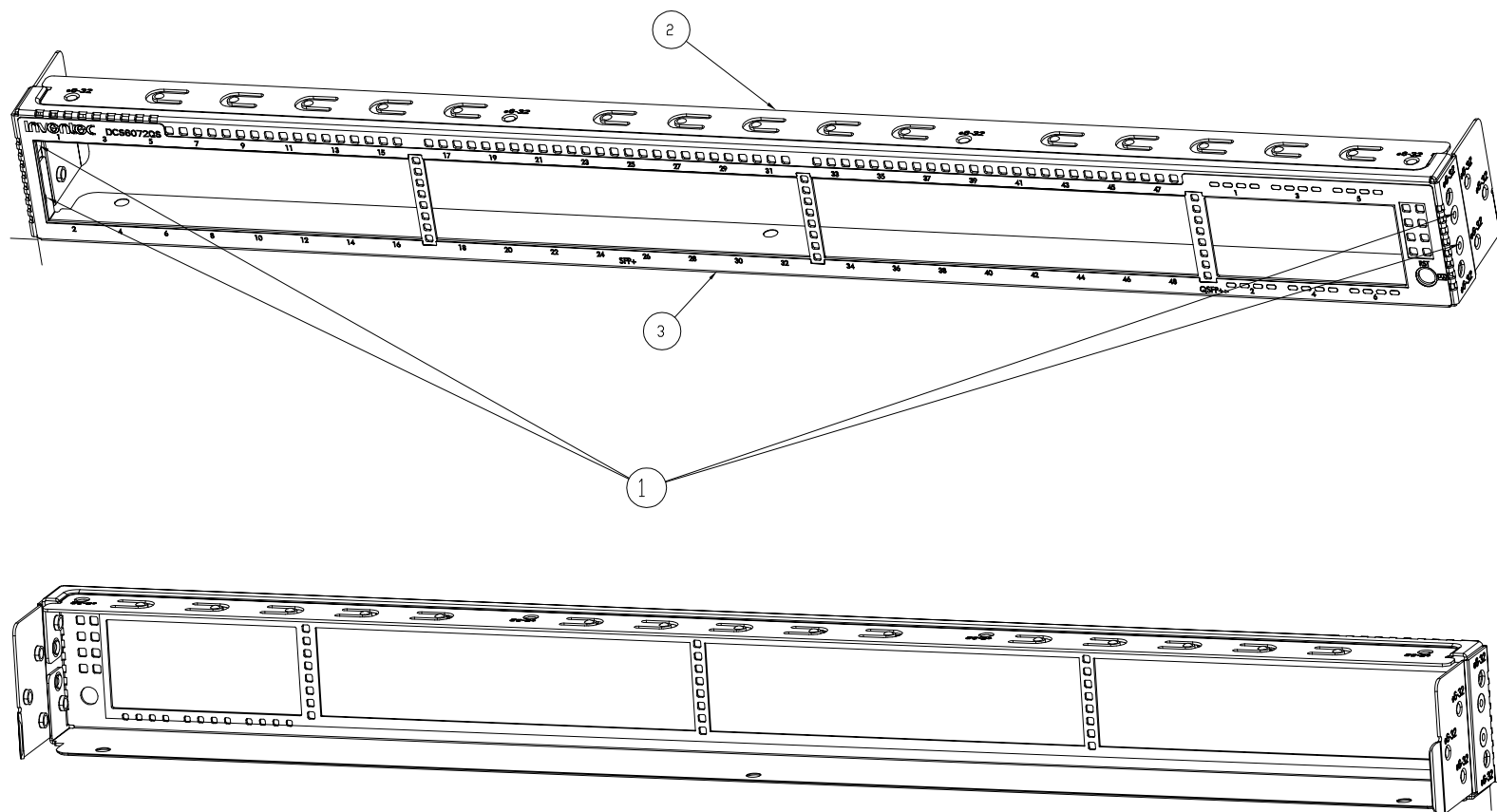


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PART NO & PART REVISION

PART NO	REV	REMARK
6070B0933101	A01	



3	6060B1880801	LABEL,LOGO,BEZEL,436mm,39.98mm,APD		1
2	6053B1186201	BEZEL,CHASSIS,FRONT,SGCC 0.8MM		1
1	6052B0179701	RIVET,HOLLOW,COUNTERSINK,3.15mm,2.0mm,2.4mm,STEEL		4
ITEM	IEC P/N	DESCRIPTION	HPQ P/N	Q'TY

