REV	ECO NO	DESCRIPTION	DRAWN	APVD DATE
A	-	INITIAL RELEASE	BROILI	04/16/14

NOTES (UNLESS OTHERWISE SPECIFIED):

1. DRAWINGS ARE FOR INSPECTION PURPOSES ONLY. ACTUAL PART SHALL CONFORM TO THE FOLLOWING 3D ELECTRONIC FILE: X882362-MB-TRAY-HANDLE-S2H-REVA.PRT

2. MATERIAL: PC-ABS V-0 OR ALUMINUM

3. N/A.

4. N/A

5. FINISH: REFER TO SURFACE COLOR IN 3D ELECTRONIC DATABASE FOR COMPLETE INSTRUCTIONS. COLOR KEY IS AS FOLLOWS: -BLUE: MTI1010

6. REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:
   A. MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434)
   B. MICROSOFT XBOX PLASTIC PART WORKMANSHIP (D00015)
   C. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)
   D. MICROSOFT RESTRICTED SUBSTANCES CONTROL SYSTEM (H00642)
   E. MICROSOFT PAINTED PRODUCT WORKMANSHIP AND TEST SPECIFICATION (H00388)

7. ALL EDGES AND CORNERS WITHOUT RADII IN CAD MODEL SHALL BE 0.1mm MAX. DEVIATIONS FROM THIS REQUIREMENT MUST BE APPROVED BY MICROSOFT ENGINEERING.

8. MOLD PARTING LINE MISMATCH AND/OR FLASH NOT TO EXCEED 0.05mm. MOLD DESIGN TO MINIMIZE EJECTION PIN MARKS, WELD LINES, AND GATE BLUSH. MOLD DESIGN TO BE APPROVED BY MICROSOFT ENGINEERING PRIOR TO CONSTRUCTION.

9. TOOL IS TO BE PROPERTY OF MICROSOFT AND IS TO BE PERMANENTLY MARKED WITH "PROPERTY OF MICROSOFT", THE PART NUMBER AND THE TOOL ASSET NUMBER.

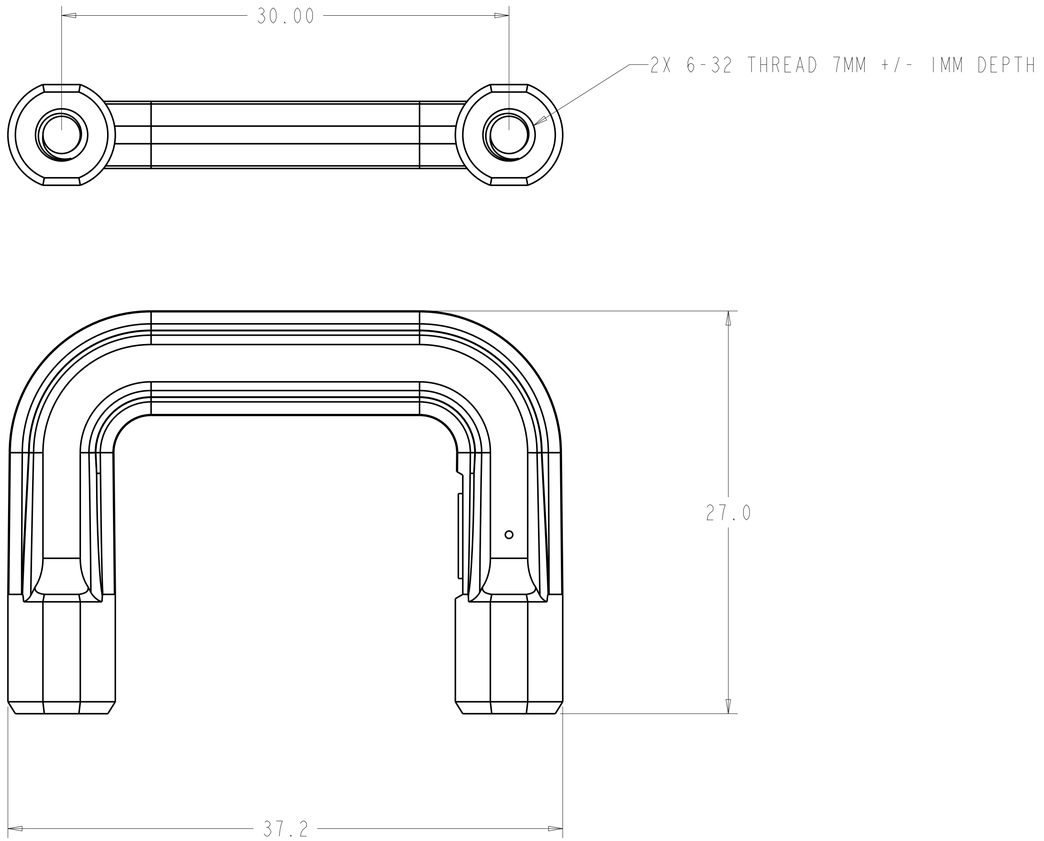
10. BAG AND TAG WITH THE FOLLOWING INFORMATION:
    A. MICROSOFT PART NUMBER
    B. CURRENT REVISION
    C. MATERIAL
    D. DATE OF MANUFACTURE
    E. SUPPLIER ID (SUPPLIER ID LOCATION)

