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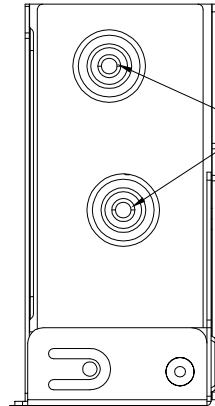
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PART NO & PART REVISION

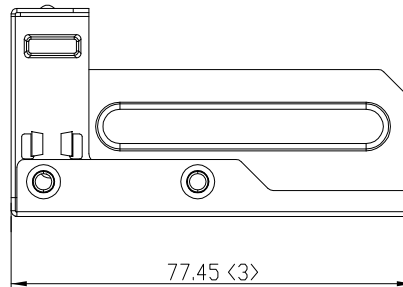
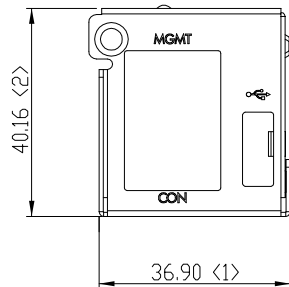
PART NO	REV	REMARK
6070B0933001	A01	

NOTE: (UNLESS OTHERWISE SPECIFIED)

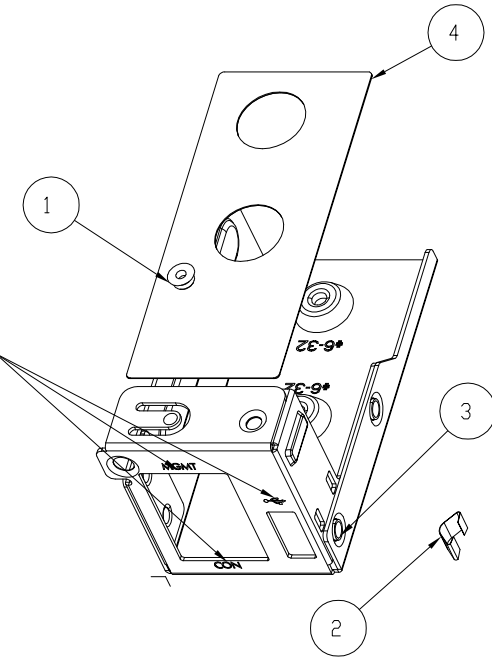
THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD. ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.



#6-32 (2X)



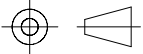
PRINT 3 ICON
COLOR:PANTONE BLACK 6C



4	6054B1572901	INSULATOR,I/O,REAR,88.9mm,31.3mm,0.254mm		1
3	6053B1186401	CAGE,BLANK,REAR ID,SGCC T=0.8MM		1
2	6053B0412401	CLIP,EMI CLIP,COPPER		1
1	6052B0179701	RIVET,HOLLOW,COUNTERSINK,3.15mm,2.0mm,2.4mm,STEEL		1
ITEM	IEC P/N	DESCRIPTION	HPQ P/N	Q'TY