		CUSTOMER P/N		ASSY CODE	
<div>THIRD ANGLE</div> <div></div>		DRN	JEREMY.HSUEH	CHKD	SMARK.LEE
		DES ENG	JEREMY.HSUEH	RESP ENG	SMARK.LEE
		UNIT	MILLIMETER	DATE	2015/05/14
TOLERANCE		Design		SET,BEZEL,CHASSIS,ASS'Y,FRONT	
< ~49.99		±0.20		DOCUMENT NUMBER	
50~199.99		±0.25			
200~299.99		±0.30			
300~		±0.35		MEGA CODE NUMBER RE	
Angle		±1°			
		PRICE FILE		K AD	
		6070B0933101_FRONT_PANEL-MGA		6070B0933101 -0-0 A	
		DWG FILE		SCALE 1:1000 SHEET 12 of 2	
		6070B0933101_FRONT_PANEL-MGA-D			

ECO NO. INITIAL

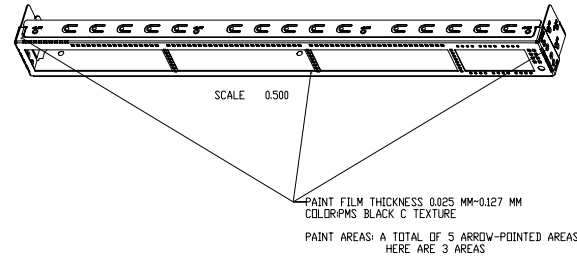
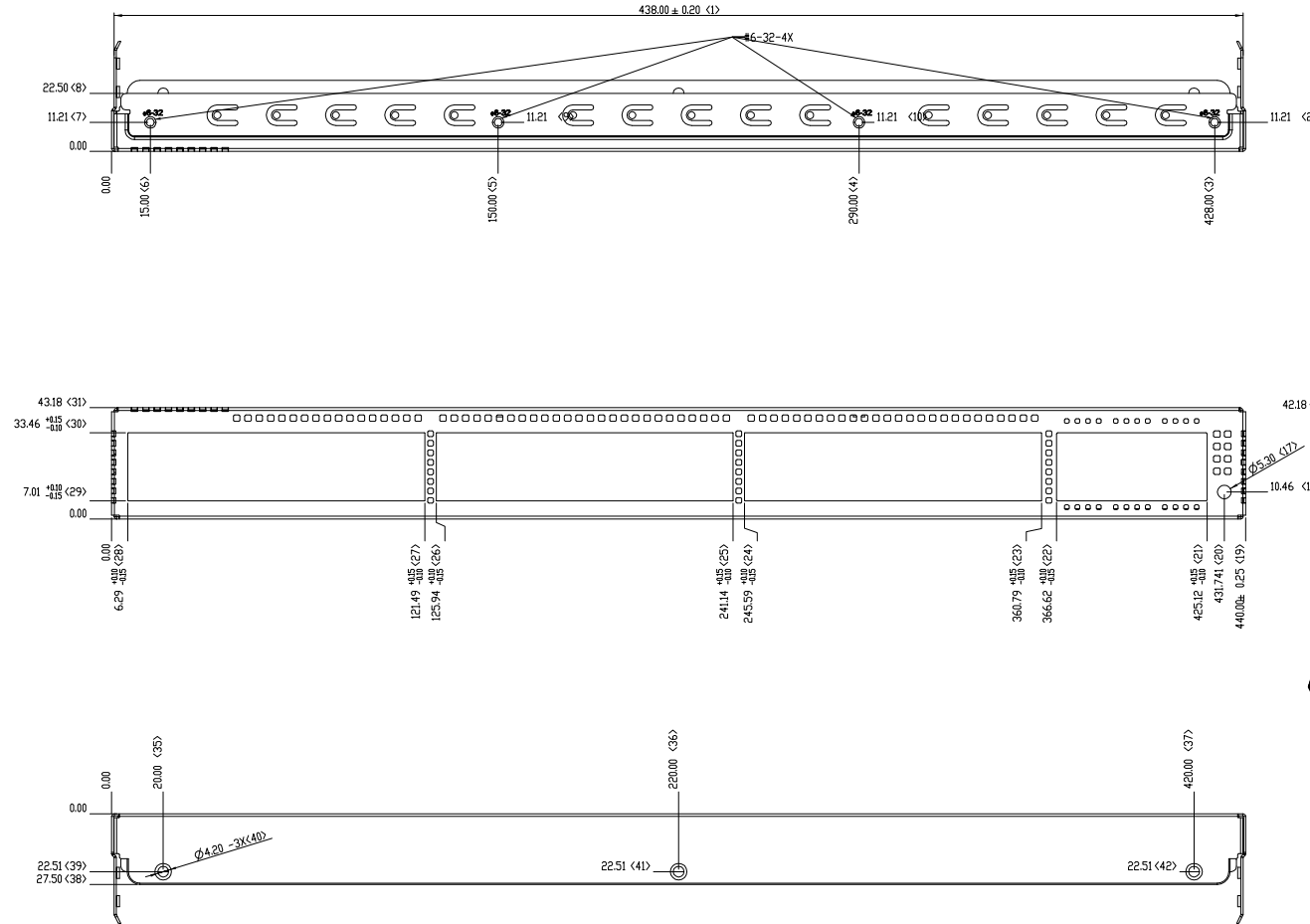
1	2	3	4																																																		
NOTES:	Rev	ECN NO.	DESCRIPTION	DATE																																																	
	A			2/21'08																																																	
1. MATERIAL																																																					
A. 鐵鉚頭: SAE1008AK																																																					
B. 拉釘桿: SAE1022AK																																																					
表面處理: 電鍍藍白鋅CR+3																																																					
適用鋁件厚度: 2.0MM																																																					
