

NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
2. ALL DIMENSIONS ARE MM
3. TOLERANCES UNLESS OTHERWISE SPECIFIED ARE:

HOLE TO HOLE: 0.13MM/.005IN

HOLE TO FOLD: 0.25MM/.01IN

EDGE TO FOLD: 0.25MM/.01IN

FOLD TO FOLD: 0.40MM/.016IN

HOLE TO EDGE: 0.25MM/.01IN

HOLE DIAMETER: 0.08/.003IN

ANGLES: 0.5
4. MATERIAL: HOT-DIP ZINC COATED, JIS G3302 SGOC/SGCC
5. MECHANICAL DESIGN SHALL PREVENT SHARP EDGES AND POSSIBLE METAL OXIDATION IN THE CRITICAL POINT OF THE SHEET METAL (e.g. IN THE CUT &BENDS PORTIONS, ECT.)
6. CHASSIS DESIGN MATERIAL WILL NOT PROMOTE THE GROWTH AND PROPAGATION OF ZINC AND TIN WHISKERS.
7. CASTERS TYPE SHALL COMPLY WITH THE FOLLOWING:

7A

NON-SWIVEL CASTERS

7B

SWIVEL CASTERS
- 8
- ALL BRIDGE FORMS INTENDED FOR CABLE RETENTION SHALL BE COINED OR DEBURRED.

9. ALL SHOWN DIMENSIONS ARE CONSIDERED CRITICAL TO FUNCTION AND WILL BE INCLUDED IN THE QUALIFICATION PROCESS.

10. RACK WILL ALSO COMPLY WITH FACEBOOK OPEN RACK SPECIFICATION.

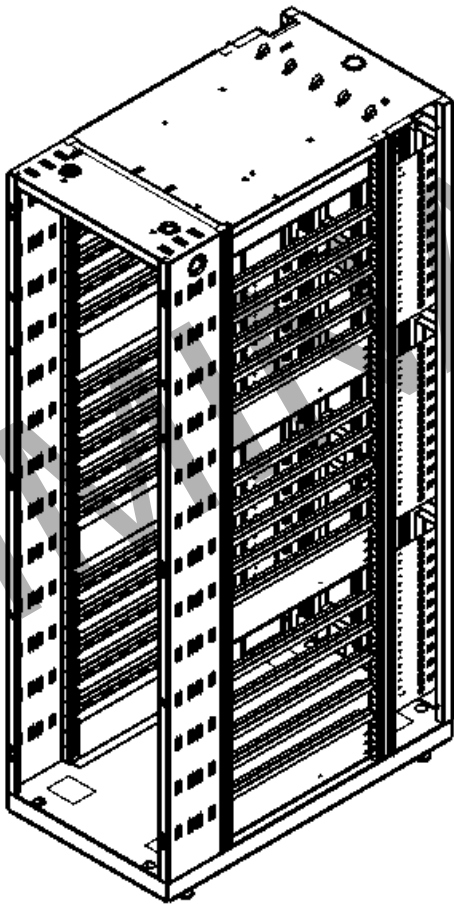
11. ALL GROUND PATHS MUST BE ABLE TO PASS RUST GRADE 6 PER ASTM D610-01 AFTER 48 HOURS OF SALT SPRAY PER ASTM B117-07.

