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Compute Project

EU 230Vac Power Distribution Unit for V2 Open Rack

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Scope

This specification defines the technical requirements for a custom AC power strip, used for AC power distribution in a data center. At system level this device shall be installed in an IT chassis and will work in conjunction with Facebook's Open Rack V2 design.

Table of Contents

Scope	2
Table of Contents	2
Overview.....	4
License	4
1 Electrical Features.....	5
1.1 Basic functional schematic.....	5
1.2 Input.....	5
1.2.1 Input Rating	5
1.2.2 Input Connection	5
1.2.3 Surge Protection	5
1.3 Output.....	6
1.3.1 Output Rating.....	6
1.3.2 Output Polarity	7
2 Mechanical.....	7
2.1 Dimensions	7
2.2 Mounting Interfaces	7
2.3 Finish.....	7
2.4 Silkscreen	7
3 Regulatory Compliance Approvals	7
3.1 Agency Approval	7
3.2 Production Line Test	8
3.2.1 High Potential Test.....	8
3.2.2 Ground Bond Test	8
3.2.3 Voltage Polarity Test.....	8
3.2.4 PDU Pull Test.....	8
3.2.5 PDU Insertion Test	9
4 Environmental.....	9
4.1 Temperature	9
4.1.1 Operating Ambient Temperature	9
4.1.2 Storage.....	9
4.1.3 Transit.....	9
4.2 Humidity	9
4.2.1 Operating.....	9
4.2.2 Non-operating.....	9
4.3 Altitude	9
4.3.1 Operating.....	9
4.3.2 Non-operating.....	9
4.4 Vibration and Shock.....	10

4.4.1	Vibration Operating	10
4.4.2	Vibration Non-operating.....	10
4.4.3	Shock Operating.....	10
4.4.4	Half sine wave shock: 5G, 11ms duration, and three half sine wave shocks in each direction of three mutually perpendicular axes.	10
4.4.5	Shock Non-operating	10
5	Reliability, Quality, Miscellaneous	10
5.1	Specification Compliance, Quality, FA, Warranty	10
5.2	Mass Production: First Article Samples	11
5.3	Quality Control, Process, Burn-In.....	11
5.4	Packaging	11
5.5	Documentation	11
5.6	Change Authorization, Revision Control	12
5.7	Revision Control	12
6	Mechanical Drawing	12

Overview

The AC power box is designed to accept an input voltage of 3-phase WYE wiring 230/400VAC RMS voltage (4 wires + ground). The five wires will be split into two outputs via a terminal block, which will then be terminated via a Positronic connector with a custom over-molding. There will be no fuses or other secondary safety devices.

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1 Electrical Features

1.1 Basic functional schematic

This AC power box will contain one surge protection circuit where the incoming five wires are split into two output sets via an insulated terminal block. The PDU box will have two output cables that will be directly connected to the appropriate pin on the female Positronic connector as shown below in Section 3.3.2.

1.2 Input

1.2.1 Input Rating

Input voltage is a 3-phase WYE wiring, 230/400VAC RMS, 50-60Hz. The nominal max continuous input current per phase is 32A RMS at 45°C ambient temperature.

1.2.2 Input Connection

The input plug should be a certified custom molded IEC 309 5 Pole, ground position 6h, IP protection type IP44, plug with a UL2586 AWG#10 five-conductor power cord (or equivalent). The plug must enter the power box by a suitable strain relief for a proper mechanical assembly. The length of the input cord shall be 1500mm measured from the box to the tip of the IEC 309 plug. The input wires shall be terminated to a terminal block, which will be used to split the input into two outputs.