<table><tr><td>RANGE</td><td>TOLERANCE</td><td></td><td>CUSTOMER</td><td>MODEL</td><td colspan="2"></td></tr><tr><td>0-10</td><td>±0.10</td><td></td><td></td><td></td><td colspan="2"></td></tr><tr><td>10-50</td><td>±0.15</td><td>UNIT'S: MM</td><td colspan="2">CUSTOMER P/N.:</td><td>Rev</td><td>TITLE:</td></tr><tr><td>50-100</td><td>±0.20</td><td>MAT'L:</td><td colspan="2">N/A</td><td></td><td>Steel Rivet</td></tr><tr><td>100-</td><td>±0.25</td><td>SEE NOTES</td><td colspan="2">APPD: Joe Liu</td><td colspan="2">P/N.:</td></tr><tr><td colspan="2">RoHS-Compliant</td><td>FINISH:</td><td colspan="2">CHK :</td><td colspan="2">TS-ST3155428</td></tr><tr><td colspan="2"></td><td>Q'TY:</td><td colspan="2">DR :</td><td>SCALE: 1:1</td><td>SHEET: 1 / 1</td></tr></table>					RANGE	TOLERANCE		CUSTOMER	MODEL			0-10	±0.10						10-50	±0.15	UNIT'S: MM	CUSTOMER P/N.:		Rev	TITLE:	50-100	±0.20	MAT'L:	N/A			Steel Rivet	100-	±0.25	SEE NOTES	APPD: Joe Liu		P/N.:		RoHS-Compliant		FINISH:	CHK :		TS-ST3155428				Q'TY:	DR :		SCALE: 1:1	SHEET: 1 / 1
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		Q'TY:	DR :		SCALE: 1:1	SHEET: 1 / 1																																															
1	2	3	4																																																		

