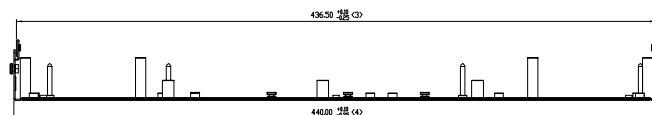
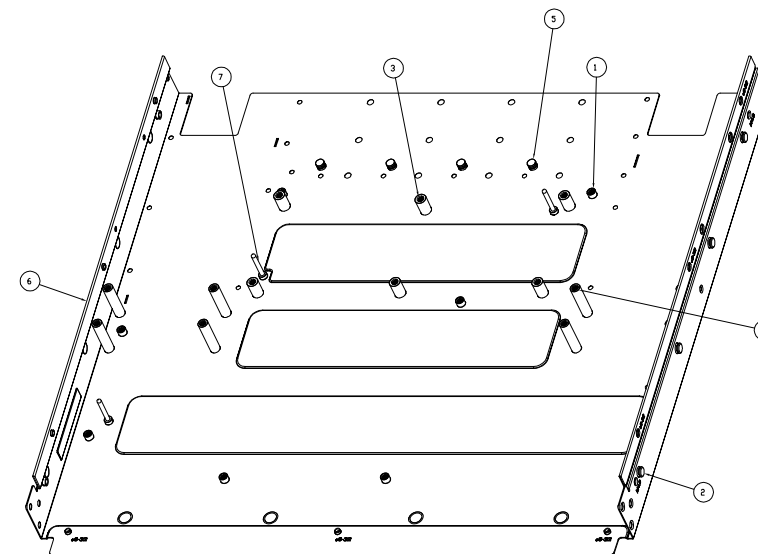
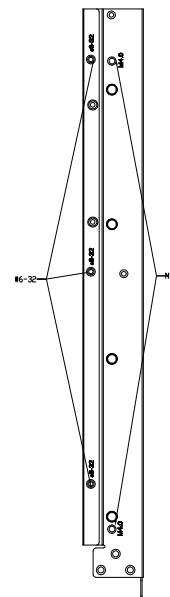
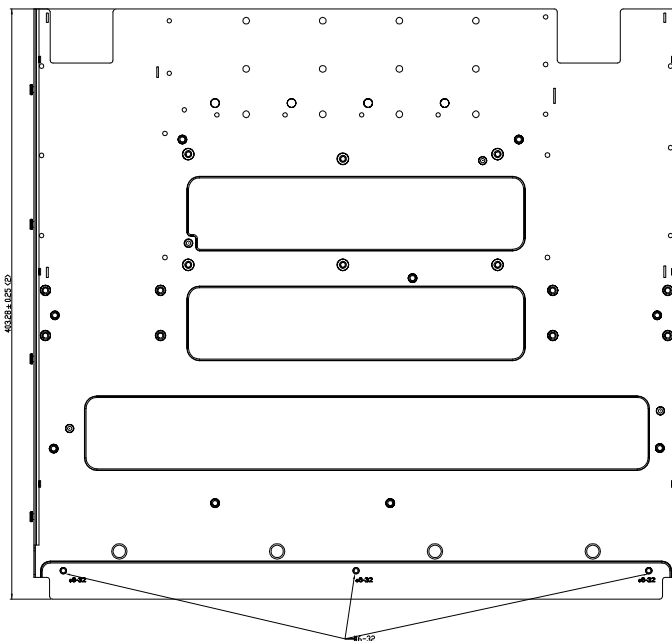
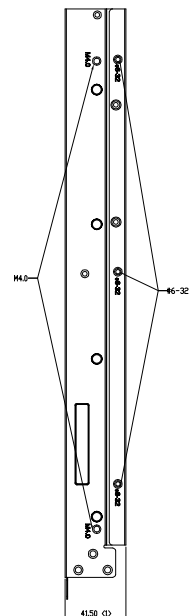



INVENTEC CONFIDENTIAL
DO NOT COPY

PART NUMBER & PART REVISION		
PART NO	REV	REMARK
6070B0933501	A01	

THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT,
INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.
ADDITIONALLY, THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS
AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.