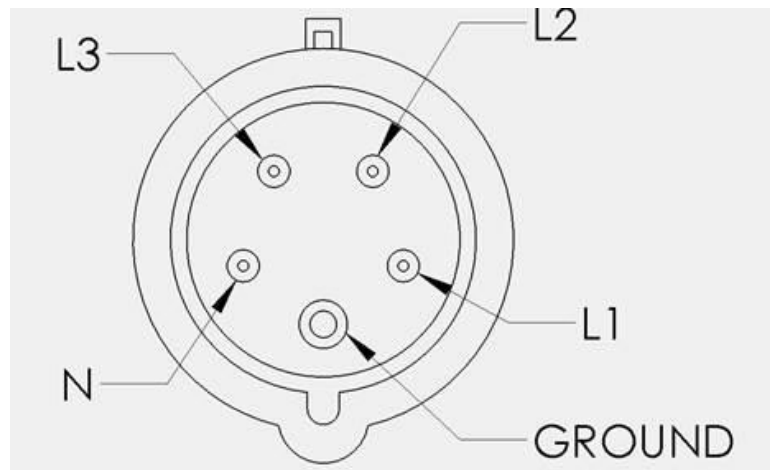


Figure 1: **Male plug pin assignments**

1.2.3 Surge Protection

The surge protection circuit shall meet 2kV differential mode and 4kV common mode. Each of the three input lines (L1, L2, L3) should be connected to the neutral line (N) via a varistor (of at least 20mm diameter) with a protection device (thermal fuse). No input fuses are needed on the lines. Each of the three lines should be connected to ground with a varistor. After the varistor, all three lines can be connected together and then connected to ground via a 2.7kV gas tube. Each of the six varistors shall have a protection fuse in series (either built inside the varistor or a thermal fuse installed on the body of the

varistor and shrink tubed together – reference fuse Japan Anzen Dengu Co ‘N4F’ 1A 250V 127C). Each of the three lines shall also have a 32A inductor, with $1\mu\text{H}$. The inductor shall have a wire diameter greater or equal to 3mm and shall be placed horizontally flat on the printed circuit board (PCB) for greater mechanical stability. A 4W, 100ohm resistor shall be placed in parallel with each of the inductors. These resistors will need to withstand a very high voltage for a few microseconds. All these components shall be placed on a PCB board that has a maximum current density of 3A per square mm, and is entirely conformal coated. All the components used for surge protection shall be submitted to the Customer for evaluation and quality assessment. The five AC input wires (L1, L2, L3, N, G) shall be securely connected to the surge protection PCB via terminal block input and the five output wires from the surge protection circuit (L1', L2', L3', N, G) shall also be securely connected via a terminal block.

