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DO NOT COPY

PART NO & PART REVISION		
PART NO	REV	REMARK
6051B0996401	A01	

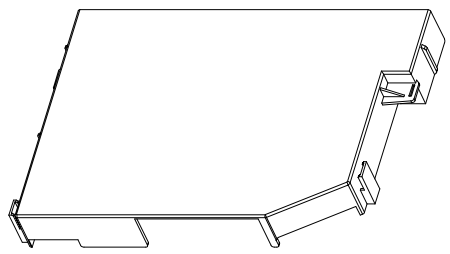
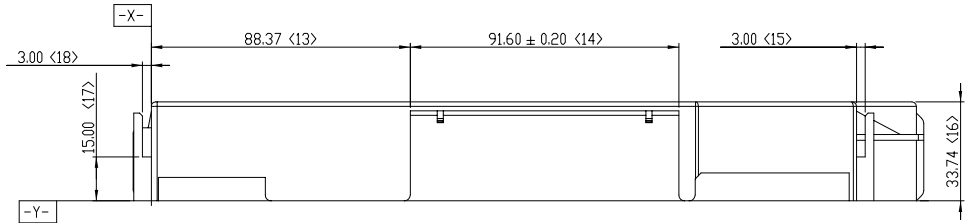
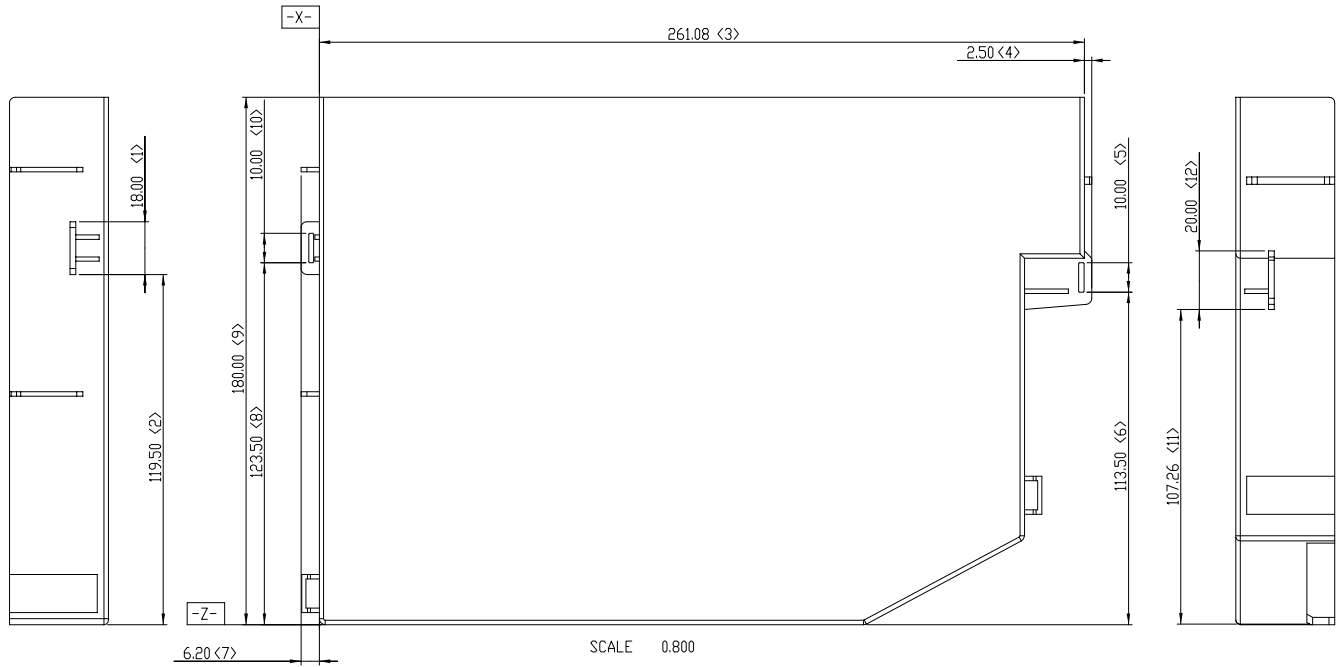
- NOTE: (UNLESS OTHERWISE SPECIFIED)
- MATL: >ABS< OR ALTERNATE MATERIALS.  
ALTERNATE MATERIALS ARE ONLY TO BE USED WITH THE APPROVAL OF BOTH IEC AND HP MECHANICAL ENGINEERING AND IEC MECHANICAL COMPONENT ENGINEERING AND HP PRODUCT ENGINEERING.  
COLOR:
  - QUALITY CONTROL DIMENSION.
  - PART IDENTIFICATION:  
MARK PART APPROXIMATELY WHERE SHOWN IF OVER 25G OR SPACE ALLOWS WITH (TYPICALLY RAISED 0.1 ~ 0.2 mm, BUT SHALL BE FLUSH WITH PART SURFACE TO AVOID FUNCTION ISSUE IF NECESSARY, ADDED POCKET SD MARKINGS ARE RECESSED.)  
A) CAVITY CODE.  
B) THE LAST TWO DIGITAL NUMBERS OF PART NUMBER AND PART REVISION.  
C) IF PART WEIGHT OVER 25 GRAMS, MUST ADD ' >MATERIAL->xxx< ' (GENERIC MARKING CODE PER ISO 11469) WHICH IS THE 'FLAME RETARDANTS GENERIC MARKING CODE' FOR THIS RESIN.  
D) MATERIAL MANUFACTURER NAME AND GENERIC MARKING CODE PER ISO11469.  
E) UL DESIGNATION CODE OF PART FABRICATOR.  
F) DATE CODE.  
G) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR). THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) SHALL BE MADE WITH REMOVABLE CODE ON THE TOOLING.
  - ASSEMBLY IDENTIFICATION:  
MARK PART APPROXIMATELY WHERE SHOWN IF OVER 25G OR SPACE ALLOWS WITH (TYPICALLY RAISED 0.1 ~ 0.2 mm, BUT SHALL BE FLUSH WITH PART SURFACE TO AVOID FUNCTION ISSUE IF NECESSARY, ADDED POCKET SD MARKINGS ARE RECESSED.)  
(A) PART NUMBER AND PART REVISION.  
(B) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR). THEN PARTS MAY BE INKS STAMPED. VERY SMALL PARTS MAY SKIP PART NUMBER MARKING WITH THE APPROVAL OF THE HP DESIGN TEAM.  
