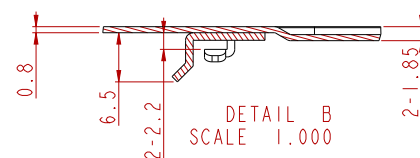




Reason	.	.	UNSPECIFIED TOL 'S (+/-0.2mm)										 Coating: ACCTON Black Pantone 3C2X		<div>Accton TECHNOLOGY CORP.</div>											
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	.	.	ANGLE +/- 1°	DIM	GRADE															PART NO. 123200000857A	SCALE 1/1		UNIT MM [IN]			
	.	.			0 1 2 3 4 5																DESIGN Kevin Ke		Jan-06-16			
	.	.			0.05 0.1 0.15 0.2 0.3 0.4 0.5 0.8																					
	.	.			0.05 0.1 0.15 0.2 0.3 0.4 0.5 0.8																					
	.	.			0.05 0.1 0.15 0.2 0.3 0.4 0.5 0.8																					
ZONE DESCRIPTION			ROUGHNESS	16-----63																						
				63-----250																						
				250-----500																						
			500-----1000																							
			0.3 0.5 0.8 1.2 3.0																							

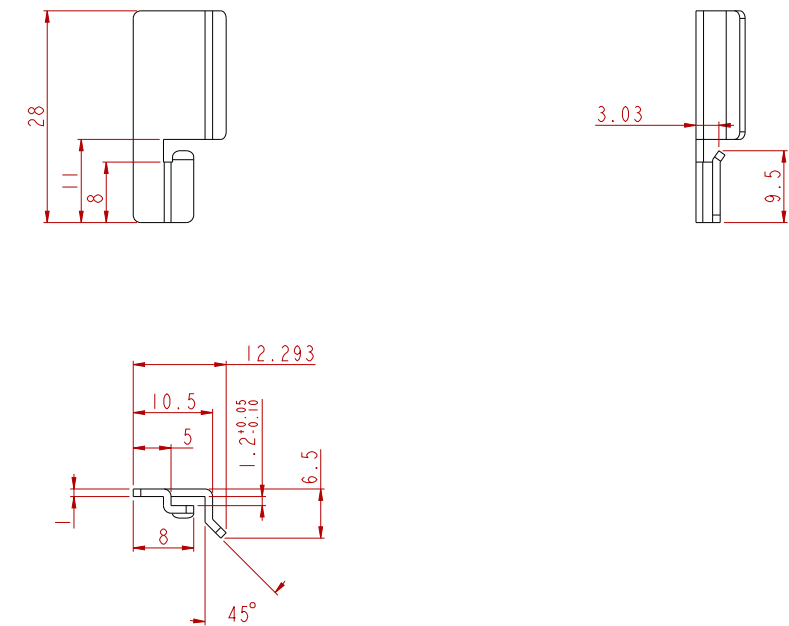
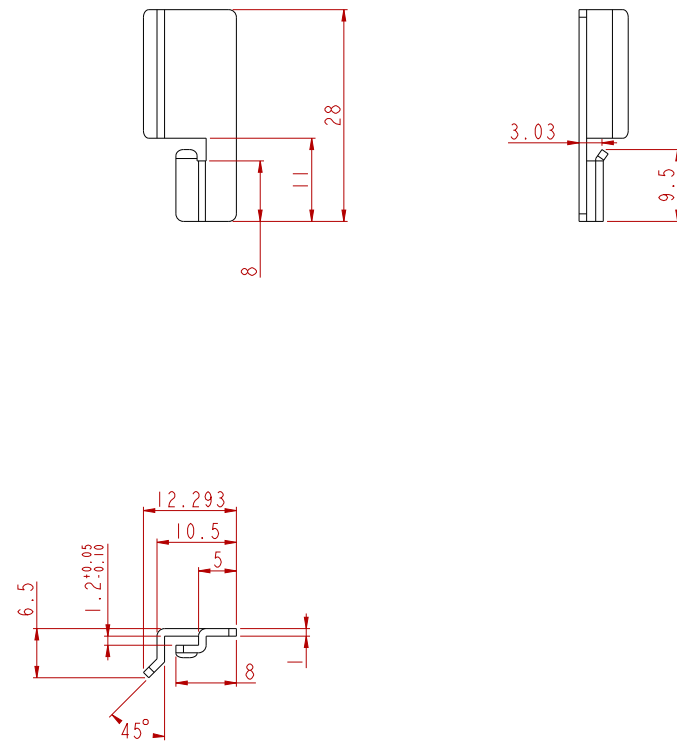



NOTES:

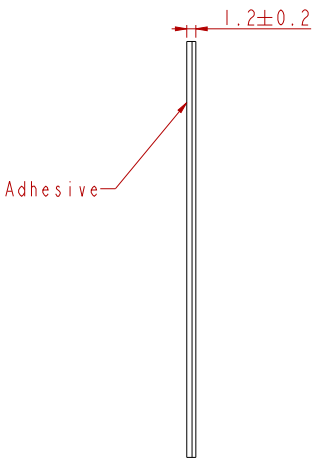
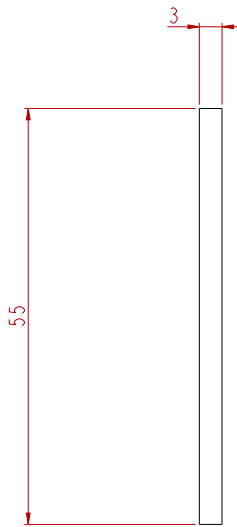
- 1.QUALITY CONTROL DIMENSIONS SPECIFIED AS (1)~(3).
- 2.REMOVE ALL OIL,BURRS,BREAK,SHARP EDGES AND CORNERS.
- 3.ALL MATERIALS USED IN THE CONSTRUCTION OF THIS PART (INCLUDING RAW STOCK, COATING, HARDWARE, GASKETING, ETC.) MUST BE RoSH COMPLIANT.
- 4.NON-SHOWN DIMENSION IN THE DRAWING,MUST BE TAKEN FROM 3D DATA.
- 5.AFTER ASSEMBLING,THE LOW MATERIAL WITHOUT PAINT CAN NOT BE EXPOSED.
- 6.NO OVERSPRAY ALLOWED.
- 7.THIS PART SHOULD MATCH WELL WITH Base 123100000908A.




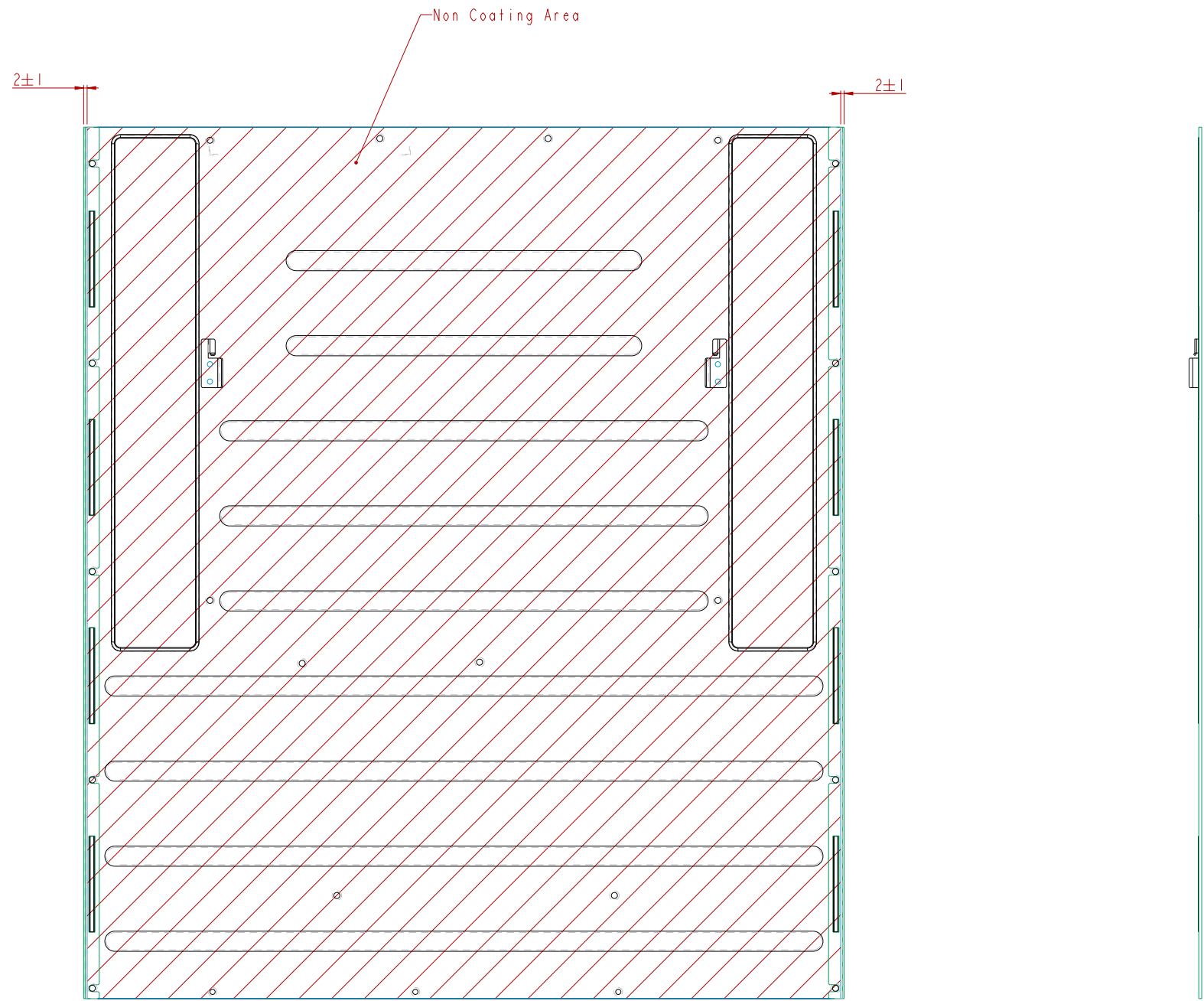
Reason	-	-	UNSPECIFIED TOL 'S (+/-0.2mm)										 FINISH Coating: ACCTON Black Pantone 3C2X		 Accton TECHNOLOGY CORP.			
This document and the technical data disclosed are proprietary to Accton Tech., Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	-	-	ANGLE +/- °	DIM	GRADE						PART NO. I23200000857A	SCALE 0.250UNIT MM [IN]						
	-	-			0	1	2	3	4	5		DESIGN Kevin KeJan-06-16						
	-	-			0-----16	0.05	0.1	0.15	0.2	0.2			0.5					
	-	-			16-----63	0.05	0.15	0.2	0.3	0.3			0.8					
	-	-			ROUGHNESS	63-----250	0.05	0.2	0.25	0.4			0.5	1.2				
-	-	250-----500	0.1	0.25	0.3	0.6	0.8	1.8										
-	-	500-----1000	0.3	0.5	0.8	1.2	3.0											
ZONE	DESCRIPTION												MATERIAL SECC, t=0.8mm		DWG. TITLE. SHEET 1/1 REV. SIZE		Cover ES5654BQ-1115-168ZZ A0 A3	