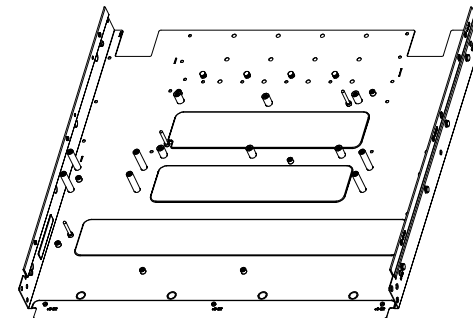
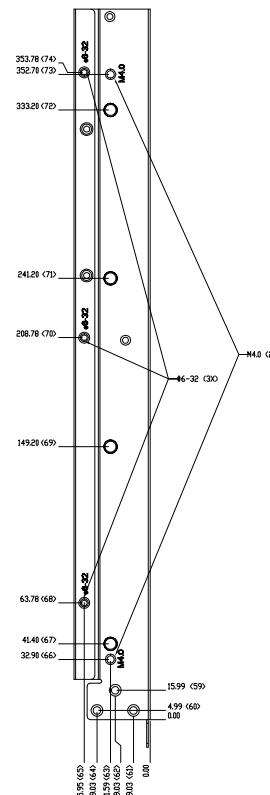


7	60531822591	PIN,GUIDE,3.0mm,25mm,I215JEX		1
6	60531818601	BASE,BASE,PIN,BOTTOM,SGCC,1.0MM		4
5	60531903391	STANDOFF,SPOOLD,NVA,5.5mm,6.0mm,RND,ZINC		1
4	605319032301	STANDOFF,HEX,M6-32,2.902mm,7.9mm,C1215,ZINC		8
3	605319032301	STANDOFF,HEX,M6-32,13.16mm,7.9mm,C1215,ZINC		6
2	605319032301	STANDOFF,SPOOLD,NVA,3.4mm,7.9mm,RND,1.0mm		8
1	6053180167201	STANDOFF,HEX,M6-32,4.9mm,6.0mm,1.0mm,THRU-THD		9
ITEM	JEC P/N	DESCRIPTION	HPD P/N	QTY

DESCRIPTION		ITEM # / P/N		QTY
CUTTER P/N		PART CODE		
 THIRD ANGLE TOLERANCE (+.009) .0020 .00-.009 .0025 .00-.009 .0030 .00-	IN JEREMY HSUEH BRN JEREMY HSUEH MILLISTER 2015/01/27	PAD SPARKLEC PAD BDE SPARKLEC Design Drawn 60708993300L BATHEN-NGA PWA FILE 60708993300L BATHEN-NGA	INVENTEC SET.BASE.PANFABSTERASSY.FIX DOCUMENT NUMBER 60708993300L -0-0	NEW DATE K A3
	Angle	di *		
	LAST: (4)			
	DELETE			

ECD NO.	INITIAL
---------	---------

INVENTEC CONFIDENTIAL
DO NOT COPY

[illegible]

SCALE 0.50

		CUSTOMER P/N		PART CODE	
THIRD ANGLE		JERRY W/SHUEH BY JERRY W/SHUEH		JEN SHWARK/LEE REV D SHWARK/LEE	
TOLERANCE		MILLIMETER		2015/05/18	
LAST: (77) ADD: DELETE:		Design PROJ FILE 607080933501_BASEPAN-MGA		SET BASE PAN/FASTER/ASTERS/FI	
		90-49.99 .0015 50-99.99 .0020 100-199.99 .0030 200-999.99 .0050 400-1 .0100		DOCUMENT NUMBER A 13 607080933501 - 0-0	
Angle 30°		BOM FILE 60531836000_BASEPAN_CVT2-MGA		WORK LATE SHWARK/LEE	

