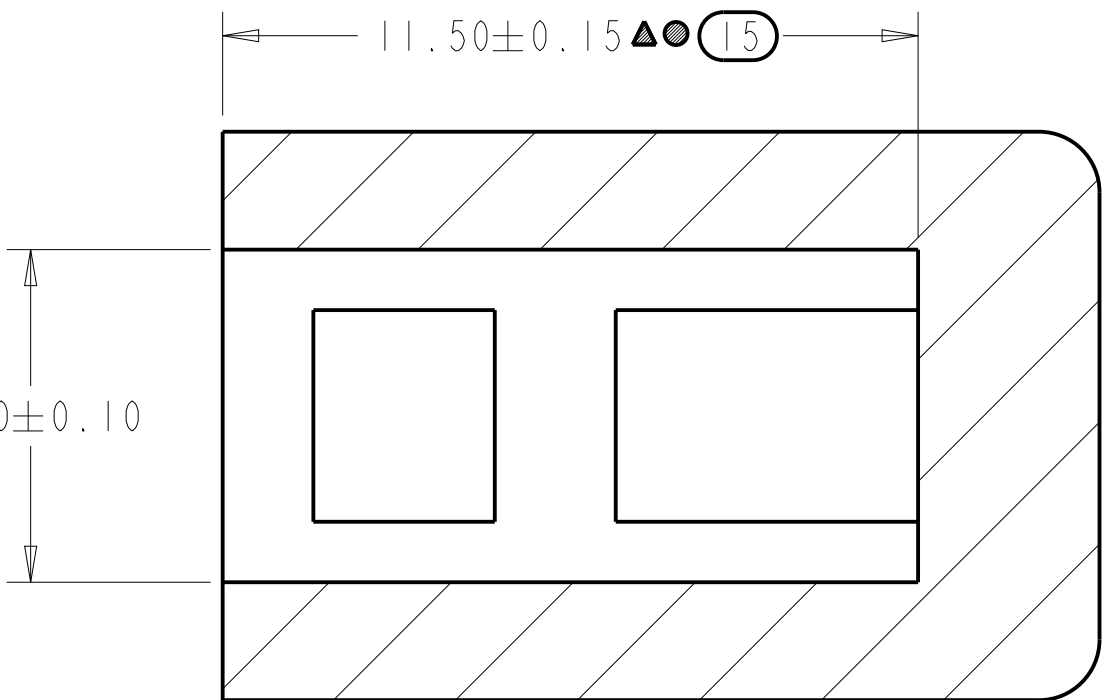
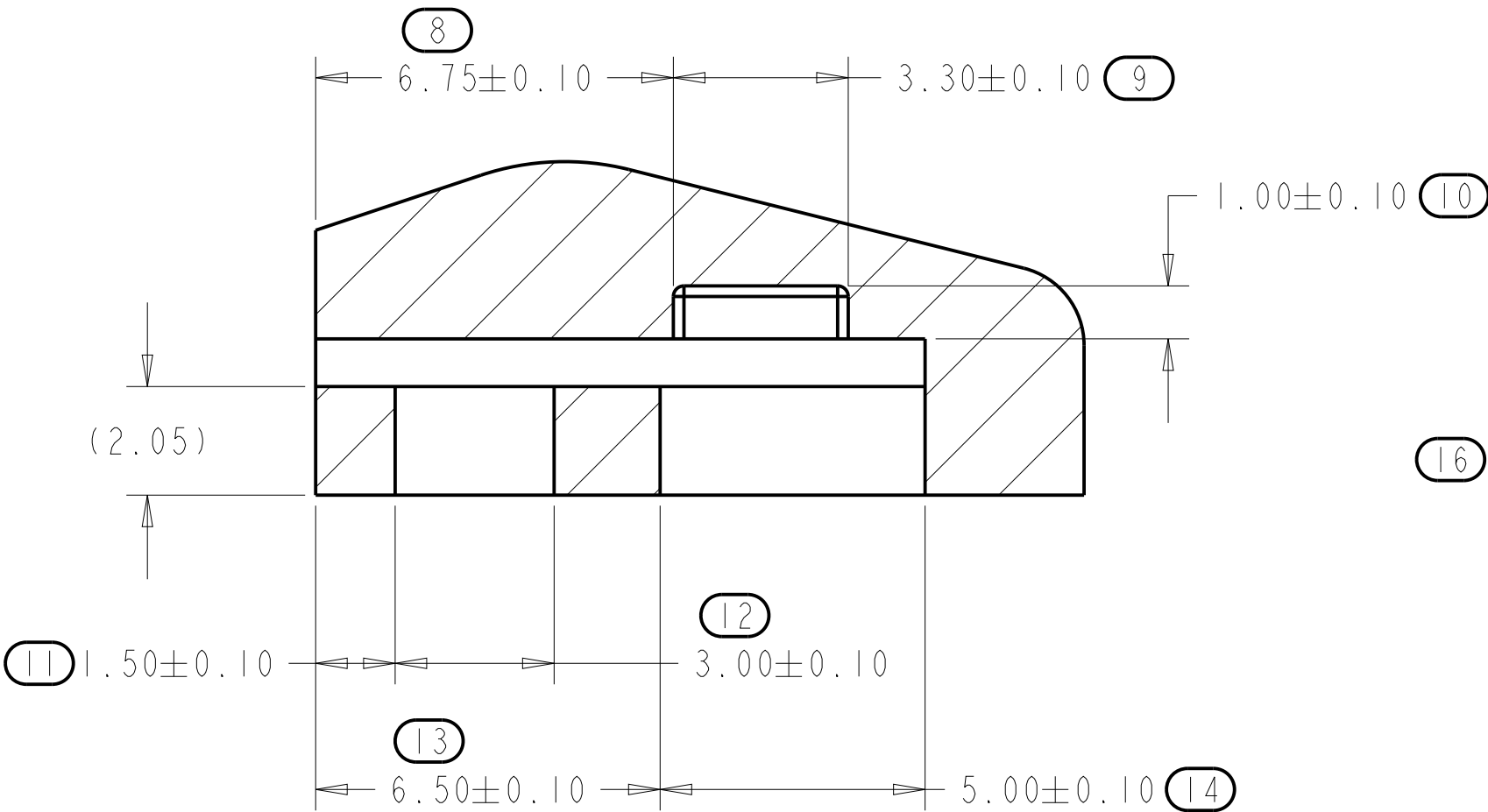
