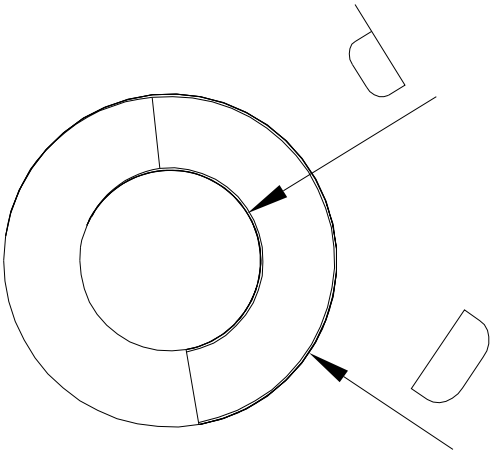
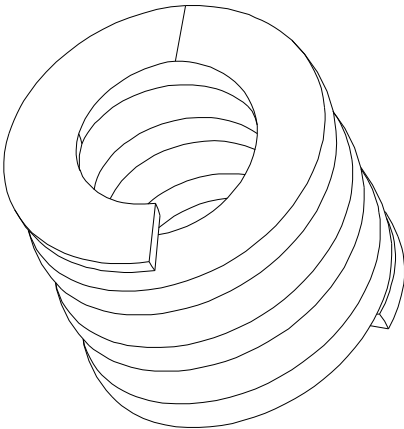
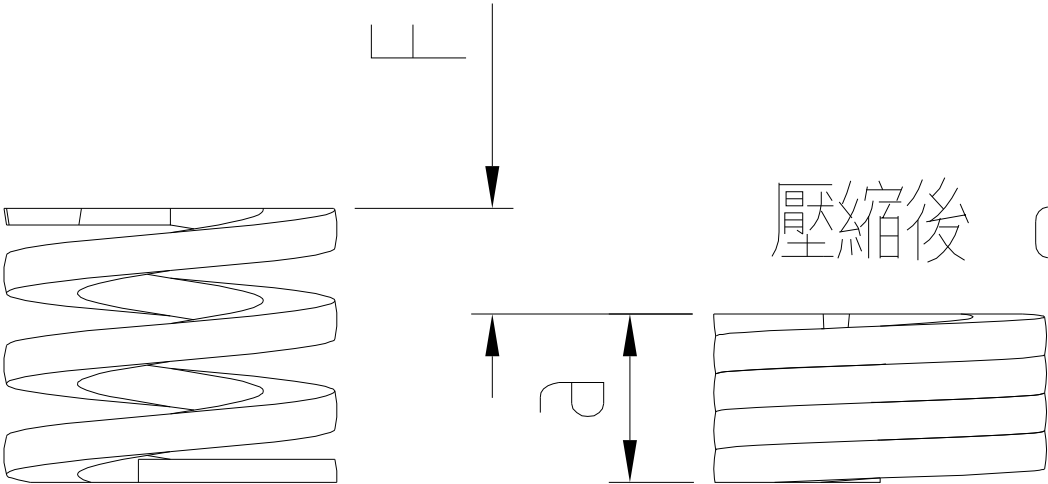
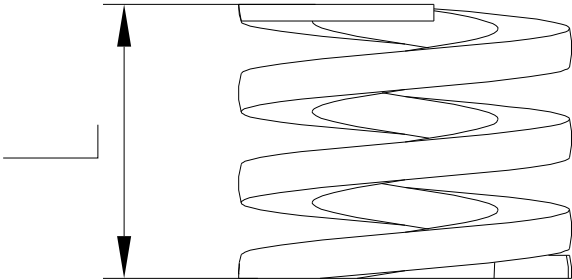


	1		2		3		4		5		6		7		8																																																																																													
A	MODEL		RE-SPRING										REV	DESCRIPTION		DATE		APPROVED																																																																																										
	ITEM	LEVEL	PART NO.			PART NAME			Q'ty				A	RELEASE VERSION A.		05-Jan-19		CASEY																																																																																										
B	<div><div></div><div></div></div>																		B																																																																																									
C	<div></div> <div>壓縮後 compressed</div>																		C																																																																																									
D																			D																																																																																									
E	規格說明		D=外徑(mm)		d=內徑(mm)		L=自由長(mm)		a=密著長(mm)		F-壓縮量(mm)		K值-彈簧常數(N/mm)					E																																																																																										
	標準值		7.8 ^{+0.05} _{-0.20} mm		4.20 ^{+0.1} _{-0.2} mm		6.25±0.35mm		3.6±0.2mm		2.6±0.35mm		78.6±10% N/mm																																																																																															
F	<table><tr><td colspan="7">TOLERANCE UNLESS OTHERWISE SPEC.</td></tr><tr><td></td><td>F</td><td>G</td><td>H</td><td>J</td><td>K</td><td>L</td></tr><tr><td>0--8</td><td>0.05</td><td>0.1</td><td>0.1</td><td>0.2</td><td>0.2</td><td>0.4</td></tr><tr><td>8--25</td><td>0.08</td><td>0.1</td><td>0.15</td><td>0.3</td><td>0.3</td><td>0.6</td></tr><tr><td>25--80</td><td>0.12</td><td>0.1</td><td>0.25</td><td>0.4</td><td>0.5</td><td>0.8</td></tr><tr><td>80--</td><td>0.25</td><td>0.15</td><td>0.4</td><td>0.5</td><td>0.8</td><td>1.2</td></tr></table>							TOLERANCE UNLESS OTHERWISE SPEC.								F	G	H	J	K	L	0--8	0.05	0.1	0.1	0.2	0.2	0.4	8--25	0.08	0.1	0.15	0.3	0.3	0.6	25--80	0.12	0.1	0.25	0.4	0.5	0.8	80--	0.25	0.15	0.4	0.5	0.8	1.2	<div>1.TOLERENCE OF CRITICAL DIMENSION IS 0.2mm , UNLES STATED</div> <div>2.DENOTE REVISED DIMENSION,NUMBER SHOWS REVISED VERSION.</div> <div>3.DEBURR BREAK ALL SHARP EDGES 0.15mm</div> <div>4.MATERIAL AND PROCESS USED MUST MEET ROHS COMPLIANCE</div>				<div>Timson Enterprise Co.,Ltd.