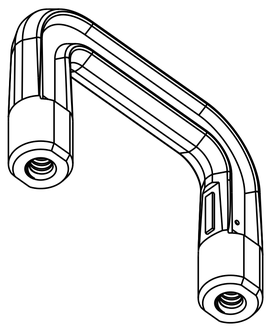
11. VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:
    A. NAME OF THE MOLDER
    B. MOLDING DATE
    C. UL MOLDER'S FILE NUMBER
    D. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL / RESIN DESIGNATION
    E. FLAMMABILITY RATING
    F. NAME OF THE COMPANY BUYING THE PRODUCT
    G. PART NUMBER AND REVISION
    H. PURCHASE ORDER NUMBER
    I. SHIPMENT DATE
    J. QUANTITY OF PARTS SHIPPED
    K. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.
    L. UL TRACEABILITY FOR RESIN

12. GATE VESTIGE SHALL BE FLUSH WITH OR MAX 0.2mm PROUD OF THE SURFACE.

13. FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING. ALL DIMENSIONS ON PRINT SHALL BE INCLUDED IN FAI REPORTS. [Measurement Type: FREE or CONSTRAINED] STATE INSPECTION CONDITIONS REQUIRED FOR FAI. ONLY PROCESS DIMENSIONS ARE TO BE USED FOR ON-GOING PROCESS CONTROL PER MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434). ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE. DIMENSIONS THAT ARE DRIVEN BY ASSEMBLY LEVEL TOLERANCE CHAIN STUDIES ARE INDICATED WITH A (★) SYMBOL.

14. PARTS SHALL BE PACKAGED FOR SUPPLIER INTERNAL DISTRIBUTION.





DIMENSIONS ARE IN MILLIMETERS			
GENERAL TOLERANCES			
	X	X.X	X.XX
STD.DIM	±0.5	±0.25	±0.13
ANGLE	±3°	±1°	±0.5°
RADIUS	±25%	±10%	±5%

-	-
-	-
DOCUMENT NO	GENERAL DESCRIPTION

APPLICABLE SPECIFICATION TABLE

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO MICROSOFT CORPORATION AND SHALL NOT BE USED BY, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE OUTSIDE OF MICROSOFT CORPORATION WITHOUT THE PRIOR WRITTEN PERMISSION OF MICROSOFT CORPORATION.

ITEM	QTY	DESCRIPTION

DRAWN	BROILI	DATE 16-Apr-14
CHECKED	-	DATE -
ENGINEER	-	DATE 16-Apr-14
ENGINEER	-	DATE -
COG ENGR	-	DATE -
MFG ENGR	-	DATE -
TOOLING	-	DATE -
QUALITY	-	DATE -
RELEASED	-	DATE -

Microsoft®

MS PART NO: X882362-001
MS PDM VER: A.1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE: MILLIMETERS
TOLERANCES ARE:
SEE TOLERANCE BLOCK

DO NOT SCALE DRAWING

TITLE:
HANDLE, TRAY, MB

LEGEND:
★ = TOLERANCE CHAIN DIM
▣ = CRITICAL DIM
◉ = TOOLING DIM
△ = PROCESS DIM
(ID) = DIMENSION ID

SIZE: D

THIRD ANGLE PROJECTION

DRAWING NO: X882362 REV: A

SCALE: 3.000 SHEET: 1 OF 1