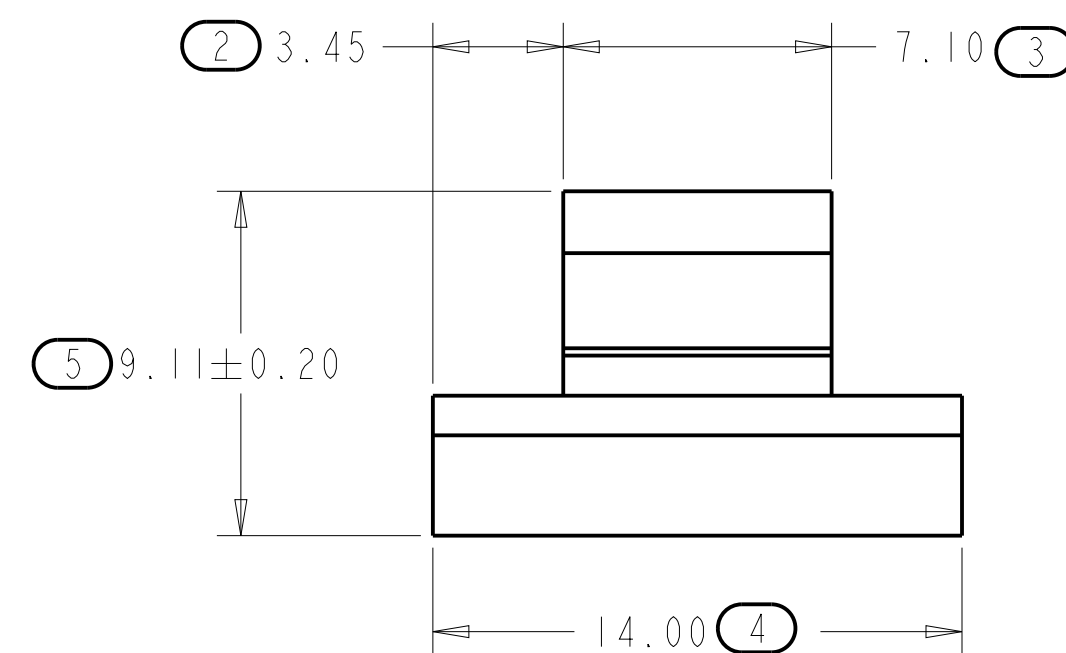
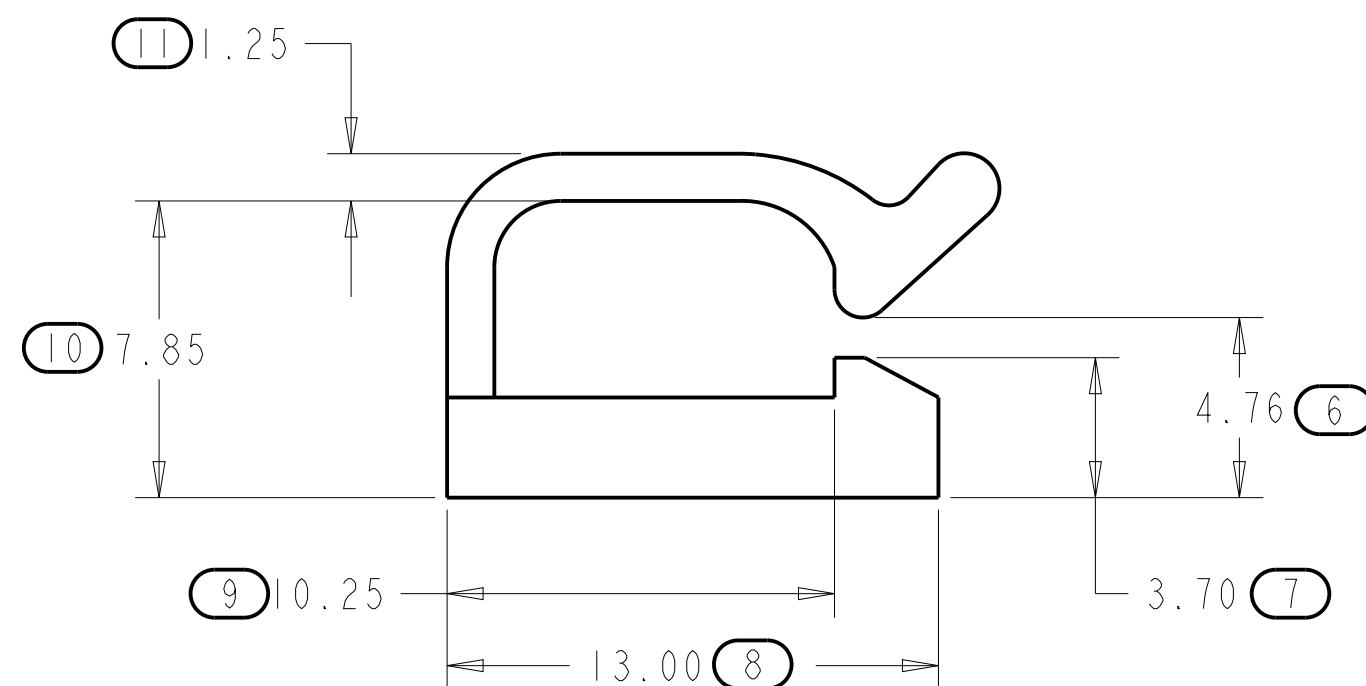