CUSTOMER P/N

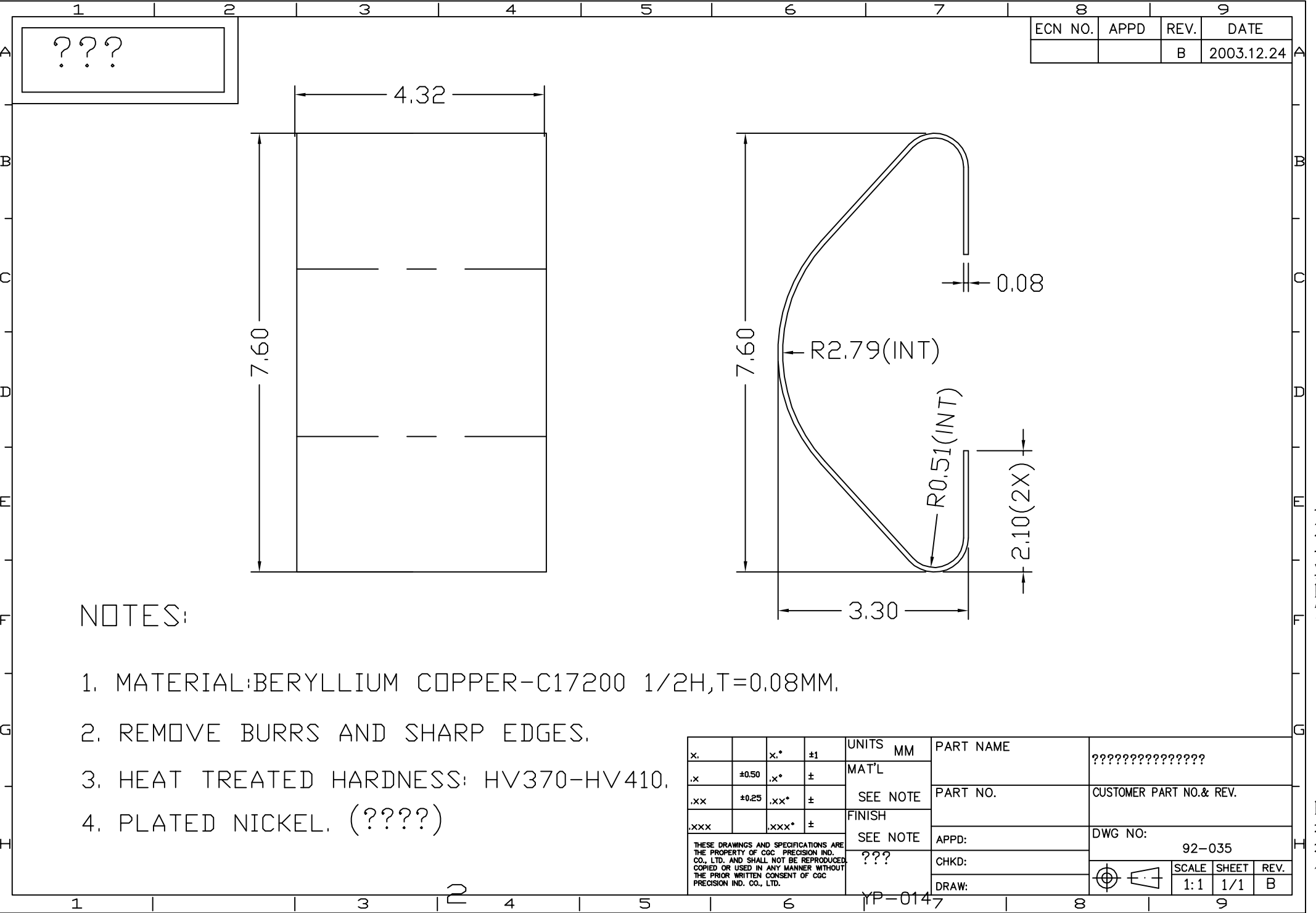
ASSY CODE

THIRD ANGLE 	DRN JEREMY.HSUEH	CHKD SAMRK.LEE	Inventec		
	DES' ENG JEREMY.HSUEH	RESP' ENG SMARK.LEE			
	TOLERANCE < ~49.99 ±0.20 50~199.99 ±0.25 200~299.99 ±0.30 300~ ±0.35 Angle ±1°	UNIT MILLIMETER DATE 2014/12/10 STAGE Design PROJ FILE 6070B0933001_CAGE_ID-MGA DRW FILE 6070B0933001_CAGE_ID-MGA	SET,CAGE,REAR,I/O,FIX		
			DOCUMENT NUMBER		
			MEDIA K MD	CODE 6070B0933001 -0-0	REV A
			SCALE 1:000	SHEET 12 of 2	

LAST: <3>
ADD:
DELETE:

ECO NO. INITIAL

1	2	3	4																																												
NOTES:	Rev		ECN NO.	DESCRIPTION	DATE																																										
	A				2/21'08																																										
1. MATERIAL																																															
A. 鐵鉚頭: SAE1008AK																																															
B. 拉釘桿: SAE1022AK																																															
表面處理: 電鍍藍白鋅CR+3																																															
適用鋁件厚度: 2.0MM																																															
<table><tr><td>RANGE</td><td>TOLERANCE</td><td></td><td>CUSTOMER</td><td>MODEL</td><td></td></tr><tr><td>0-10</td><td>±0.10</td><td></td><td></td><td></td><td></td></tr><tr><td>10-50</td><td>±0.15</td><td>UNIT'S: MM</td><td>CUSTOMER P/N.:</td><td>Rev</td><td>TITLE:</td></tr><tr><td>50-100</td><td>±0.20</td><td>MAT'L:</td><td>N/A</td><td></td><td>Steel Rivet</td></tr><tr><td>100-</td><td>±0.25</td><td>SEE NOTES</td><td>APPD: Joe Liu</td><td></td><td>P/N.:</td></tr><tr><td colspan="2">RoHS-Compliant</td><td>FINISH:</td><td>CHK :</td><td></td><td>TS-ST3155428</td></tr><tr><td colspan="2">Q'TY:</td><td>DR :</td><td>SCALE: 1:1</td><td colspan="2">SHEET: 1 / 1</td></tr></table>						RANGE	TOLERANCE		CUSTOMER	MODEL		0-10	±0.10					10-50	±0.15	UNIT'S: MM	CUSTOMER P/N.:	Rev	TITLE:	50-100	±0.20	MAT'L:	N/A		Steel Rivet	100-	±0.25	SEE NOTES	APPD: Joe Liu		P/N.:	RoHS-Compliant		FINISH:	CHK :		TS-ST3155428	Q'TY:		DR :	SCALE: 1:1	SHEET: 1 / 1	
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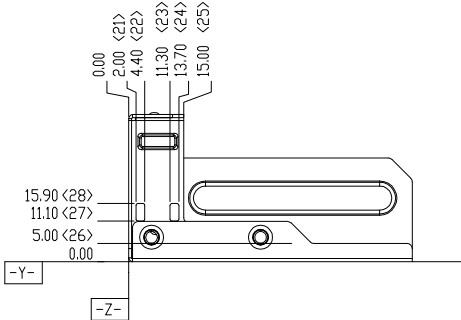
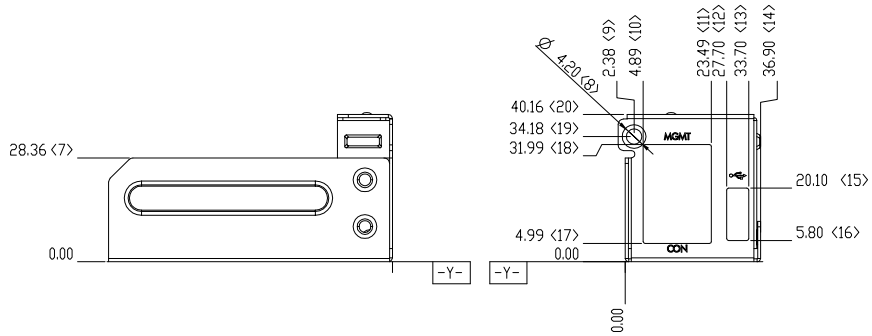
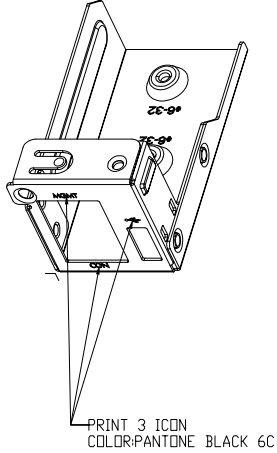
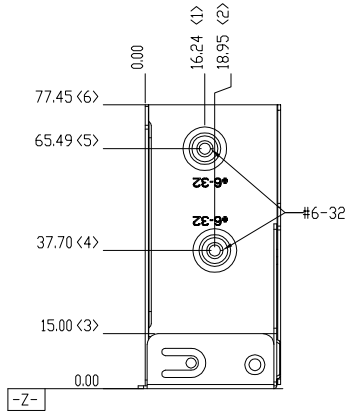


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PART NO & PART REVISION		
PART NO	REV	REMARK
6053B1186401	A01	

