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NOTES (UNLESS OTHERWISE SPECIFIED):

1. DRAWINGS ARE FOR INSPECTION PURPOSES ONLY. ACTUAL PART SHALL CONFORM TO THE FOLLOWING 3D ELECTRONIC FILE: X882387-FAN-TRAY-SIDE-SPONGE-REVA.STP

2. MATERIAL: POLYURETHANE-FOAM, CLOSED CELL, ASTM D2240 DUROMETER 12, SHORE O, UL94 HBF OR MICROSOFT APPROVED EQUIVALENT.
ADHESIVE: 3M PART # 9784 OR MICROSOFT APPROVED EQUIVALENT.

3. REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:
A. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)
B. MICROSOFT RESTRICTED SUBSTANCES CONTROL SYSTEM (H00642)
C. MICROSOFT ADHESIVE SPECIFICATION (H000777)

4. BAG AND TAG WITH THE FOLLOWING INFORMATION:
A. COPYRIGHT NOTATION
B. PART NUMBER
C. CURRENT REV LEVEL
D. MATERIAL
E. UL FLAMMABILITY RATING
F. DATE OF MANUFACTURE

5. VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:
A. NAME OF THE MANUFACTURER
B. MANUFACTURE DATE
C. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL DESIGNATION
D. FLAMMABILITY RATING
E. NAME OF THE COMPANY BUYING THE PRODUCT
F. PART NUMBER AND REVISION
G. PURCHASE ORDER NUMBER
H. SHIPMENT DATE
I. QUANTITY OF PARTS SHIPPED
J. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.

6. FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING. ALL DIMENSIONS ON PRINT SHALL BE INCLUDED IN FAI REPORTS.
FREE STATE INSPECTION CONDITIONS REQUIRED FOR FAI.
ONLY PROCESS DIMENSIONS ARE TO BE USED FOR ON-GOING PROCESS CONTROL PER MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434).
ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE.
DIMENSIONS THAT ARE DRIVEN BY ASSEMBLY LEVEL TOLERANCE CHAIN STUDIES ARE INDICATED WITH A (★) SYMBOL.

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1.0

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320

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2.5±0.5

ADHESIVE ON ENTIRE SURFACE

DRAWN
PENSAR

CHECKED
-

ENGINEER
BRUBEN

ENGINEER
-

COG ENGR
-

MFG ENGR
-

TOOLING
-

QUALITY
-

RELEASED
-

DATE
12/26/13

DATE
-

DATE
12/26/13

DATE
-

DATE
-

DATE
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DATE
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DATE
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DATE
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE: MILLIMETERS
TOLERANCES ARE:
SEE TOLERANCE BLOCK

DO NOT SCALE DRAWING

LEGEND:
★ = TOLERANCE CHAIN DIM
▣ = CRITICAL DIM
⊙ = TOOLING DIM
▲ = PROCESS DIM
Ⓢ = DIMENSION ID

SIZE:
D

THIRD ANGLE
PROJECTION

DRAWING NO:
X882387

SCALE:
1.000

MS PART NO: X882387-001
MS PDM VER: A.1

TITLE:
SPONGE, SIDE, FAN TRAY

DRAWING NO:
X882387

SCALE:
1.000

REV:
A

SHEET:
1 OF 2

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Microsoft

MS PART NO: X882387-001
MS PDM VER: A.1

TITLE:

SPONGE, SIDE, FAN TRAY

SIZE:

THIRD ANGLE PROJECTION

DRAWING NO:

REV:

D

X882387

A

SCALE:

SHEET:

1.000

2 OF 2