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

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PART NUMBER & PART REVISION		
PART NO	REV	REMARK
6053B186201	A01	

- NOTE: (UNLESS OTHERWISE SPECIFIED)
- MATERIAL: 0.800 mm THICK SGCC, C1006 THRU C1020 COLD ROLLED STEEL, ZINC-COATED (GALVANIZED) PER ASTM A653/A 653M BY HOT-DIP PROCESS BOTH SIDES WITH A WEIGHT OF 550. ZERD SPANGLER, EXTRA SMOOTH, AND CHEM-TREATED (HEXAVALENT CHROMIUM FREE) EACH SIDE OR ACRYLIC PASSIVATION WITH A HEXAVALENT CHROMIUM FREE COATING WITH A TOTAL WEIGHT OF 50-60 MG/F.T. 50 EACH SIDE.
 - QUALITY CONTROL DIMENSION.
 - PART IDENTIFICATION
MARK PART APPROX. WHERE SHOWN WITH THE FOLLOWING INFORMATION:
(1) CAN BE READ AT 18 INCHES)
(A) THE LAST TWO DIGITAL NUMBERS OF PART NUMBER AND PART REVISION.
(B) PART NUMBER AND PART REVISION.
(C) VENDOR IDENTIFICATION.
(D) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR) THEN PARTS MAY BE DMS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKING WITH THE APPROVAL OF THE HP DESIGN TEAM.
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CODE ON THE TOOLING.
 - ASSEMBLY IDENTIFICATION
MARK PART APPROX. WHERE SHOWN WITH THE FOLLOWING INFORMATION:
(1) CAN BE READ AT 18 INCHES)
(A) PART NUMBER AND PART REVISION.
(B) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR) THEN PARTS MAY BE DMS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKING WITH THE APPROVAL OF THE HP DESIGN TEAM.
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CODE ON THE TOOLING.
 - FOR PROGRESSIVE TOOLING, NEED TO AVOID CARRY POINT AT THE SPECIFIED AREA.
 - SURFACE GRADE:
UNLESS SPECIAL SPECIFIED SURFACE IN THIS DOCUMENT,
OTHERS SURFACES GRADES NEED COMPLY WITH HP 773573 COSMETIC REQUIREMENT SURFACE GRADE SS.
 - PARTS TO BE PACKAGED FOR SHIPMENT PER HP SPEC 109893-000.
 - BARR HEIGHT BELOW 5% OF MATERIAL THICKNESS PER HP SPEC 101294(SECTION 5.4).
 - COIN INDICATED EDGES/SCORING DESIGNATED BY EDGE CHAMFER IN 3D FILE.
 - ALL INTERNAL BEND RADI ARE DEFINED BY 3D MODEL. DEVIATIONS FROM THE 3D MODEL BEND RADI MUST BE APPROVED BY HP/IEC ENGINEERING.
 - MON BEND RELIEF.
 - DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DEEMED TO HAVE BEEN MET.
 - DRAWING NOTE FOR PAINTED SHEET METAL PART
COVER MASK WHILE PAINTING, NO OVERSPREAD ALLOW. (BY USING TAPE)
COVER MASK WHILE PAINTING, OVERSPREAD IS ALLOW, NEED TO GET IEC APPROVAL FOR OVERSPREAD FAIL (BY USING FIXTURE)
3MM EXTEND FROM TANGENT POINT OF RADIUS (START LINE OF PAINTED AREA)
 - GENERAL: THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD. ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS AND POLY(VINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.



LAST: (42)
ADD:
DELETE:

THIRD ANGLE			CUSTOMER P/N		ASSY CODE	
	DRN	JEREMY HSUEH	CHD	SMARK LEE		
	DES. ENG.	JEREMY HSUEH	RESP. ENG.	SMARK LEE		
	DATE	2014/12/12	DATE	2014/12/12		
	DATE	2014/12/12	DATE	2014/12/12		
TOLERANCE		MILLIMETER		BEZEL_CHASSIS.FRONT.SGCC 0.8MM		
< -49.99		±0.15		DOCUMENT NUMBER		
50-99.99		±0.20				
100-199.99		±0.25				
200-299.99		±0.30				
400-∞		±0.35		K MD 6053B186201 -0-0		
Angle		±1°		SCALE 1:100		
				SHEET 1 OF 2		