Reason								UNSPECIFIED TOL 'S (+/- 0.2mm)				FINISH.		Non Coating		Accton TECHNOLOGY CORP.			
<div>This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.</div>	-	ANGLE +/- 1° ROUGHNESS	DIM	GRADE	0	1	2	3	4	5	PART NO.	123200000857A	SCALE 1/1	UNIT MM [IN]	DESIGN Kevin Ke Jan-06-16	DWG. TITLE.	SHEET 1/1	REV.	SIZE
	0-----16		0.05	0.1	0.15	0.2	0.2	0.5											
	16-----63		0.05	0.15	0.2	0.3	0.3	0.8											
	63-----250		0.05	0.2	0.25	0.4	0.5	1.2											
	250-----500		0.1	0.25	0.3	0.6	0.8	1.8											
500-----1000	0.3	0.5	0.8	1.2	3.0	MATERIAL		SECC, t=1mm		Cover ES5654BQ-1115-168ZZ		A0	A3						
ZONE	DESCRIPTION																		



Reason	.	.	UNSPECIFIED TOL 'S (+/-0.2mm)										 FINISH.		Accton TECHNOLOGY CORP.												
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	.	.			0	1	2	3	4	5	PART NO.		SCALE 3.000		UNIT MM												
	.	.			0-----16	0.05	0.1	0.15	0.2	0.2	0.8	123200000857A				[IN]											
	.	.			16-----63	0.05	0.15	0.2	0.3	0.3	0.8	DESIGN Kevin Ke		Mar-11-16													
	.	.			63-----250	0.05	0.2	0.25	0.4	0.5	1.2	MATERIAL															
.	.	250-----500	0.1	0.25	0.3	0.6	0.8	1.8	EMI-Gasket T=1.2mm (Include Adhesive)					DWG. TITLE.													
.	.	500-----1000	0.3	0.5	0.8	1.2	3.0						SHEET 1/1														
ZONE	DESCRIPTION												Cover ES5654BQ-1115-168ZZ										REV.		SIZE		
																								A0		A3	



Reason	.	.	UNSPECIFIED TOL 'S (+/-0.2mm)										 FINISH: Coating: ACCTON Black Pantone 3C2X		<div>Accton TECHNOLOGY CORP.</div>				
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	.	.	ANGLE +/- 1°	DIM	GRADE	0	1	2	3	4	5	PART NO.	SCALE 3.000	UNIT MM [IN]					
	.	.		ROUGHNESS	16-----16	0.05	0.1	0.15	0.2	0.2	0.5	123200000857A	DESIGN Kevin Ke	Jan-26-16					
	.	.		16-----63	0.05	0.15	0.2	0.3	0.3	0.8									
	.	.		63-----250	0.05	0.2	0.25	0.4	0.5	1.2									
.	.	.		250-----500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL SECC, t=0.8mm								
.	.	.		500-----1000		0.3	0.5	0.8	1.2	3.0									
ZONE	DESCRIPTION												DWG. TITLE. SHEET 1/1 REV. SIZE						
															Cover ES5654BQ-1115-168ZZ A0 A3				