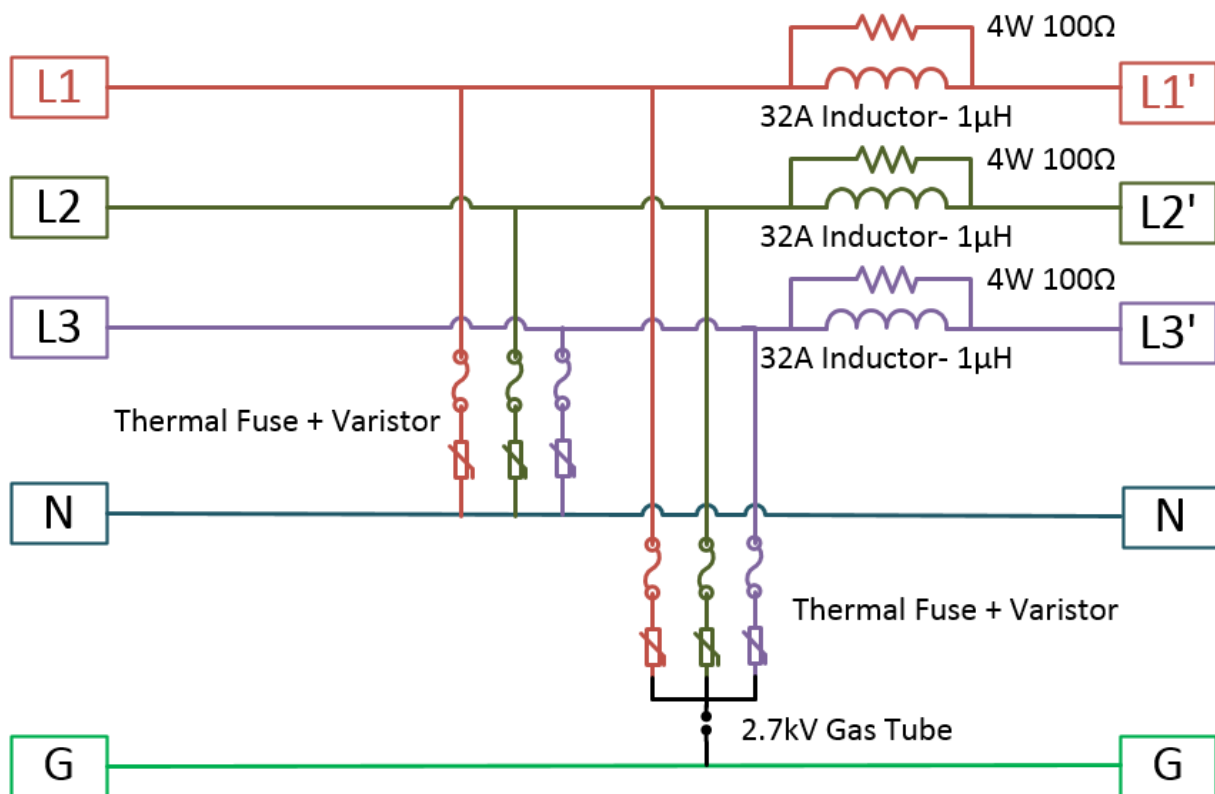


Figure 2: Surge protection schematic

1.3 Output

1.3.1 Output Rating

There should be two sets of power cords of AWG#12 of different lengths securely connected to the terminal block after the surge protection circuit. The total length of the output cords shall be 1080mm and 2020mm respectively from the PDU box, via a suitable strain relief, to the end of the Positronic connector. The cord should be a suitable industrial-grade power cable, Underwriters Laboratories Inc. (UL) recognized and Conformité Européenne (CE) certified, with the five conductors enclosed in a further insulating layer

so that it resembles a single cable when viewed externally. The AWG#12 5-wire shall be terminated with a Positronic SP5YYE1F0091/AA with custom molding around the connector. The max output rating for the cable is 16A at 230VAC. No fuses are needed in this power box.

1.3.2 Output Polarity

The output polarity of the Positronic connector should be as follows.

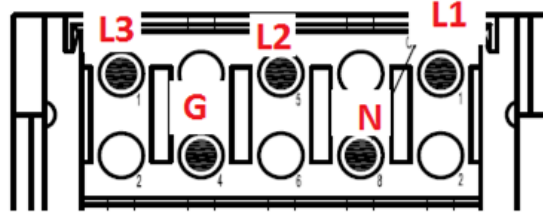


Figure 3: Female Positronic SP5YYE1F0091/AA (looking at the female connector head on)

2 Mechanical

2.1 Dimensions

The power strip shall be sized as per the mechanical drawing at the end of this specification document.

2.2 Mounting Interfaces

The AC PDU box should be mounted using five tabs and locked in with the two latches both on the top surface of the PDU, which allows for tool-less installation. The latches should be of a green color, preferably Pantone 375C. Refer to the mechanical drawing at the end of this specification.

2.3 Finish

The power strip sheet metal plate should be made of hot-dip zinc coated, JIS G3302 SGOC to avoid the creation of zinc whiskers. The Japanese standard is JIS G3302 while the US standard is ASTM A653. The exterior chassis surface shall be powder coated RAL 9005 (Jet Black). More information can be found on the mechanical drawing notes at the end of this specification.

2.4 Silkscreen

The PDU box shall follow the silkscreen markings shown on the mechanical drawing at the end of this specification. The drawing designates the shelves to which the input plug will provide power.

3 Regulatory Compliance Approvals

3.1 Agency Approval

The power strip shall be UL recognized and in accordance with UL/CSA 60950-1 safety standard, as well as CE certified and restriction of hazardous substances (RoHS) compliant. There are no fuses in this V2 AC PDU therefore the PDU cannot be safety certified stand alone. The PDU certification will rely on the breaker powering it therefore the certification shall be done in conjunction with the breaker (bundle breaker

+ PDU).