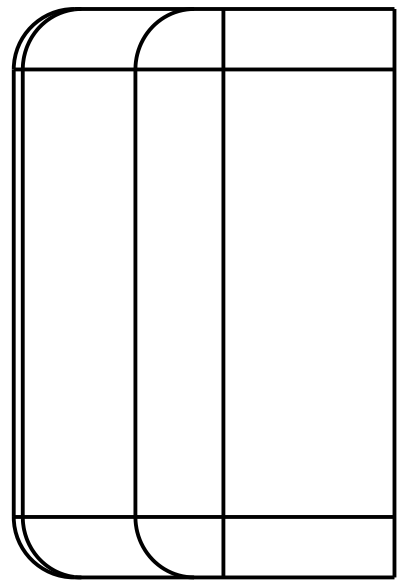
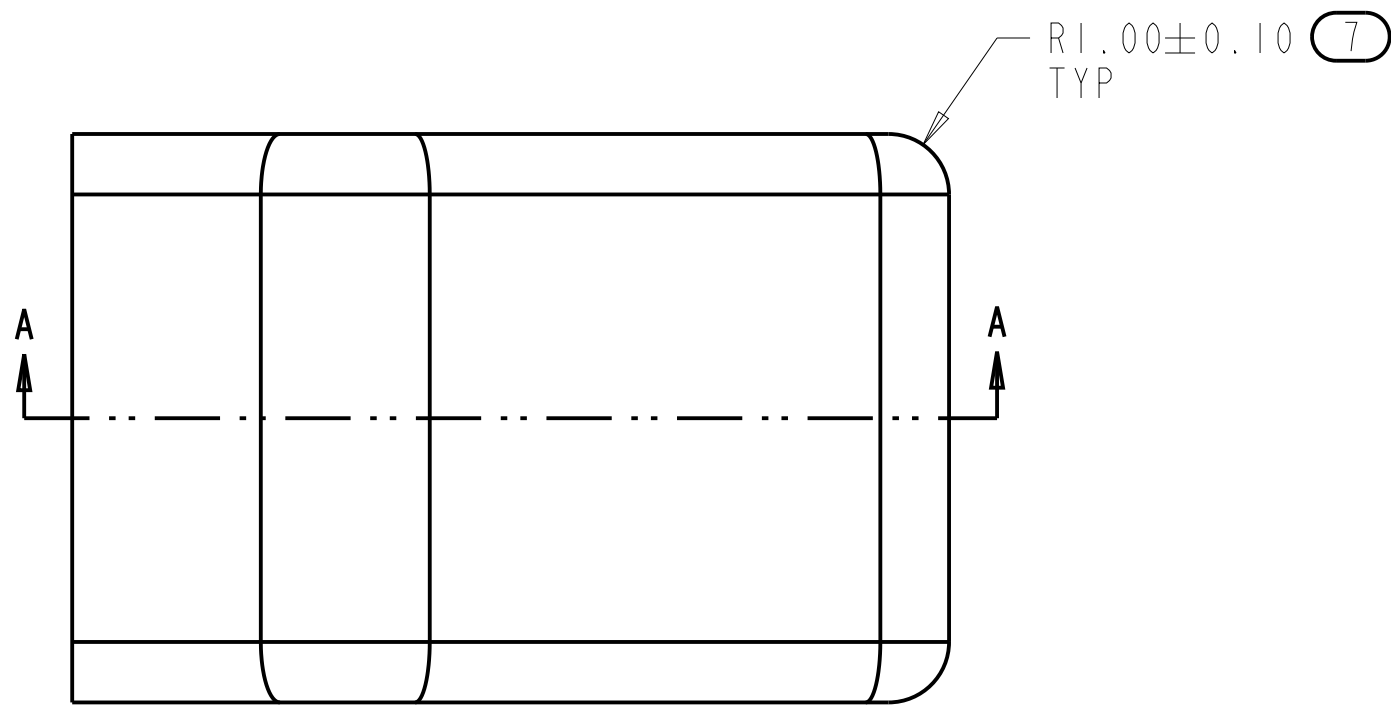
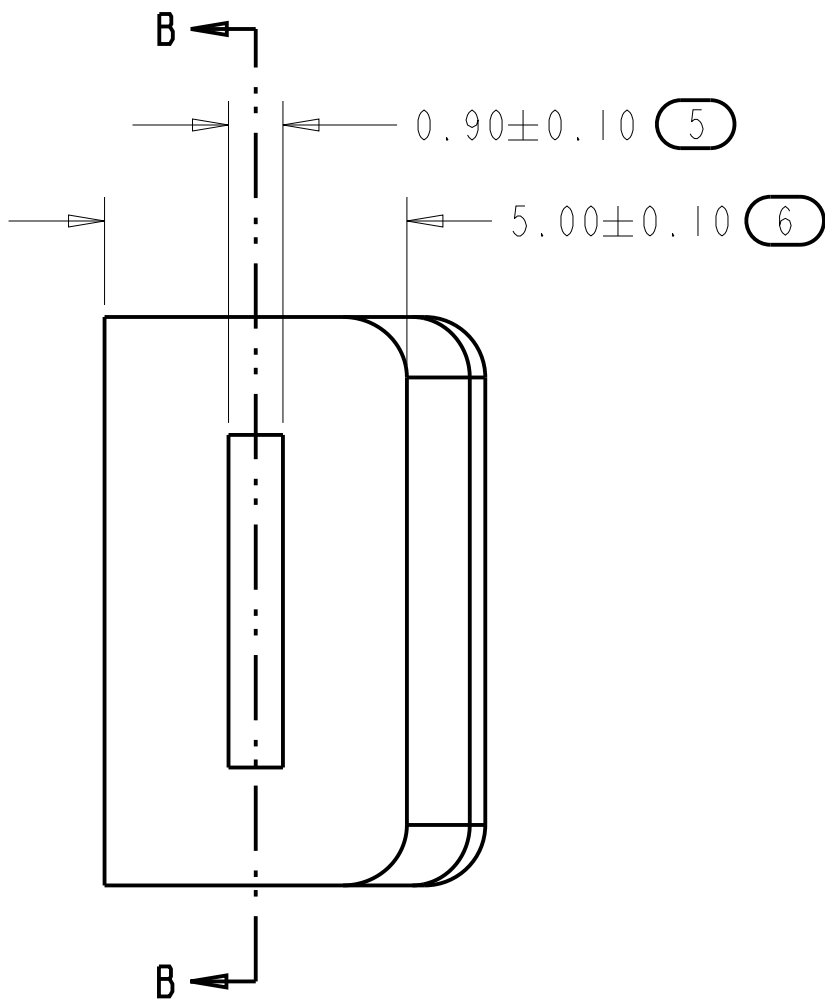