- NOTE: (UNLESS OTHERWISE SPECIFIED)
- 1 . MATERIAL: 0.800 mm THICK SGCC, C1006 THRU C1020 COLD ROLLED STEEL, ZINC-COATED (GALVANIZED) PER ASTM A653/A 653M BY HOT-DIP PROCESS BOTH SIDES WITH A WEIGHT OF G30, ZERO SPANGLE, EXTRA SMOOTH, AND CHEMTREATED (HEXAVALENT CHROMIUM FREE) EACH SIDE OR ACRYLIC PASSIVATION WITH A HEXAVALENT CHROMIUM FREE COATING WITH A TOTAL WEIGHT OF 50-80 MG/FT SQ EACH SIDE.
 - 2 . QUALITY CONTROL DIMENSION.
 - 3 . PART IDENTIFICATION:
MARK PART APPROX. WHERE SHOWN WITH THE FOLLOWING INFORMATION:
(IT CAN BE READ AT 18 INCHES)
(A) THE LAST TWO DIGITAL NUMBERS OF PART NUMBER AND PART REVISION.
(A) PART NUMBER AND PART REVISION.
(B) VENDOR IDENTIFICATION
(C) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR)
THIN PARTS MAY BE INKS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKING WITH THE APPROVAL OF THE HP DESIGN TEAM.
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CORE ON THE TOOLING.
 - 4 . ASSEMBLY IDENTIFICATION:
MARK PART APPROX. WHERE SHOWN WITH THE FOLLOWING INFORMATION:
(IT CAN BE READ AT 18 INCHES)
(A) PART NUMBER AND PART REVISION.
(B) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR)
THIN PARTS MAY BE INKS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKING WITH THE APPROVAL OF THE HP DESIGN TEAM.
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CORE ON THE TOOLING.
 - 5 . FOR PROGRESSIVE TOOLING, NEED TO AVOID CARRY POINT AT THE SPECIFIED AREA.
 - 6 . SURFACE GRADE:
UNLESS SPECIAL SPECIFIED SURFACE IN THIS DOCUMENT,
OTHERS SURFACES GRADES NEED COMPLY WITH HP 773573 COSMETIC REQUIREMENT SURFACE GRADE S3.
 - 7 . PARTS TO BE PACKAGED FOR SHIPMENT PER HP SPEC 109893-000.
 - 8 . BURR HEIGHT BELOW 5% OF MATERIAL THICKNESS PER HP SPEC 101294(SECTION 5.4).
 - 9 . COIN INDICATED EDGES(COINING DESIGNATED BY EDGE CHAMFER IN 3D FILE).
 - 10 . ALL INTERNAL BEND RADII ARE DEFINED BY 3D MODEL. DEVIATIONS FROM THE 3D MODEL BEND RADII MUST BE APPROVED BY HP/IEC ENGINEERING.
 - 11 . MIN BEND RELIEF.
 - 12 . DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DECDED TO HAVE BEEN MET.
 - 13 . DRAWING NOTE FOR PAINTED SHEET METAL PART
COVER MASK WHILE PAINTING, NO OVERSPREAD ALLOW (BY USING TAPE)
COVER MASK WHILE PAINTING , OVERSPREAD IS ALLOW, NEED TO GET IEC APPROVAL FOR OVERSPREAD FAIL (BY USING FIXTURE)
3MM EXTEND FROM TANGENT POINT OF RADIUS (START LINE OF PAINTED AREA)
 - 14 . GENERAL: THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.
ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.



LAST: <28>
ADD:
DELETE:

CUSTOMER P/N		ASSY CODE	
DRN	JEREMY.HSUEH	CHKD	SMARK.LEE
DES ENG	JEREMY.HSUEH	RESP ENG	SMARK.LEE
UNIT	MILLIMETER	DATE	2014/11/24
STAGE	Design	DOCUMENT NUMBER	
PROJ FILE	6053B1186401_CAGE_REAR_ID-MGA	MDA CODE	NUMBER
DRW FILE	6053B1186401_CAGE_REAR_ID-MGA	K MD	6053B1186401 -0-0 A
Angle	±1°	SCALE	1:1000