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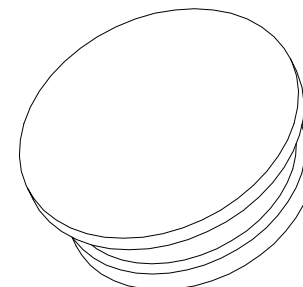
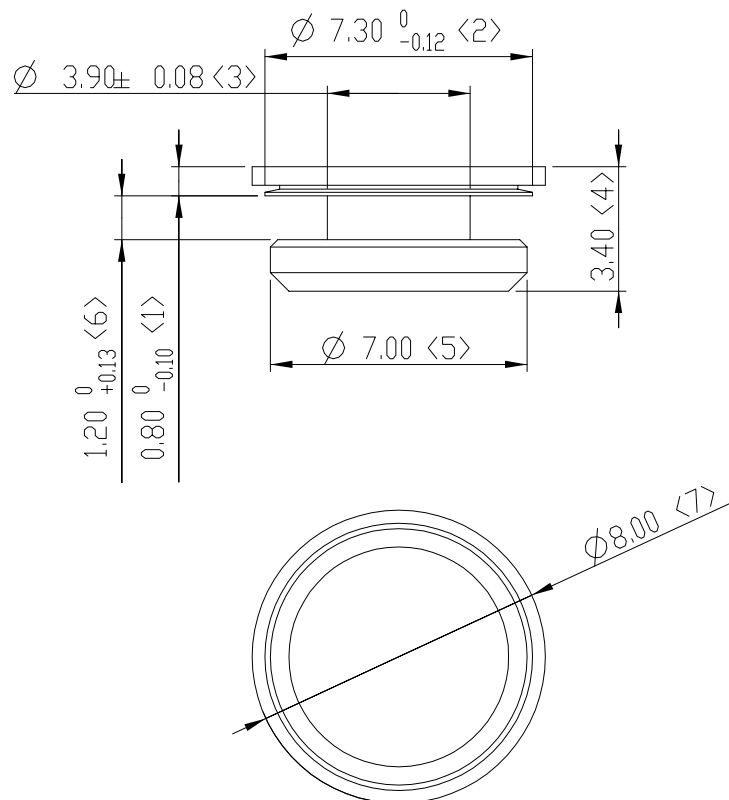
INVENTEC CONFIDENTIAL
DO NOT COPY

LEGEND

PART NO	REV	REMARK
6052B0323001	A01	

NOTES: (UNLESS OTHERWISE SPECIFIED)

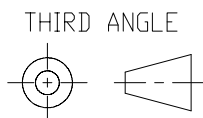
1. MATERIAL:
AISI 1215, LOW CARBON STEEL
FINISH:
MINIMUM 5 MICRONS ZINC PLATING.
2. QUALITY CONTROL DIMENSION.
3. NO SHARP EDGES/CONERS ON APPERANCE.
4. PART TO BE PACKAGED TO PREVENT DAMAGE IN HANDLING
AND SHIPPING PER HP SPEC 109893-000.
5. DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION
DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING.
FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED
BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE
PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE
AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE
SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC
DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS
WILL BE DEEMED TO HAVE BEEN MET.
6. THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT,
INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.



SHEET METAL THICKNESS : 0.8MM

CUSTOMER P/N

ASSY CODE



TOLERANCE

X.X = ± 0.2

X.XX = ± 0.1

Angle = $\pm 1^{\circ}$

DRN

JEREMY.HSUEH

CHKD

SMARK.LEE

DES ENG

JEREMY.HSUEH

RESP ENG

SMARK.LEE

UNIT

MILLIMETER

DATE

2015/01/26

STAGE

Design

PROE FILE

6052B0323001_SPOOL_RAIL-MGA

DRW FILE

6052B0323001_SPOOL_RAIL-MGA

Inventec

STANDOFF,SPOOL,N\A,3.4mm,7.0mm,RND,1.2mm

DOCUMENT NUMBER

MEDIA CODE

K MD

NUMBER

6052B0323001 -0-0

REV

A

SCALE 1:1000

SHEET 2 of 2

ECO NO.