12

13

14

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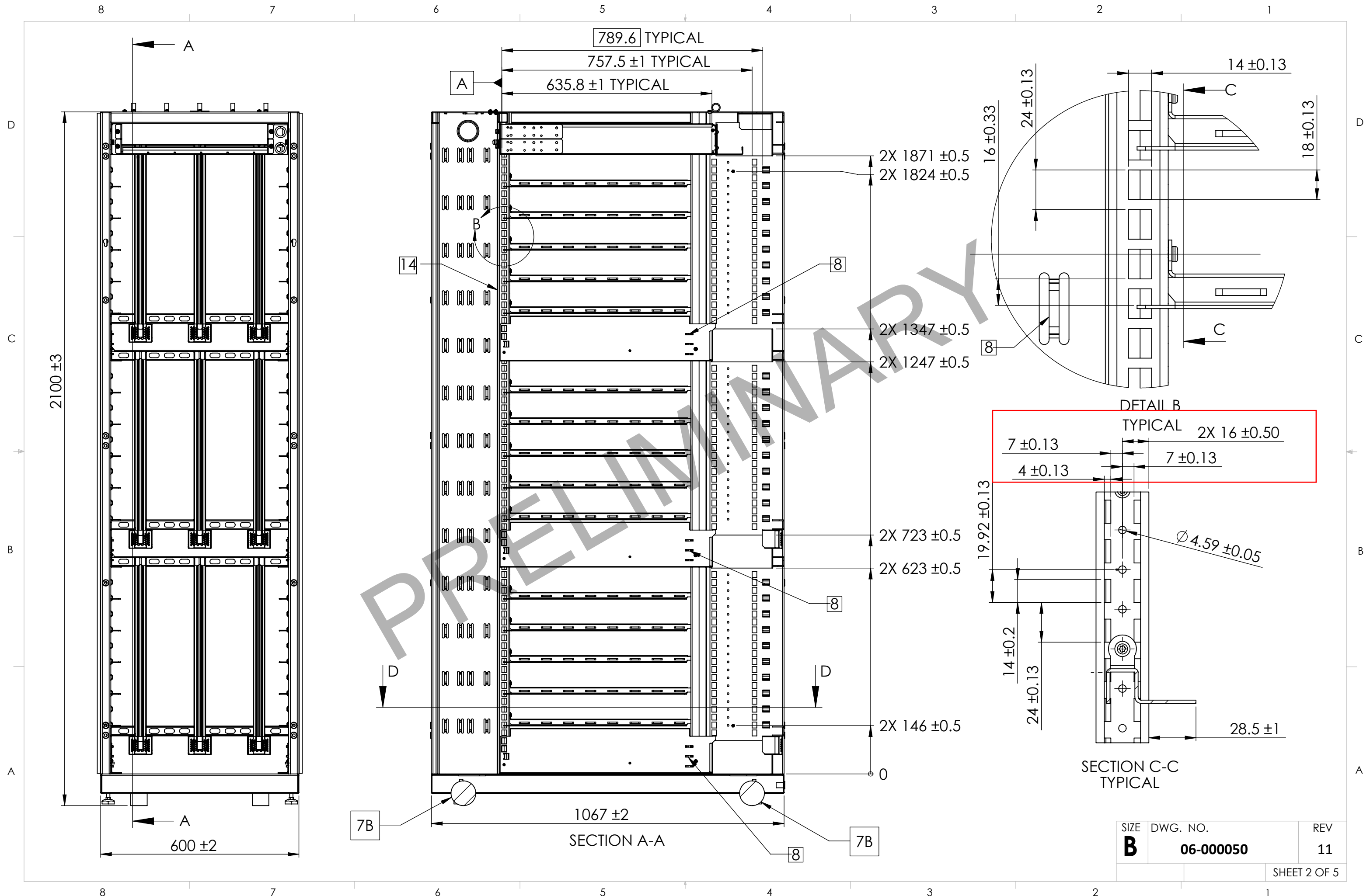


| REVISIONS |      |  |           |          |
|-----------|------|--|-----------|----------|
| ZONE      | REV. | DESCRIPTION  | DATE      | APPROVED |
|           | 07   | RELEASE FOR TOOLING  | 19OCT 12  | RSM      |
|           | 08   | CHANGE CASTER TYPE;ADD GROUND ON TOP;CHANGE BUSBAR TOLERANCE @ 3C3; 27-000145 REMOVED  | 12 NOV 12 | RSM      |
|           | 9    | UPDATED TOLERANCES   | 12DEC12   | RSM      |
|           | 10   | ADD NOTES 12-15 AND SECTION L @5C1; CHANGE M8 NUT TO M10 NUT @5C5;ADD ADAPTER LOCATION @4B6  | 16MAR13   | RSM      |
|           | 11   | CHG IT BRACKET FROM SLOT TO HOLE; REMOVE RADIUS ON BUSBAR COVER; CREATED REAR AC CORD HOLE AND PLUG; MODIFIED REFERENCES FOR DIMENSIONS AT B2 ON PAGE2 | 20 AUG13  | RSM      |