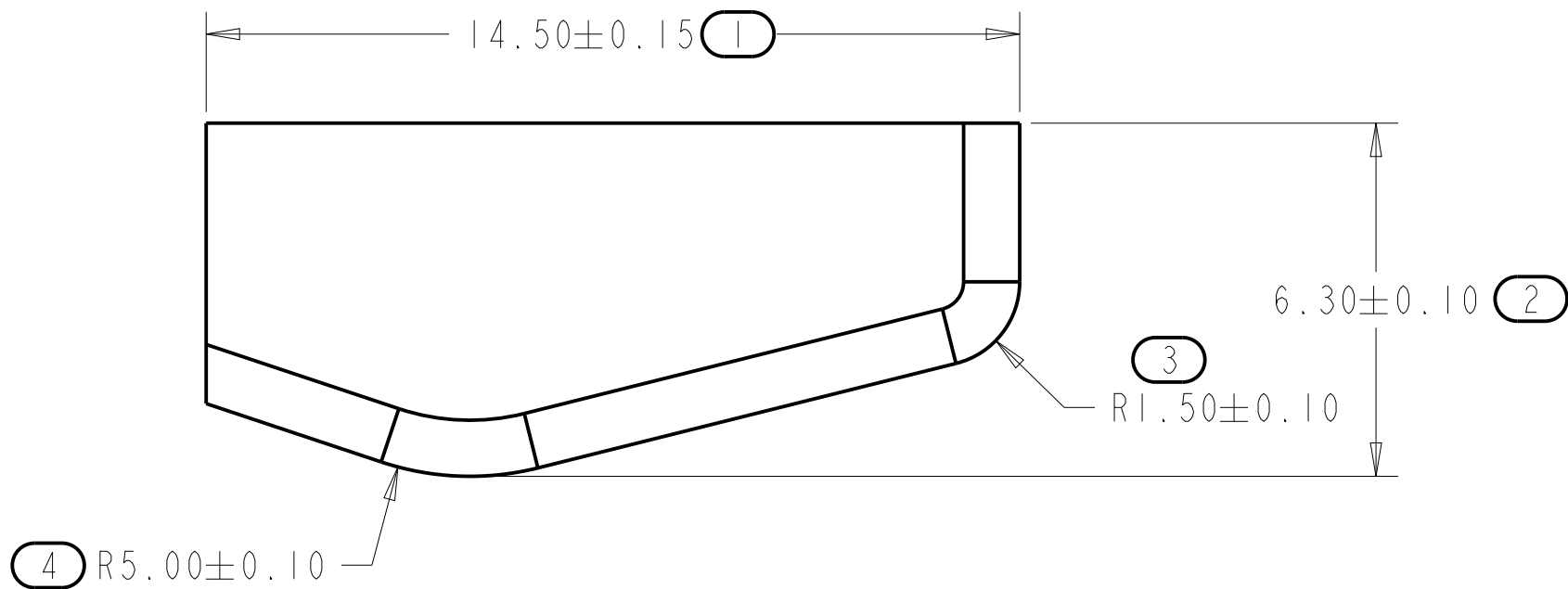