INITIAL

LAST: $\langle 7 \rangle$
ADD:
DELETE:

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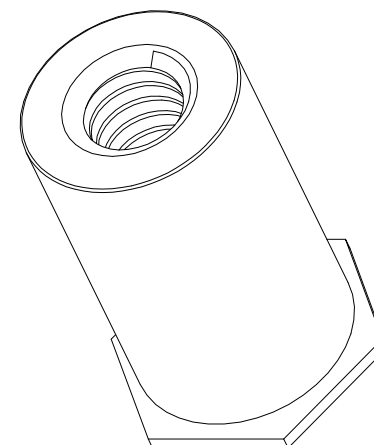
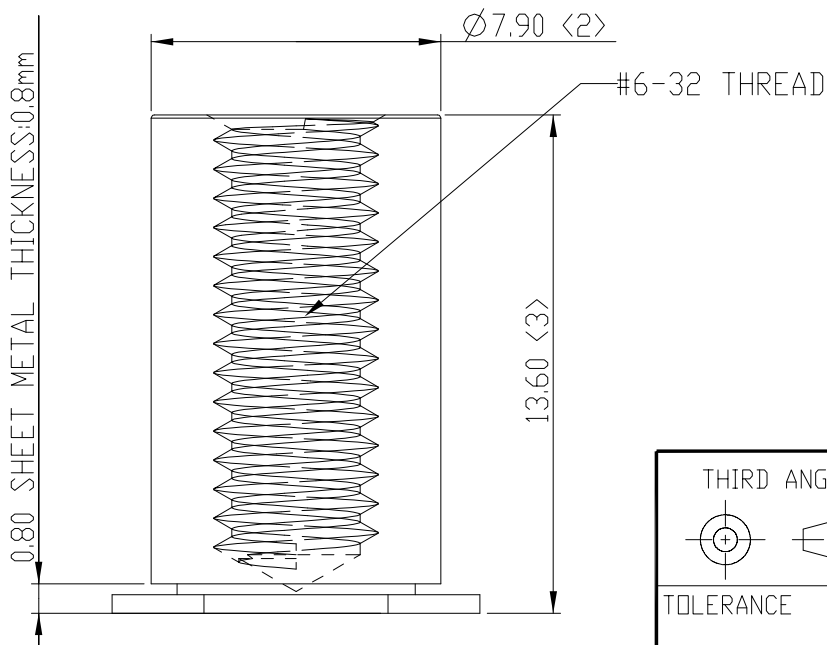
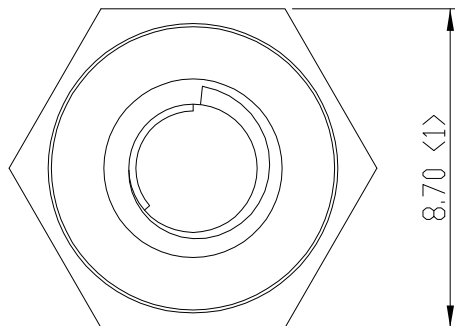
INVENTEC CONFIDENTIAL
DO NOT COPY

LEGEND

PART NO	REV	REMARK
6052B0323101	A01	

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
AISI 1215, LOW CARBON STEEL
FINISH:
MINIMUM 5 MICRONS ZINC PLATING.
2. QUALITY CONTROL DIMENSION.
3. NO SHARP EDGES/CORNERS ON APPEARANCE.
4. PART TO BE PACKAGED TO PREVENT DAMAGE IN HANDLING AND SHIPPING PER HP SPEC 109893-000.
5. DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DEEMED TO HAVE BEEN MET.
6. THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.

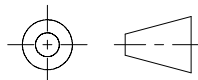


LAST: <3>
ADD:
DELETE:

CUSTOMER P/N

ASSY CODE

THIRD ANGLE



TOLERANCE

X.X = ± 0.2

X.XX = ± 0.1

Angle = $\pm 1^\circ$

DRN

JEREMY.HSUEH

DES ENG

JEREMY.HSUEH

UNIT

MILLIMETER

STAGE

Design

PROJ FILE

6052B0323101_STDF_CPU-MGA

DRW FILE

6052B0323101_STDF_CPU-MGA

CHKD

SMARK.LEE

RESP ENG

SMARK.LEE

DATE

2015/01/28

Inventec

STANDOFF,HEX,#6-32,13.6mm,7.9mm,C1215,ZINC

DOCUMENT NUMBER

MEDIA CODE

K MD

NUMBER

6052B0323101 -0-0

REV

A

SCALE 1:1000

SHEET 2 of 2

ECD NO.