3.2 Production Line Test

3.2.1 High Potential Test

Full production, 100%, of the power strips shall comply with the minimum high-potential test described below. The test shall be applied between the AC input side (the three phase lines) and the earth GND (IEC 309 ground terminal).

Parameter	Setting
Voltage	1500Vac RMS or 2121Vdc (minimum)
Trip current sensitivity	10mA RMS (maximum)
Voltage ramp time	500V/S (minimum)
Dwell time	1 Second (minimum)
Breakdown arc detection	10 μ S (maximum)

3.2.2 Ground Bond Test

Full production, 100% of the power strips shall comply with the minimum ground bond test as described below. The test shall be applied between the accessible sheet metal chassis and the AC input plug ground terminal (IEC ground terminal).

Parameter	Setting
Current	30A RMS (minimum)
Voltage	2.5Vac RMS (minimum)
Trip Resistance Sensitivity	0.1 Ω (maximum)

3.2.3 Voltage Polarity Test

One hundred percent of the power strips should be verified for correct polarity see Section 3.3.2

3.2.4 PDU Pull Test

As per UL65090 (Section 3.2.6) the AC/DC power cord should be subjected to a steady pull value as shown in the table below, applied in the most unfavorable direction (preferably 45 degree angle in four directions from normal exit plane of the cable for an angled pull), each time for a duration of one second.

Mass (M) of the equipment Kg	Pull N
M\leq1	30
1<M\leq4	60
M>4	100

During the tests, the power supply cord shall not be damaged. This is checked by visual inspection and by an electric strength test between the power cord conductors and accessible conductive parts, at the test voltage appropriate for reinforced insulation. After the tests, the power supply cord shall not have been longitudinally displaced by more than 2 mm nor shall there be appreciable strain at the connections, and clearances and creepage distances shall not be significantly reduced.

3.2.5 PDU Insertion Test

Adding to the pull test specified above, the PDU connector (sampled as per AQL) to the power shelf should be subject to a maximum of 25 cycles of repeated insertion and removal.

During the tests, the connector pins shall not be damaged. This is checked by visual inspection of the connector pins. After the test, there shall not be any visible damage to the pins.

4 Environmental

4.1 Temperature

4.1.1 Operating Ambient Temperature

The ambient operating temperature range should be from -5°C to +45°C.

4.1.2 Storage

The storage temperature range should be from -40°C to 70°C.

4.1.3 Transit

The transportation temperature range should be from -55 °C to 85 °C (short term storage, 72 hours).

4.2 Humidity

4.2.1 Operating

Operating relative humidity, 10% to 90% (non-condensing).

4.2.2 Non-operating

5% to 95% relative humidity, 38.7°C maximum wet bulb temperature with no cosmetic damage.

4.3 Altitude

4.3.1 Operating

The operating altitude with no de-rating should be from 0 to 10,000 feet (0 to 3,000 meters), altitude change rate between testing conditions to be at least 2,000 ft/min.

4.3.2 Non-operating

0 to 49,000 feet (0 to 15,000 meters), altitude change rate between testing conditions to be at least 2,000

ft/min.

4.4 Vibration and Shock

The power strip should meet shock and vibration test per IEC78-2 (*) & IEC721-3- (*) standards and levels with the specifications listed below. During operating vibration and shock tests, the devices shall exhibit full compliance to the specification without any electrical discontinuities. During non-operating tests, no damages of any kind, including physical damages, should occur or hinder the functionalities of the devices per the subsections below.

NOTE: Vendor may skip this test after asking for customer approval due to the simplicity of the design.

4.4.1 Vibration Operating

Sinusoidal vibration: 0.25G zero to peak. Frequency is 10Hz to 500Hz, 0.25 oct/min in each of three mutually perpendicular axes. Three sweeps from 10Hz to 500Hz to 10Hz in each axis shall be tested.