</div> <table><tr><td>Ver.</td><td>A</td><td>SIZE</td><td>AS4</td><td rowspan="2">APP.</td><td>Other</td><td>Sample</td><td>Quantity</td></tr><tr><td>Date</td><td colspan="3">05-Jan-19</td><td></td><td></td><td>✓</td></tr><tr><td colspan="2">FINISHING</td><td colspan="2">DRAWN</td><td colspan="2">CHECK</td><td colspan="2">ISSUED</td><td colspan="2">3RD ANGLE'S</td><td colspan="2">PART NO.</td><td colspan="4">WG774265</td></tr><tr><td colspan="2">Plating Zn</td><td colspan="2">CASEY</td><td colspan="2"></td><td colspan="2"></td><td colspan="2">⊕ ↺</td><td colspan="2">DRAWING NO.</td><td colspan="4">REG-SPRING</td></tr></table>							Ver.	A	SIZE	AS4	APP.	Other	Sample	Quantity	Date	05-Jan-19					✓	FINISHING		DRAWN		CHECK		ISSUED		3RD ANGLE'S		PART NO.		WG774265				Plating Zn		CASEY						⊕ ↺		DRAWING NO.		REG-SPRING				F
TOLERANCE UNLESS OTHERWISE SPEC.																																																																																																												
	F	G	H	J	K	L																																																																																																						
0--8	0.05	0.1	0.1	0.2	0.2	0.4																																																																																																						
8--25	0.08	0.1	0.15	0.3	0.3	0.6																																																																																																						
25--80	0.12	0.1	0.25	0.4	0.5	0.8																																																																																																						
80--	0.25	0.15	0.4	0.5	0.8	1.2																																																																																																						
Ver.	A	SIZE	AS4	APP.	Other	Sample	Quantity																																																																																																					
Date	05-Jan-19						✓																																																																																																					
FINISHING		DRAWN		CHECK		ISSUED		3RD ANGLE'S		PART NO.		WG774265																																																																																																
Plating Zn		CASEY						⊕ ↺		DRAWING NO.		REG-SPRING																																																																																																
	1		2		3		4		5		6		7		8																																																																																													