INITIAL

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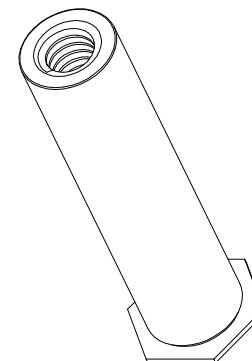
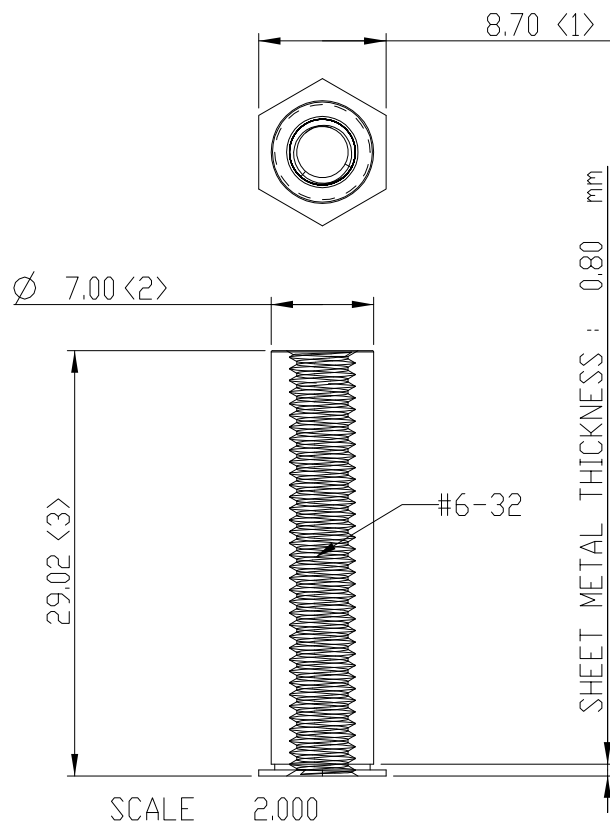
INVENTEC CONFIDENTIAL
DO NOT COPY

LEGEND

PART NO	REV	REMARK
6052B0323201	A01	

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
AISI 1215, LOW CARBON STEEL
FINISH:
MINIMUM 5 MICRONS NICKEL PLATING.
2. QUALITY CONTROL DIMENSION.
3. NO SHARP EDGES/CONERS ON APPEARANCE.
4. SURFACE GRADE:
UNLESS SPECIAL SPECIFIED SURFACE IN THIS DOCUMENT,
OTHERS SURFACES GRADES NEED COMPLY WITH HP 773573 COSMETIC REQUIREMENT
SURFACE GRADE HX.
5. PART TO BE PACKAGED TO PREVENT DAMAGE IN HANDLING
AND SHIPPING PER HP SPEC 109893-000.
6. DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION
DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING.
FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED
BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE
PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE
AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE
SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC
DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS
WILL BE DEEMED TO HAVE BEEN MET.
7. GENERAL: THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT,
INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.
ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS
AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.

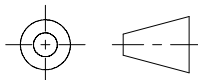


SCALE 2.000

CUSTOMER P/N

ASSY CODE

THIRD ANGLE



LAST: <3>
ADD:
DELETE:

TOLERANCE

< ~49.99	±0.15
50~99.99	±0.20
100~199.99	±0.25
200~399.99	±0.30
400~<	±0.35

Angle

±1°

DRN

JEREMY.HSUEH

DES ENG

JEREMY.HSUEH

UNIT

MILLIMETER

STAGE

Design

PROE FILE

6052B0323201_STANDOFF_PDB-MGA

DRW FILE

6052B0323201_STANDOFF_PDB-MGA

CHKD

SMARK LEE

RESP ENG

SMARK LEE

DATE

2014/10/20

Inventec

STANDOFF,HEX,#6-32,29.02mm,7.0mm,C1215,ZINC

DOCUMENT NUMBER

MEDIA CODE

K MD

NUMBER

6052B0323201 -0-0

REV

A

SCALE 1.000

SHEET 2 of 2

ECO NO.