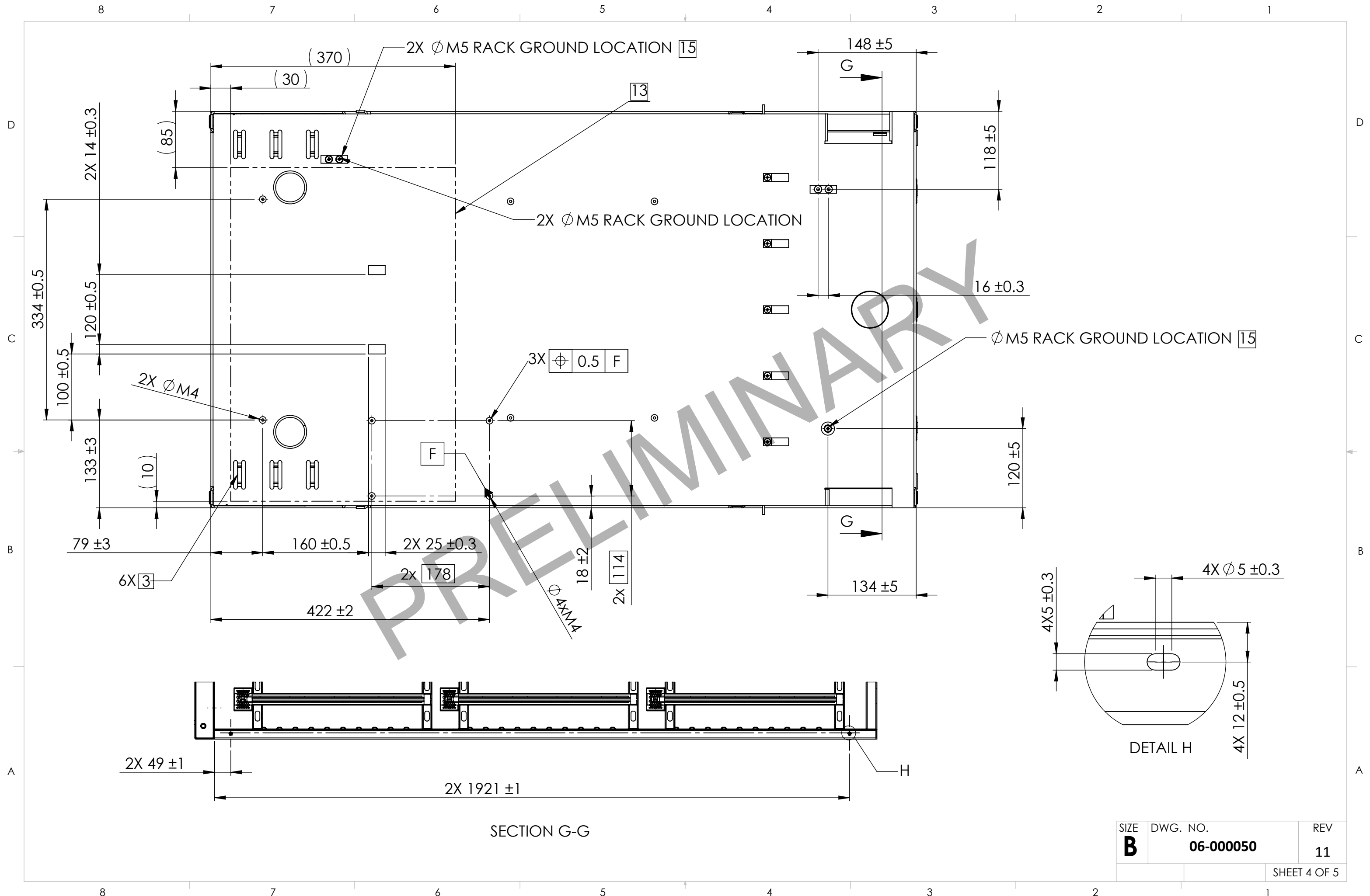
|  |  |             |     |   |  |                     |  |
|--|--|-------------|-----|---|--|---------------------|--|
| UNLESS OTHERWISE SPECIFIED:  |  | NAME        |     | DATE  |  | <div>facebook</div> |  |
| DIMENSIONS ARE IN MILLIMETERS [INCHES]<br>TOLERANCES:<br>FRACTIONAL ±<br>ANGULAR: MACH ±    BEND ±<br>TWO PLACE DECIMAL ±<br>THREE PLACE DECIMAL ± |  | DRAWN       | RSM | TITLE:<br><br>SINGLET RACK WITH BUS BAR, OPEN RACK                                  |  |                     |  |
|  |  | CHECKED     |     |   |  |                     |  |
|  |  | ENG APPR.   |     |   |  |                     |  |
|  |  | MFG APPR.   |     |   |  |                     |  |
| INTERPRET GEOMETRIC TOLERANCING PER:   |  | DOC CONTROL |     | SIZE    DWG. NO.    REV<br><br>B                    06-000050                    11 |  |                     |  |
| MATERIAL   |  | COMMENTS:   |     |   |  |                     |  |
| FINISH   |  |             |     |   |  |                     |  |
| DO NOT SCALE DRAWING   |  |             |     | SHEET 1 OF 5  |  |                     |  |