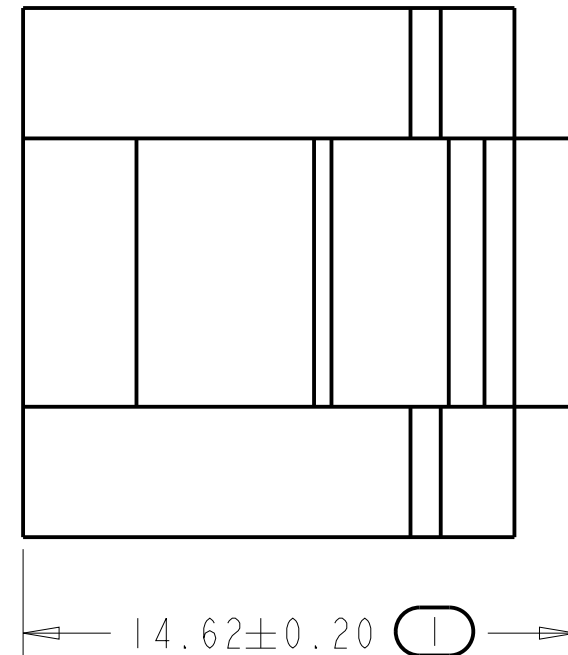
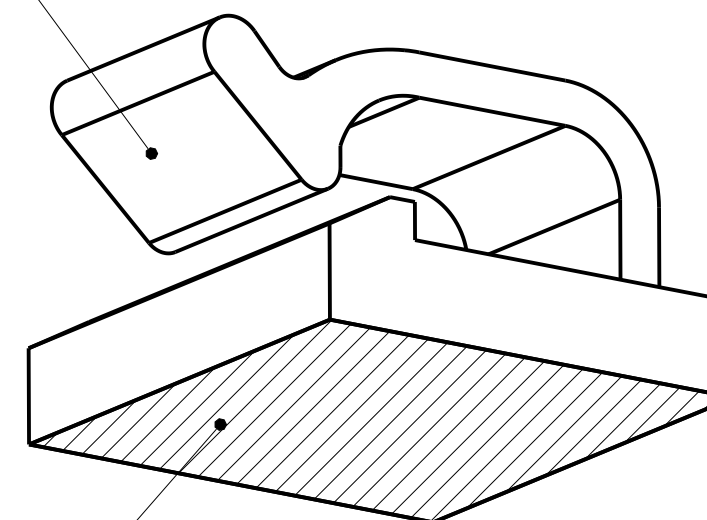