INITIAL

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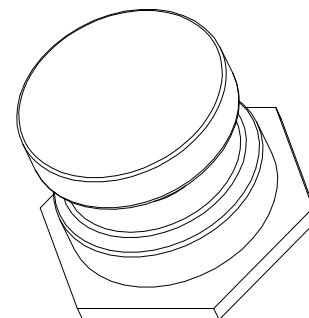
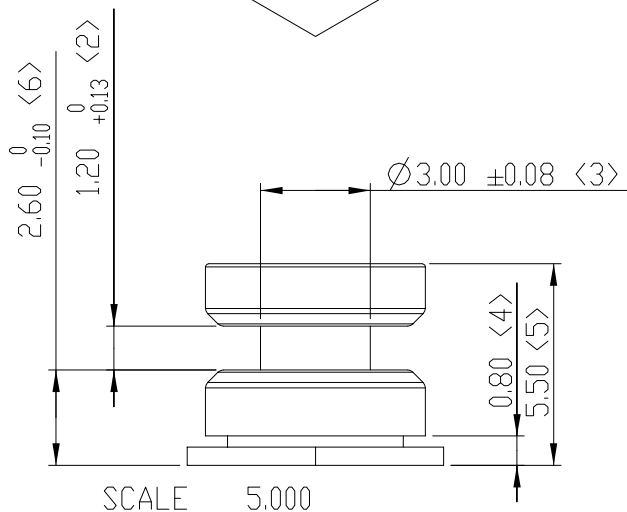
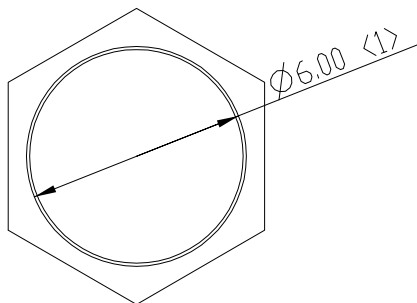
INVENTEC CONFIDENTIAL
DO NOT COPY

LEGEND

PART NO	REV	REMARK
6052B0331901	&PART_REV	

NOTES: (UNLESS OTHERWISE SPECIFIED)

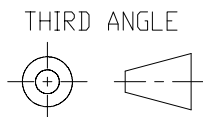
- MATERIAL:
AISI 1215, LOW CARBON STEEL
FINISH:
MINIMUM 5 MICRONS ZINC PLATING.
- QUALITY CONTROL DIMENSION.
- NO SHARP EDGES/CONERS ON APPEARANCE.
- PART TO BE PACKAGED TO PREVENT DAMAGE IN HANDLING AND SHIPPING PER HP SPEC 109893-000.
- DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DEEMED TO HAVE BEEN MET.
- THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.



SCALE 5.000

SCALE 5.000

LAST: <6>
ADD:
DELETE:



TOLERANCE

X.X = ±0.2

X.XX = ±0.1

Angle = ±1°

CUSTOMER P/N

ASSY CODE

DRN
JEREMY.HSUEH

CHKD
SMARK.LEE

DES ENG
JEREMY.HSUEH

RESP ENG
SMARK.LEE

UNIT
MILLIMETER

DATE
2015/04/22

STAGE

Design

PROJ FILE

6052B0331901-STD-FAN-MODULE-MGA

DRW FILE

6052B-STANDOFF-FAN-MODULE

Inventec

STANDOFF,SPOOL,N\\A,5.5mm,6.0mm,RND,ZINC

DOCUMENT NUMBER

MEDIA	CODE	NUMBER	REV
K	MD	6052B0331901 -0-0	DRAW_REV
SCALE	1.000	SHEET	2 of 2

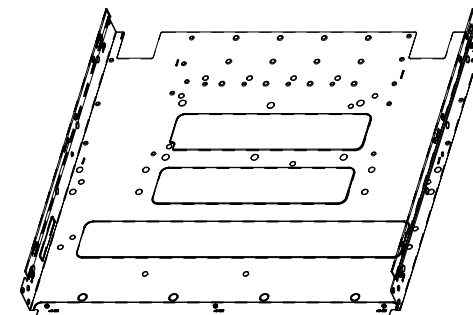
ECD NO.