ECO NO. INITIAL

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LEGEND

PART NO	REV	REMARK
6054B1572901	A01	

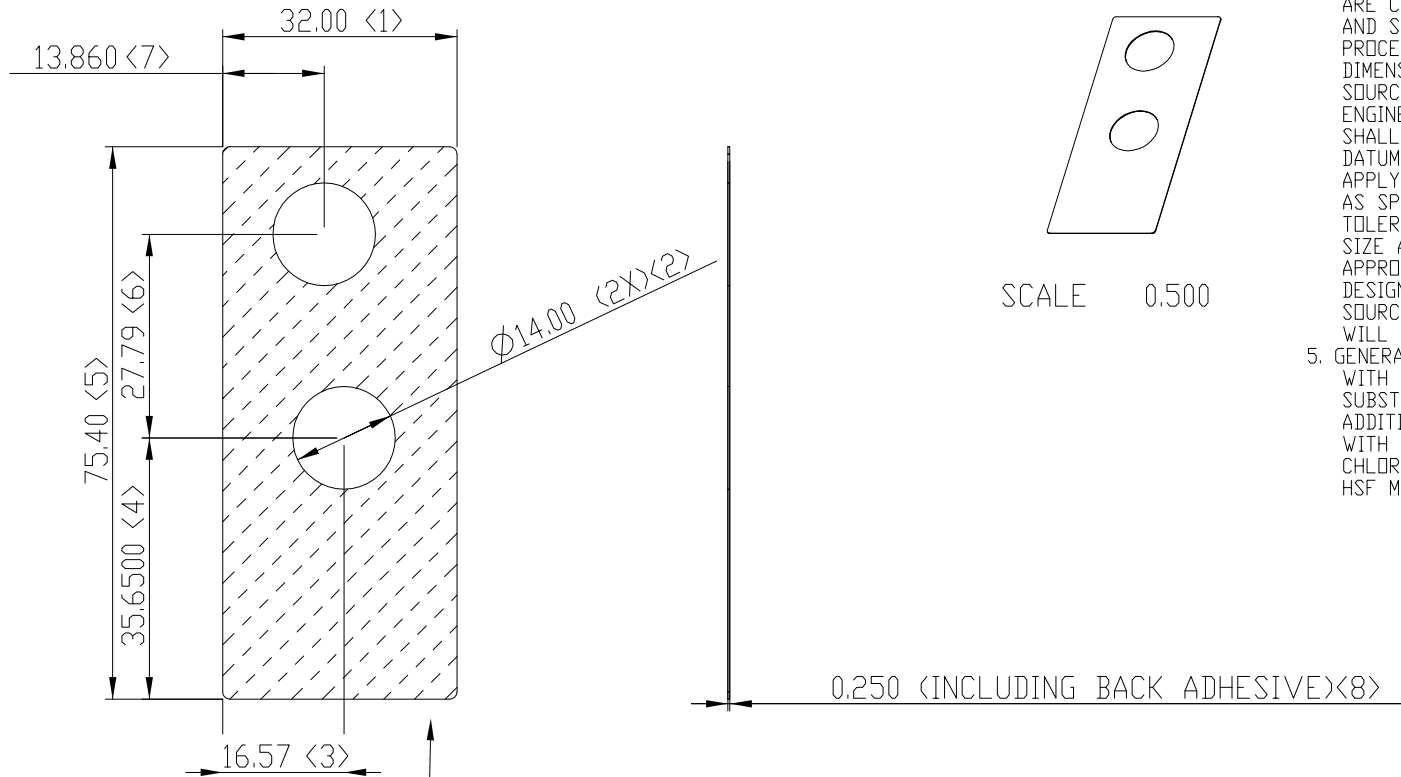
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. TOTAL THICKNESS: 0.178 mm EFR85
ADHESIVE: 3M 8003

2. QUALITY CONTROL DIMENSION.
3. NO SHARP EDGES/CONERS ON APPEARANCE.

4. DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED BY IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE IEC DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DEEMED TO HAVE BEEN MET.

5. GENERAL: THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD. ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.

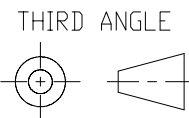


SCALE 0.500

0.250 (INCLUDING BACK ADHESIVE) <8>

BACK ADHESIVE ON THE FAR SIDE

LAST: <8>
ADD:
DELETE:



TOLERANCE

X.X ±0.5
X.XX ±0.25
Angle ±1°

CUSTOMER P/N

ASSY CODE

DRN

JEREMY.HSUEH

CHKD

SMARK.LEE

DES ENG

JEREMY.HSUEH

RESP ENG

SMARK.LEE

UNIT

MILLIMETER

DATE

2014/11/24

STAGE

Design

PROE FILE

6054B1572901-MYLAR-ID-MGA

DRW FILE

6054B1572901-MYLAR-ID-MGA

Inventec

INSULATOR,I/O,REAR,88.9mm,31.3mm,0.254mm

DOCUMENT NUMBER

MEDIA CODE

K MD

NUMBER

6054B1572901 -0-0

REV

A

SCALE 1:000

SHEET 2 of 2

ECO NO.

INITIAL