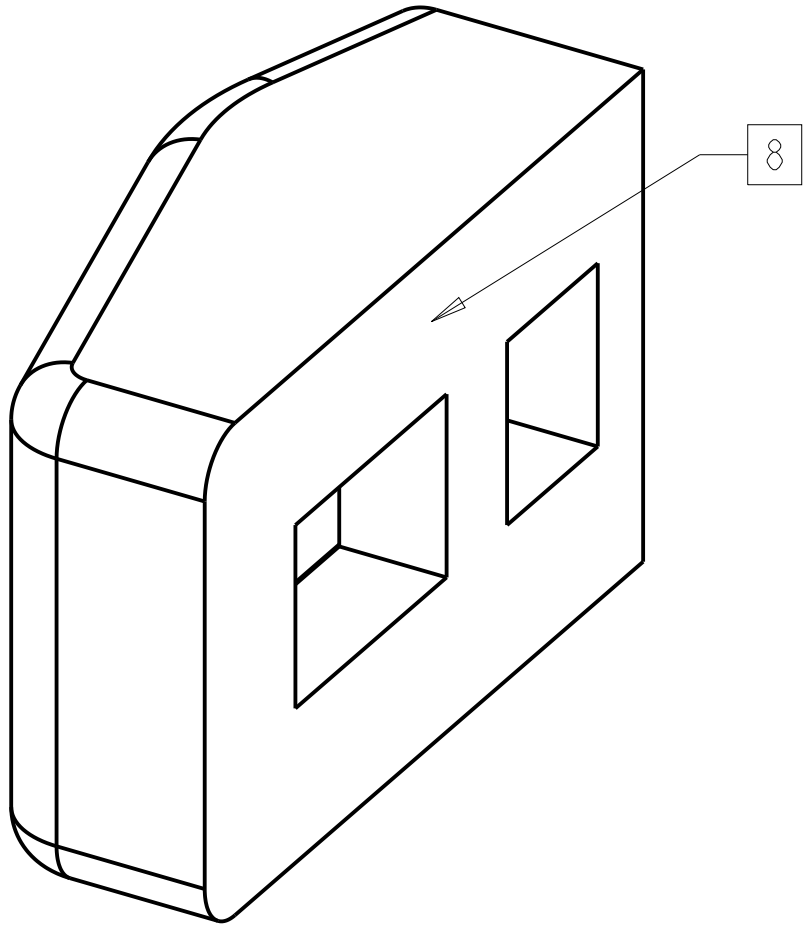
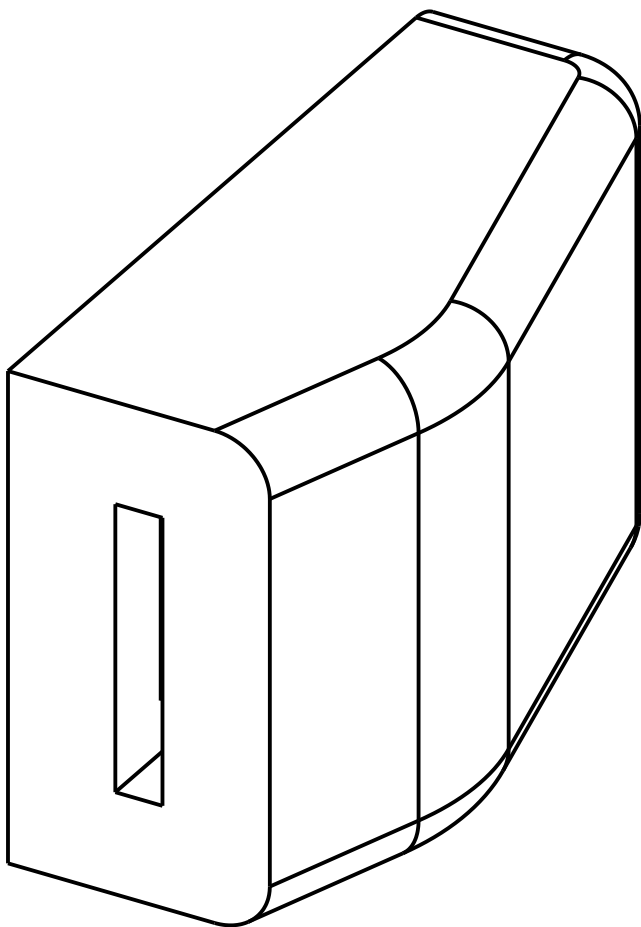