PROPRIETARY AND CONFIDENTIAL

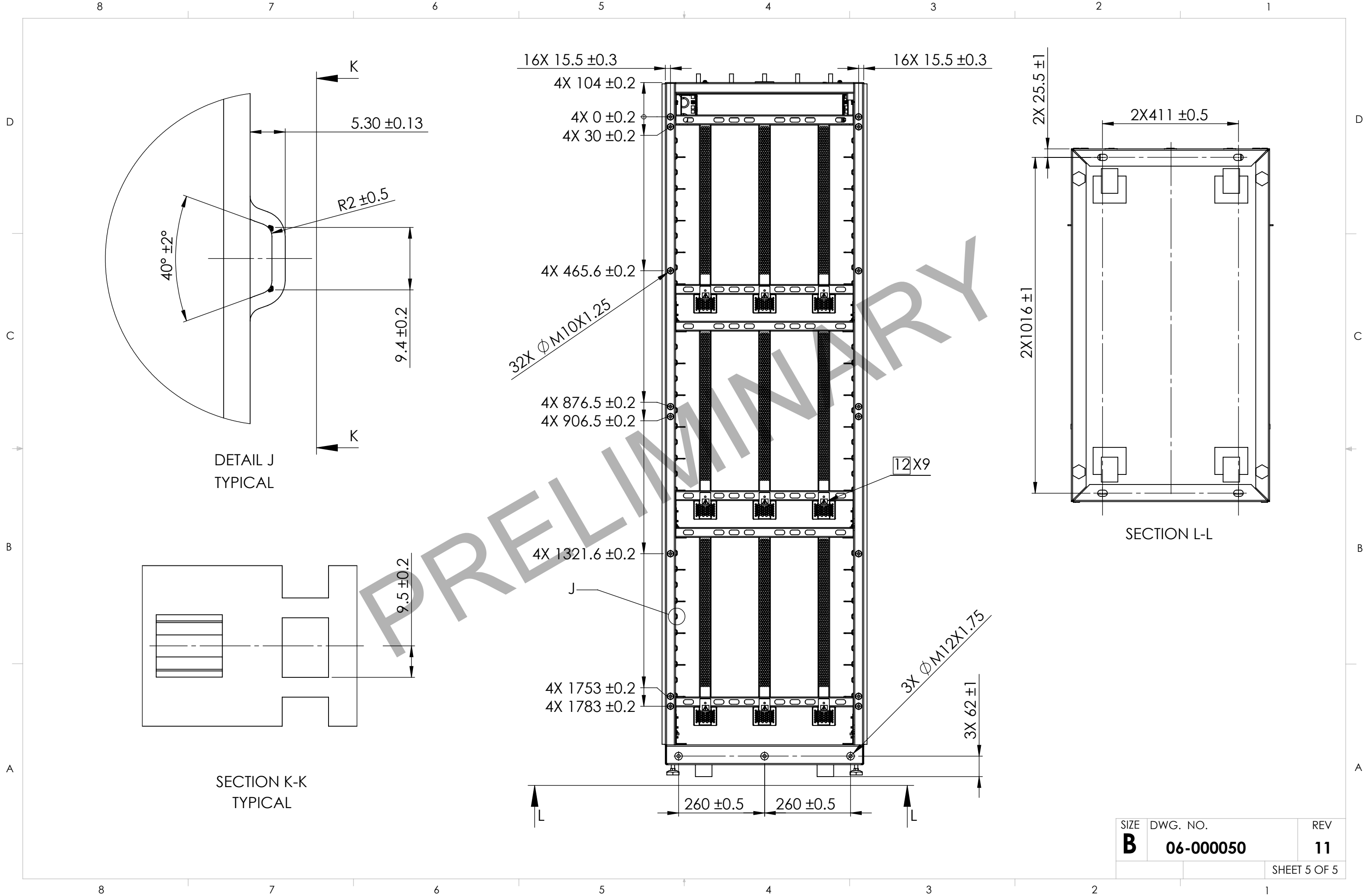
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|              |           |     |
|--------------|-----------|-----|
| SIZE         | DWG. NO.  | REV |
| B            | 06-000050 | 11  |
| SHEET 4 OF 5 |           |     |



| SIZE         | DWG. NO.         | REV       |
|--------------|------------------|-----------|
| <b>B</b>     | <b>06-000050</b> | <b>11</b> |
| SHEET 5 OF 5 |                  |           |