4.4.2 Vibration Non-operating

Sinusoidal vibration: 0.75G zero-to-peak, 10Hz to 500Hz, 0.5 oct/min. The test shall be one sweep from 10Hz to 500Hz in each of the three mutually perpendicular axes.

4.4.3 Shock Operating

4.4.4 Half sine wave shock: 5G, 11ms duration, and three half sine wave shocks in each direction of three mutually perpendicular axes.

4.4.5 Shock Non-operating

Half sine wave shock: 140G, 2ms duration, half sine wave shock in each direction of three mutually perpendicular axes. There shall be one shock input in each direction of three mutually perpendicular axes for a total of six shock inputs.

5 Reliability, Quality, Miscellaneous

5.1 Specification Compliance, Quality, FA, Warranty

- The vendor is responsible that the power strip meets both stand-alone unit and system-level specifications. The vendor is also responsible for assuring that the power strip shipped in production will conform to this specification, with no deviations.
- A specification compliance matrix will be submitted for each power strip revision.
- The vendor is responsible for exceeding the production quality standards achieved on the pilot run build, without fluctuations.
- Failure analysis on defective units shall be provided to with a corrective action plan, within two weeks after the RMAed units are received at the Customer's facility.

- The vendor shall warrant the power strip for defects & workmanship for a period of two years from the date of shipment, when device is operated within specifications. The warranty is fully transferable to any end user. A standard 'VOID' Warranty Sticker shall be applied.

5.2 Mass Production: First Article Samples

Prior to final project release and mass production, the vendor will submit a few production pilot run samples, including the following documentation:

- All the pertinent development docs, production docs, and reports, necessary to release the product for mass production.
- The pilot samples shall be built in the allocated facility for mass production, and using hard-tooled chassis and parts (where applicable).
- A full specification compliance matrix, full test report, and production line final test 'PASS' tickets.
- Samples that passed the burn-in process planned for production (if any).
 - Samples must be shipped using a shipping box that is approved for production.
- A mechanical FAI report that shows compliance with all of the notes and dimensions in the mechanical drawing shown in Section 8 below.
- The units are certified, and the safety label is applied¹.

5.3 Quality Control, Process, Burn-In

- Incoming Quality: < 0.1% rejections
- Cpk values will exceed 1.33 (pilot build and production)

5.4 Packaging

The power strip shall be shipped using a custom package. The quality of the packing assembly must ensure that the power strip will not be damaged during transportation. The power strips will arrive in optimum conditions and be suitable for immediate use.

A shipping box shock test shall be proposed by the vendor and submitted to the recipient for audit and approval.

5.5 Documentation

The vendor shall provide the following documentation (prototypes may not include portions of these documents) if applicable:

- Schematics, component placement, board layout (PDF format)
- Build of materials list, including an approved vendor list (AVL)
- Mechanical drawings (PDF format. Native 3D files and/or DXFs will be provided to perform collaborative work on the design, for seamless device integration at the system-level chassis)

¹ A 'Pending Certification' sticker may be allowed until the certification process is complete.

- High potential test, ground bond test, isolation, surge test, thermal test

NOTE: The vendor shall propose a qualification test plan and a reliability test plan.

5.6 Change Authorization, Revision Control

Once the project is released to mass production, no design changes, AVL changes, manufacturing process, or materials changes are allowed without prior written authorization.

An AVL is a list of all the components listed in the BOM. Any change requests must be submitted with proper documentation showing the details of the changes, and reason for the changes, including changes affecting form, fit, function, safety, or serviceability of the product. Major changes in the product (or in the manufacturing process) will require re-qualification and/or re-certification to the product. Thus, a new set of first-article samples may be required to complete the engineering change order (ECO) process.

Any modifications after approval would phase-in during production without causing any delays or shifting the current production schedule. Enough ECO advance notice shall be given to all appropriate entities in the supply chain in such occurrences.

All changes must go through a formal ECO process, starting from the pilot run and onward, and the revision (shown in the Safety Label) will increment accordingly.

5.7 Revision Control

Copies of all ECOs affecting the product will be provided for sign off.

6 Mechanical Drawing

Please review the mechanical drawings for the AC PDU.

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