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) SHALL BE MADE WITH REMOVABLE CODE ON THE TOOLING.
  - SURFACE GRADE:  
UNLESS SPECIAL SPECIFIED SURFACE IN THIS DOCUMENT, OTHERS SURFACES GRADES NEED COMPLY WITH HP 773573 COSMETIC REQUIREMENT SURFACE GRADE P3.
  - TEXTURE TO BE PER MOLD TECH PATTERN (OR EQUIVALENT).
  - UNLESS OTHERWISE SPECIFIED DRAFT ANGLE TO BE 0.5 DEGREE INSIDE R TO BE 0.5mm MAX.
  - CERTIFICATE OF COMPLIANCE SHALL MEET THE REQUIREMENTS OF HP SPEC 105618-000.
  - PARTS SHALL BE PACKAGED FOR SHIPMENT PER HP SPEC 109893-000.
  - GATE LOCATION NEED APPROVED BY HP/IEC ENGINEERING, GATE VESTIGE SHALL BE FLUSH WITHIN 0.38mm.
  - EJECTOR PIN LOCATION SHOP OPTION, SHALL BE FLUSH WITHIN 0.254mm AND NOT DETRIMENTAL TO THE FUNCTION OR COSMETICS OF THE PART.
  - FLASH SHALL BE WITHIN DIMENSION TOLERANCE.
  - DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION AS APPLICABLE UPON APPROVAL OF THE TVR BY THE HP/IEC DESIGN AND TOOLING ENGINEERING. 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DEEMED TO HAVE BEEN MET.
  - GENERAL:THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.  
ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.
  - NO REGRIND IS ALLOWED.
  - NOMINAL WALL THICKNESS SHALL BE XXXX, WITH A FLAME RATING OF 94V-0.

D

C

B

A



SCALE 0.400

LAST: <18>  
ADD:  
DELETE:

 THIRD ANGLE TOLERANCE < ~19.99 ±0.15 20~49.99 ±0.20 50~199.99 ±0.25 200~299.99 ±0.30 300~< ±0.35 Angle ±1°	CUSTOMER P/N JEREMY.HSUEH DES ENG JEREMY.HSUEH		CHKD SMARK.LEE RESP ENG SMARK.LEE		DATE 2014/12/09	
	UNIT MILLIMETER		STAGE Design		P/NO CODE 6051B0996401_BAFFLE_COVER-MGA	
	P/NO CODE 6051B0996401_BAFFLE_COVER-MGA		REV 0		NUMBER 6051B0996401 -0-0	
	Angle ±1°		SCALE 1:1000		SHEET 2 OF 2	

ECO NO.	INITIAL
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