INITIAL

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PART NUMBER & PART REVISION		
PART NO	REV	REMARK
6053B1186001	A01	

1. MATERIAL: 0.800 mm THICK, (CL046 THRU C1020 COLD ROLLED STEEL, ZINC-COATED, GUNNITE) PER ASTM A653/A 653M BY HOT-DIP PROCESS BOTH SIDES WITH A WEIGHT OF G30, Z90 SPANGLE, EXTRA SMOOTH, AND CHEM-TREATED HEXAVALLENT CHROMIUM FILM. EACH SIDE OR AS REQUIRED PASSIVATION WITH A HEXAVALLENT CHROMIUM FREE COATING WITH A TOTAL WEIGHT OF 50-80 MG/FT² SO EACH SIDE.
2. QUALITY CONTROL DIMENSION.
3. PART IDENTIFICATION
MARK PART APPROX WHERE SHOWN WITH THE FOLLOWING INFORMATION (IT CAN BE READ AT 18 INCHES)
(A) THE LAST TWO DIGITAL NUMBERS OF PART NUMBER AND PART REVISION.
(B) PART NUMBER AND PART REVISION.
(C) VENDOR IDENTIFICATION
(D) IF PART NUMBER RESERVE SPACE IF THE HP PART NUMBER IS UNCLARED THEN PARTS MAY BE INKS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKING WITH THE APPROVAL OF THE HP DESIGN TEAM.
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CORE ON THE TOOLING.
4. ASSEMBLY IDENTIFICATION
MARK PART APPROX WHERE SHOWN WITH THE FOLLOWING INFORMATION (IT CAN BE READ AT 18 INCHES)
(A) PART NUMBER AND PART REVISION.
(B) PART NUMBER RESERVE SPACE IF THE HP PART NUMBER IS UNCLARED THEN PARTS MAY BE INKS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKING WITH THE APPROVAL OF THE HP DESIGN TEAM.
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CORE ON THE TOOLING.
5. FOR PROGRESSIVE TOOLING, NEED TO AVOID CARRY PART AT THE SPECIFIED AREA.
6. SURFACE GRADE:
UNLESS SPECIAL SPECIFIED SURFACE IN THIS DOCUMENT,
OTHERS SURFACE GRADES NEED COMPLY WITH HP 775753 COSMETIC REQUIREMENT SURFACE GRADE S3.
7. PARTS TO BE PACKAGED FOR SHIPMENT PER HP SPEC 1019893-000.
8. BURR HEIGHT BELOW .5X OF MATERIAL THICKNESS PER HP SPEC 102194(SECTION 5.4).
9. COIN INDICATED EDGE/CORNERING DESIGNATED BY EDGE CHAMFER IN 3D FILE.
10. ALL INTERNAL BEND RADII ARE DEFINED BY 3D MODEL. DEVIATIONS FROM THE 3D MODEL BEND RADII MUST BE APPROVED BY HP/IEC ENGINEERING.
11. MIN BEND RELIEF.
12. DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED SHALL BE CONTROLLED BY THE 3-D SOURCE FILE WHEN REQUIRED BY HP/IEC ENGINEERING. UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION. THIS IS APPLICABLE UPON APPROVAL OF THE TYP BY THE HP/IEC DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DEEMED TO HAVE BEEN MET.
13. DRAWING NOTE FOR PAINTED STEEL METAL PART
COVER MASK WHILE PAINTING, NO OVERSPREAD ALLOW (BY USING TAPE)
COVER MASK WHILE PAINTING, OVERSPREAD IS ALLOW, NEED TO GET IEC APPROVAL FOR OVERSPREAD FILL (BY USING FIXTURE)
3MM EXTEND FROM TANGENT POINT OF RADIUS (START LINE OF PAINTED AREA)
14. GENERAL: THE PRODUCT (PART) MUST COMPLY WITH THE INVENTED DOCUMENT, INVENTED HAZARDOUS SUBSTANCE FREE (HSP) MANAGEMENT STANDARD.
THE PRODUCT SHALL BE FREE OF ALL HALOGEN FLAME RETARDANTS AND POLYVINYL CHLORIDE (PVC) REQUIRED OF INVENTED HSP MANAGEMENT STANDARD