NOTES (UNLESS OTHERWISE SPECIFIED):

1. DRAWINGS ARE FOR INSPECTION PURPOSES ONLY. ACTUAL PART SHALL CONFORM TO THE FOLLOWING 3D ELECTRONIC FILE: X882389-FAN-CABLE-CLIP-LOWER-REV1.PRT
2. MATERIAL: NYLON 6/12
ADHESIVE: 3M PART # 9784 OR MICROSOFT APPROVED EQUIVALENT.
3. NOMINAL WALL THICKNESS: VARIABLE
4. PART WEIGHT: (0.862 GRAMS), (0.030 OZ)
5. FINISH: REFER TO SURFACE COLOR IN 3D ELECTRONIC DATABASE
FOR COMPLETE INSTRUCTIONS. COLOR KEY IS AS FOLLOWS:
-GREEN: POLISH CI
6. REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:
A. MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434)
B. MICROSOFT XBOX PLASTIC PART WORKMANSHIP (D00015)
C. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)
D. MICROSOFT RESTRICTED SUBSTANCES CONTROL SYSTEM (H00642)
E. MICROSOFT PAINTED PRODUCT WORKMANSHIP AND TEST SPECIFICATION (H00388)
7. ALL EDGES AND CORNERS WITHOUT RADII IN CAD MODEL SHALL BE 0.1mm MAX.
DEVIATIONS FROM THIS REQUIREMENT MUST BE APPROVED BY MICROSOFT ENGINEERING.
8. MOLD PARTING LINE MISMATCH AND/OR FLASH NOT TO EXCEED 0.05mm.
MOLD DESIGN TO MINIMIZE EJECTION PIN MARKS, WELD LINES, AND GATE BLUSH.
MOLD DESIGN TO BE APPROVED BY MICROSOFT ENGINEERING PRIOR TO CONSTRUCTION.
9. TOOL IS TO BE PROPERTY OF MICROSOFT AND IS TO BE PERMANENTLY MARKED WITH "PROPERTY OF MICROSOFT", THE PART NUMBER AND THE TOOL ASSET NUMBER.
10. BAG AND TAG WITH THE FOLLOWING INFORMATION:
A. COPYRIGHT NOTATION
B. PART NUMBER
C. CURRENT REV LEVEL
D. MATERIAL
E. UL FLAMMABILITY RATING
F. DATE OF MANUFACTURE
11. VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:
A. NAME OF THE MOLDER
B. MOLDING DATE
C. UL MOLDER'S FILE NUMBER
D. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL / RESIN DESIGNATION
E. FLAMMABILITY RATING
F. NAME OF THE COMPANY BUYING THE PRODUCT
G. PART NUMBER AND REVISION
H. PURCHASE ORDER NUMBER
I. SHIPMENT DATE
J. QUANTITY OF PARTS SHIPPED
K. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.
L. UL TRACEABILITY FOR RESIN
12. GATE VESTIGE SHALL BE FLUSH WITH OR MAX 0.2mm PROUD OF THE SURFACE.
13. FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING.
ALL DIMENSIONS ON PRINT SHALL BE INCLUDED IN FAI REPORTS.
[Measurement Type: FREE or CONSTRAINED] STATE INSPECTION CONDITIONS REQUIRED FOR FAI.
ONLY PROCESS DIMENSIONS ARE TO BE USED FOR ON-GOING PROCESS CONTROL
PER MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434).
ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE.
DIMENSIONS THAT ARE DRIVEN BY ASSEMBLY LEVEL TOLERANCE CHAIN STUDIES PER HXXXXXX ARE INDICATED WITH A (★) SYMBOL.
14. ALL FEATURES PER DATASET OF NOTE 1 ARE BASED ON SOCIETY OF PLASTICS INDUSTRY (SPI) TOLERANCES AND CALCULATED BY MATERIAL PER H106385.
ANY TOLERANCE THAT DEVIATES FROM THE STANDARD TOLERANCE BLOCK IS SHOWN ON THE DRAWING



5	GREEN: POLISH C
6	CLASS C



REV	ECO NO	DESCRIPTION	DRAWN	APVD DATE
A	-	INITIAL RELEASE.	PENSAR	1/3/14

DIMENSIONS ARE IN MILLIMETERS			-	-
GENERAL TOLERANCES			SEE NOTES	SEE NOTES
	XX	XX.X	XX.XX	
STD. DIM	±0.3	±0.25	±0.15	
ANGLE	±5°	±1°	±0.5°	
RADIUS	±25%	±10%	±5%	

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO MICROSOFT CORPORATION AND SHALL NOT BE USED BY, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE OUTSIDE OF MICROSOFT CORPORATION WITHOUT THE PRIOR WRITTEN PERMISSION OF MICROSOFT CORPORATION.

DRAWN	DATE
PENSAR	12/23/13
CHECKED	DATE
-	-
ENGINEER	DATE
BRUBEN	12/23/13
ENGINEER	DATE
-	-
COG ENGR	DATE
-	-
MFG ENGR	DATE
-	-
TOOLING	DATE
-	-
QUALITY	DATE
-	-
RELEASED	DATE
-	-

Microsoft

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE: MILLIMETERS
TOLERANCES ARE:

SEE TOLERANCE BLOCK


DO NOT SCALE DRAWING

LEGEND:

- ★ = TOLERANCE CHAIN DIM
- = CRITICAL DIM
- = TOOLING DIM
- △ = PROCESS DIM
- (D) = DIMENSION ID

TITLE: **CLIP, FAN CABLE, LOWER**

MS PART NO: X882389-001
MS PDM VER: 1.2

SIZE:	THIRD ANGLE PROJECTION	DRAWING NO:	REV:
D		X882389	A
		SCALE:	SHEET:
		5.000	1 OF 1