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PART NUMBER & PART REVISION		
PART NO	REV	REMARK
607080933101	A01	

FIGURE 1
COMPOSITE

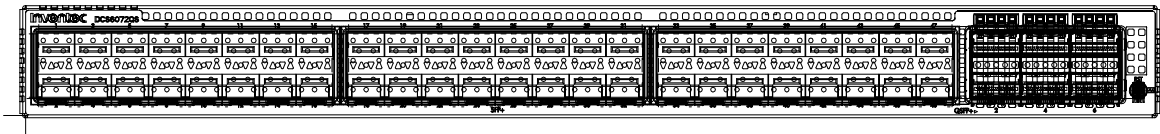


FIGURE 2
ARTWORK

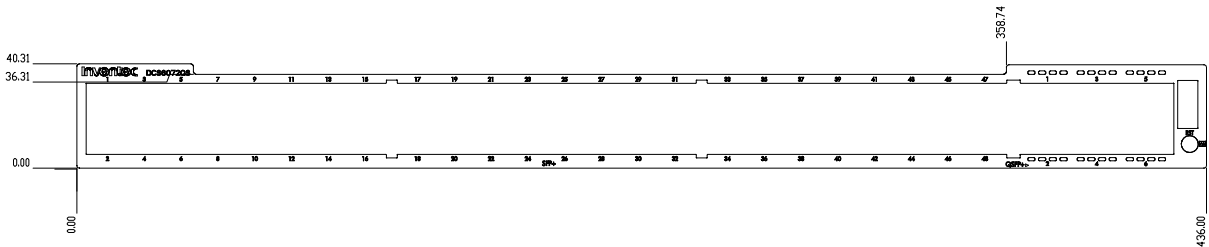


FIGURE 3
DIE CUT

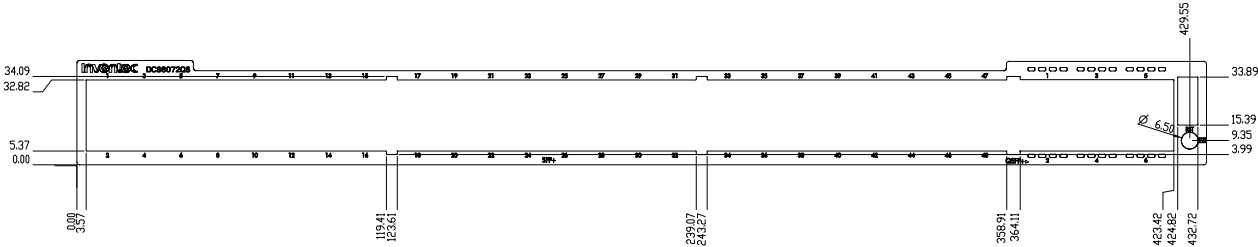


FIGURE 4
TRANSPARENCY

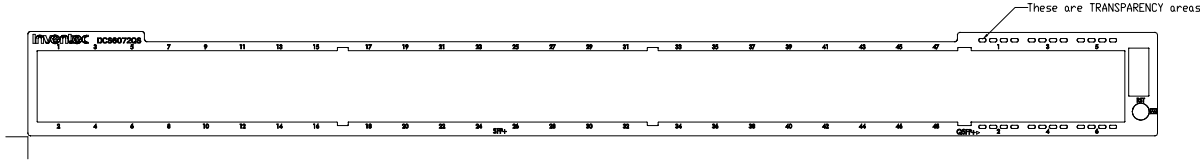
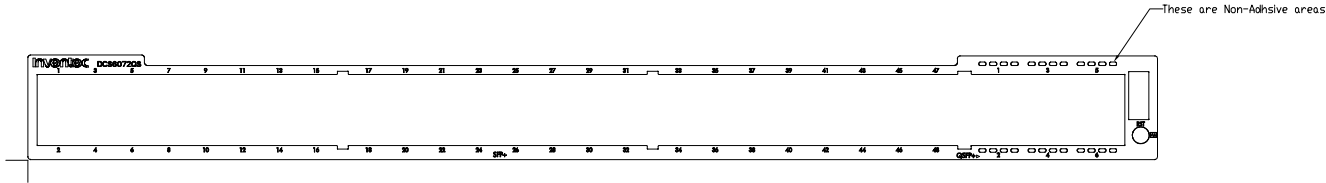


FIGURE 5
ADHESIVE



ECD NO. INITIAL

THIRD ANGLE		CUSTOMER P/N		ASSY CODE		
	DRN	JEREMYHSUEH	CHND	SMARK.LEE		
	DES. ENG.	JEREMYHSUEH	RESP. ENG.	SMARK.LEE		
	DATE	2014/12/02	DATE	2014/12/02		
	DATE	2014/12/02	DATE	2014/12/02		
TOLERANCE		MILLIMETER		SET, BEZEL, CHASSIS, ASSY, FRONT		
< -49.99		±0.20		DOCUMENT NUMBER		
50-199.99		±0.25				
200-299.99		±0.30				
300-		±0.35				
Angle		±1°		NUMBER		
		607080933101_FRONT_PANEL-MGA		REV		
		606081880801_LABEL_LOGO-MGA-2		K AD		
				607080933101 -0-0		
				A		
				SCALE 1:1000		
				SHEET 12 OF 2		