SCALE 0.500

LAST: C73D ANGLE DELETE:		CUSTOMER FIRM JEREMY HUSHEM BIO INC JEREMY HUSHEM MILLINER 2015/05/19		PART CODE S00 CHARLIE C R01 DIN SHAWKLEE	
TOLERANCE +0.000 -0.005 -0.005 -0.010 -0.010 -0.015 -0.015 -0.020 -0.020 -0.025		FINISH DIPLO DIPLO DIPLO DIPLO DIPLO		BASE, BASE, PAN, BOLT, SCCC, LOWN	
ANGLE 30.00 30.00 30.00 30.00 30.00		MATERIAL 6061-T6 6061-T6 6061-T6 6061-T6 6061-T6		DOCUMENT NUMBER NUMBER K N D 6453381865001 -0-0	
		PART NUMBER 6061-T6 6061-T6 6061-T6 6061-T6 6061-T6		PART NAME PART NAME PART NAME PART NAME PART NAME	

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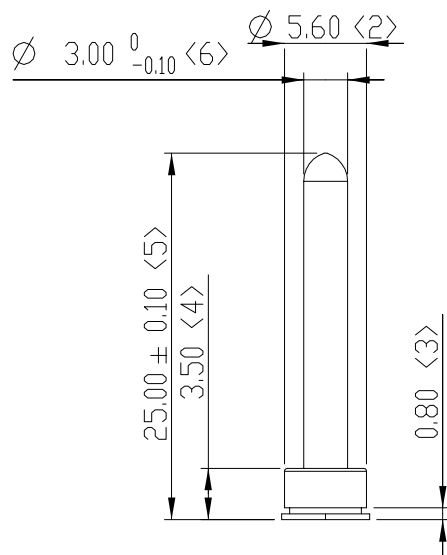
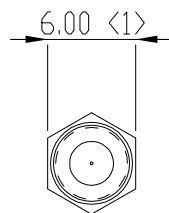
INVENTEC CONFIDENTIAL
DO NOT COPY

LEGEND

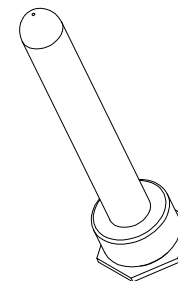
PART NO	REV	REMARK
6053B1225501	A01	

NOTES: (UNLESS OTHERWISE SPECIFIED)

- MATERIAL:
AISI 1215, LOW CARBON STEEL
FINISH:
MINIMUM 5 MICRONS NICKEL PLATING.
- QUALITY CONTROL DIMENSION.
- NO SHARP EDGES/CORNERS ON APPEARANCE.
- SURFACE GRADE:
UNLESS SPECIAL SPECIFIED SURFACE IN THIS DOCUMENT,
OTHERS SURFACES GRADES NEED COMPLY WITH HP 773573 COSMETIC REQUIREMENT
SURFACE GRADE HX.
- PART TO BE PACKAGED TO PREVENT DAMAGE IN HANDLING
AND SHIPPING PER HP SPEC 109893-000.
- DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION
DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING.
FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED
BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE
PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE
AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE
SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC
DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS
WILL BE DEEMED TO HAVE BEEN MET.
- GENERAL: THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT,
INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.
ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS
AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.

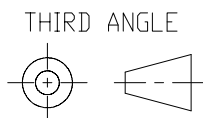


SCALE 2.000



SCALE 2.000

LAST: <6>
ADD:
DELETE:



TOLERANCE

X.X = ±0.2

X.XX = ±0.1

Angle = ±1°

CUSTOMER P/N

ASSY CODE

DRN
JEREMY.HSUEH
CHKD
SMARK.LEE

DES ENG
JEREMY.HSUEH
RESP ENG
SMARK.LEE

UNIT
MILLIMETER
DATE
2015/05/14

STAGE

PROE FILE
6053B-GUIDEPIN_CPU_BOARD_RDW

DRW FILE
6053B-GUIDEPIN_CPU_BOARD

Inventec

PIN,GUIDE,3.0mm,25mm,1215,HEX

DOCUMENT NUMBER

MEDIA	CODE	NUMBER	REV
K	MD	6053B1225501 -0-0	A

SCALE 1.000

SHEET 2 of 2

ECO NO.

INITIAL