NOTES UNLESS OTHERWISE SPECIFIED:

- INTERPRET DRAWING PER ASME Y14.100. DRAWING IS FOR INSPECTION PURPOSES ONLY. ACTUAL PART GEOMETRY IS CONTROLLED BY 3D CAD DATABASE.
- MATERIAL: SILICONE-RUBBER
HARDNESS: 80, SHORE A
COLOR: PANTONE 285C
FLAME RATING: UL-94V0 AT PART NOMINAL WALL THICKNESS
- NOMINAL WALL THICKNESS: 2.0mm
- PART WEIGHT: (0.719 GRAMS), (0.025 OZ)
- REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:
A. MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434)
B. MICROSOFT XBOX PLASTIC PART WORKMANSHIP (D00015)
C. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)
D. MICROSOFT RESTRICTED SUBSTANCES CONTROL SYSTEM (H00642)
- ALL EDGES AND CORNERS WITHOUT RADII IN CAD MODEL SHALL BE 0.1mm MAX. DEVIATIONS FROM THIS REQUIREMENT MUST BE APPROVED BY MICROSOFT ENGINEERING.
- MOLD PARTING LINE MISMATCH AND/OR FLASH NOT TO EXCEED 0.05mm.
MOLD DESIGN TO MINIMIZE EJECTION PIN MARKS, WELD LINES, AND GATE BLUSH.
MOLD DESIGN TO BE APPROVED BY MICROSOFT ENGINEERING PRIOR TO CONSTRUCTION.
- THE FOLLOWING INFORMATION SHALL BE MARKED IN A PERMANENT AND LEGIBLE MANNER, LOCATED WHERE INDICATED. CHARACTERS SHALL BE A MINIMUM OF 3.0mm TALL.
A. MICROSOFT PART NUMBER
B. CURRENT REVISION
C. MANUFACTURING DATE CODE (DD MMM YYYY)
D. SUPPLIER ID (SUPPLIER ID LOCATION)
- VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:
A. NAME OF THE SUPPLIER
B. PRODUCTION DATE
C. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL DESIGNATION
D. NAME OF THE COMPANY BUYING THE PRODUCT
E. PART NUMBER AND REVISION
F. PURCHASE ORDER NUMBER
G. SHIPMENT DATE
H. QUANTITY OF PARTS SHIPPED
I. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.
- PART TOOLING IS THE PROPERTY OF MICROSOFT AND SHALL BE PERMANENTLY MARKED WITH "PROPERTY OF MICROSOFT", THE PART NUMBER, AND THE TOOL ASSET NUMBER.
- FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING. ALL DIMENSIONS ON PRINT SHALL BE INCLUDED IN FAI REPORTS.
FREE STATE INSPECTION CONDITIONS REQUIRED FOR FAI.
ONLY PROCESS DIMENSIONS ARE TO BE USED FOR ON-GOING PROCESS CONTROL PER MICROSOFT METAL QUALIFICATION PROCESS (D00435).
ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE.
DIMENSIONS THAT ARE DRIVEN BY ASSEMBLY LEVEL TOLERANCE CHAIN STUDIES ARE INDICATED WITH A (★) SYMBOL.
- PARTS SHALL BE PACKAGED FOR SUPPLIER INTERNAL DISTRIBUTION.
- TOLERANCE KEY FOR NON-DIMENSIONED ITEMS:

RANGE	TOLERANCE
0-10	±0.10
10-50	±0.15

- DIMENSIONS AND TOLERANCES NOT MARKED CRITICAL, TOOLING OR PROCESS SHALL BE CONSIDERED REFERENCE DIMENSIONS. ONLY CRITICAL, TOOLING AND PROCESS DIMENSIONS ARE REQUIRED TO BE COMPLIANT FOR FAI. ADDITIONAL MEASUREMENTS REQUIRED AT ENGINEERING REQUEST.



SECTION B-B

SECTION A-A

DIMENSIONS ARE IN MILLIMETERS			
GENERAL TOLERANCES			
	X	X.X	X.XX
STD. DIM	SEE NOTES		
ANGLE	SEE NOTES		
RADIUS	SEE NOTES		

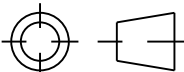
SEE NOTES

SEE NOTES

DOCUMENT NO GENERAL DESCRIPTION

APPLICABLE SPECIFICATION TABLE

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO MICROSOFT CORPORATION AND SHALL NOT BE USED BY, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE OUTSIDE OF MICROSOFT CORPORATION WITHOUT THE PRIOR WRITTEN PERMISSION OF MICROSOFT CORPORATION.

ITEM		QTY		DESCRIPTION	
DRAWN PENSAR		DATE 7/12/13		Microsoft MS PART NO: X885953-001 MS PDM VER: B.1	
CHECKED -		DATE -			
ENGINEER BRUBEN		DATE 7/12/13		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE: MILLIMETERS TOLERANCES ARE: SEE TOLERANCE BLOCK	
ENGINEER -		DATE -			
COG ENGR -		DATE -		DO NOT SCALE DRAWING	
MFG ENGR -		DATE -			
TOOLING -		DATE -		LEGEND: ★ = TOLERANCE CHAIN DIM ■ = CRITICAL DIM ○ = TOOLING DIM ▲ = PROCESS DIM Ⓢ = DIMENSION ID	
QUALITY -		DATE -			
RELEASED -		DATE -		SIZE: D	
				THIRD ANGLE PROJECTION 	
				DRAWING NO: X885953	
				REV: B	
				SCALE: 8.000	
				SHEET: 1 OF 2	

TITLE:
LATCH CAP, PSU

MS PART NO: X885953-001
MS PDM VER: B.1

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REVISIONS

ECO NO.

DESCRIPTION

DRAWN

APPROVED

SEE SHEET 1 FOR REVISIONS

DIM ID	SHEET	ZONE	DIM TYPE
1	I	D4	
2	I	D3	
3	I	D3	
4	I	D4	
5	I	C5	
6	I	C5	
7	I	C3	
8	I	B4	
9	I	B3	
10	I	B3	
11	I	A5	
12	I	A4	
13	I	A4	
14	I	A3	
15	I	B2	△ ○
16	I	B3	△ ○
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Microsoft®

MS PART NO: X885953-001
MS PDM VER: B.1

TITLE:

LATCH CAP, PSU

SIZE:

D

THIRD ANGLE
PROJECTION

DRAWING NO:

X885953

REV:

B

SCALE:

8.000

SHEET:

2 OF 2

8

7

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