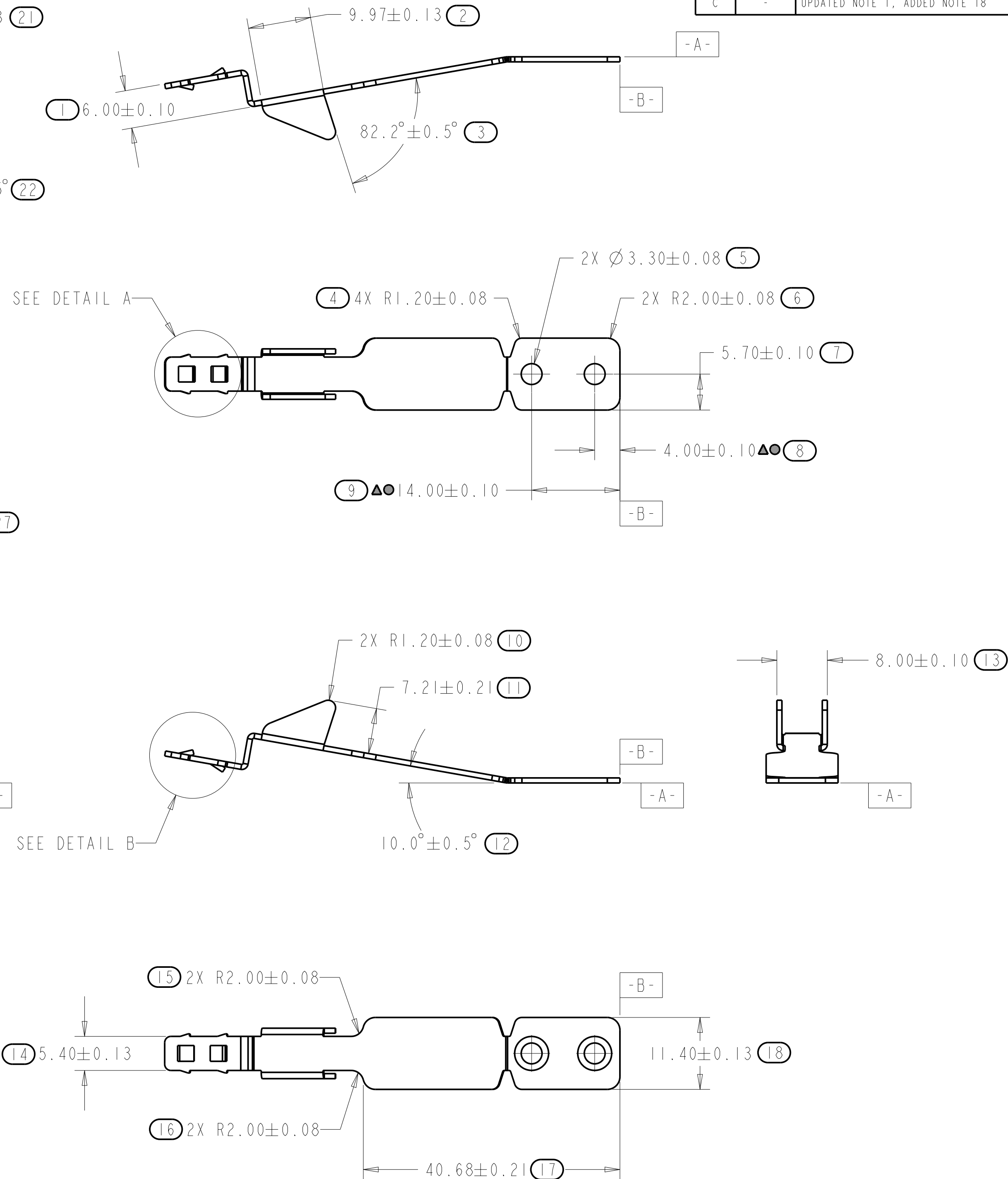
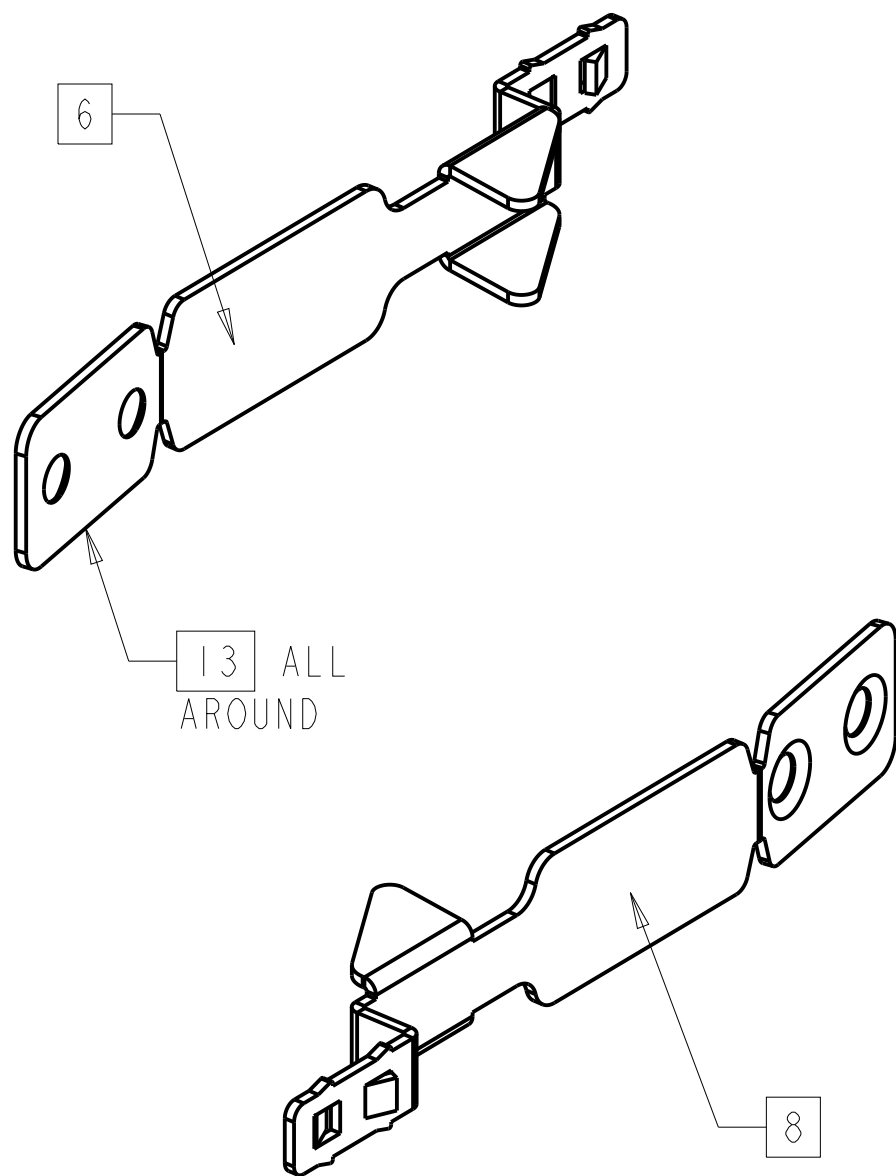
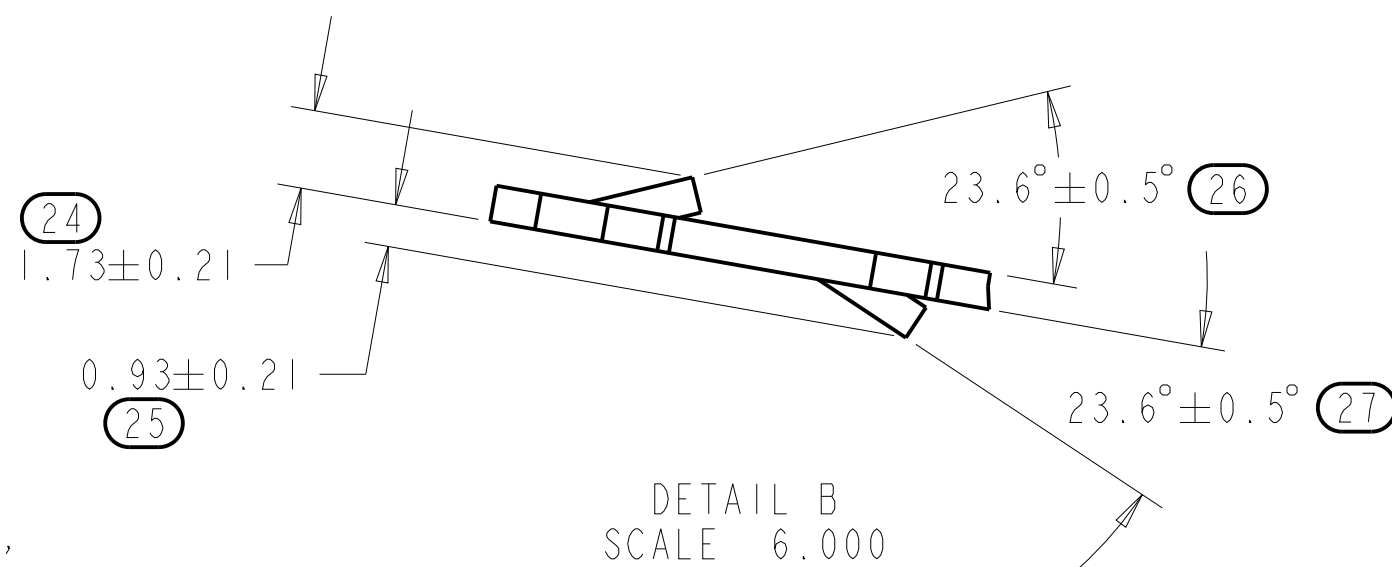
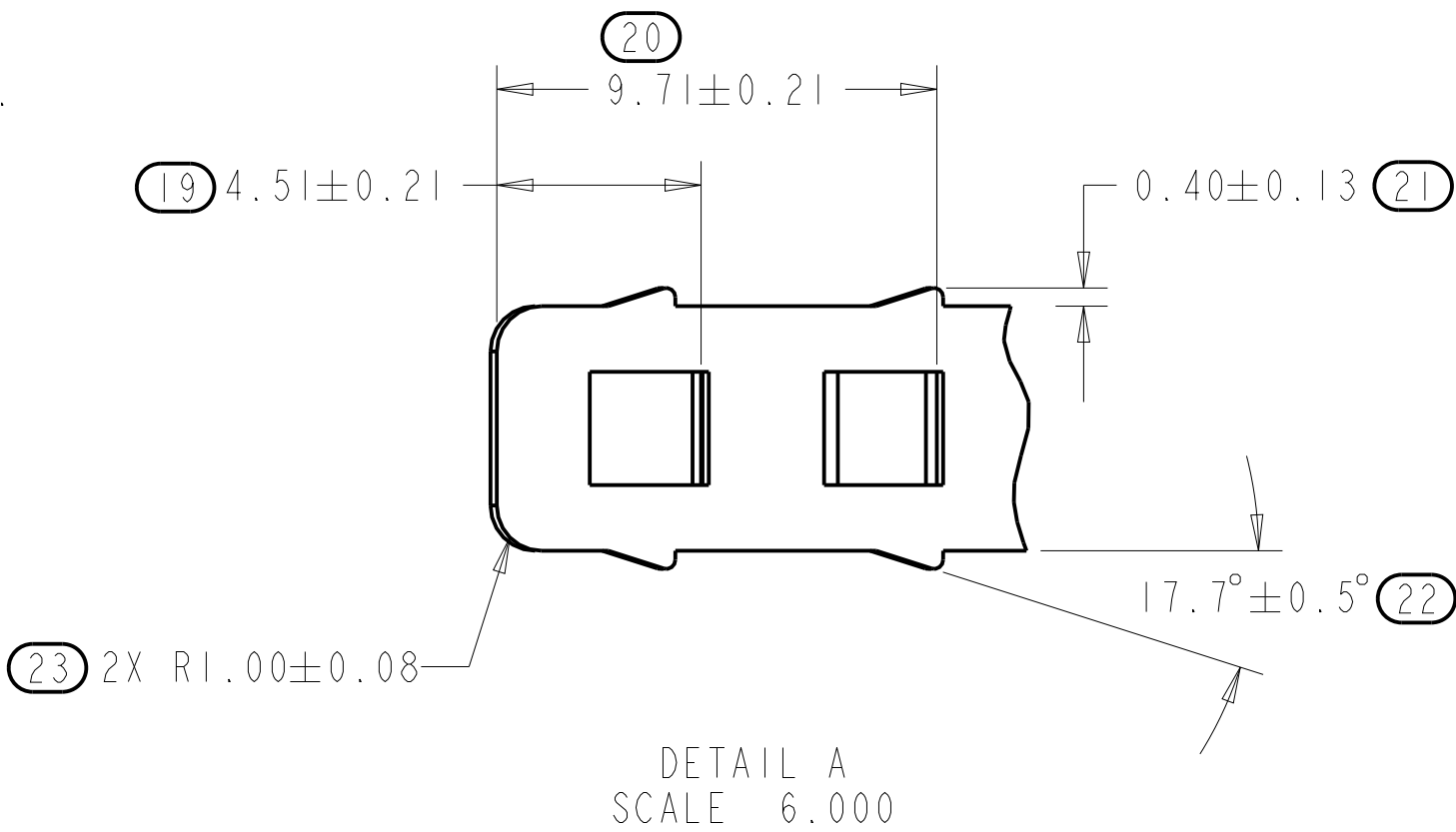


- NOTES UNLESS OTHERWISE SPECIFIED:
- INTERPRET DRAWING PER ASME Y14.100. DRAWING IS FOR INSPECTION PURPOSES ONLY. ACTUAL PART GEOMETRY IS CONTROLLED BY 3D CAD DATABASE.
 - MATERIAL: 301-SS
THICKNESS: 0.80±0.08mm
HARDNESS: 1/4-1/2 HARD
SPECIFICATION: JIS G3302
PLATING/COATING: ZCS(A)X, ZINC COATING MASS: Z08, MINIMIZED SPANGLE, SKIN PASSED, CHROMATE (ANTI-FINGER PRINT) TREATED, UNOILED
 - PART WEIGHT: (4.667 GRAMS), (0.165 OZ)
 - PART SHALL BE CLEAN AND FREE OF CONTAMINANTS, METAL FLAKES, AND OIL.
 - AS DIMENSIONED OR 3.60. STANDARD TOLERANCE APPLIES.
 - ACCESSIBLE SHARP EDGES NOT PERMITTED. BURR SHALL BE TOWARDS SURFACE INDICATED. MAX BURR SIZE TO BE 10% OF MATERIAL THICKNESS AND IN COMPLIANCE WITH UL1439 STANDARD ON ALL ACCESSIBLE EDGES.
 - REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:
A. MICROSOFT METAL QUALIFICATION PROCESS (D00435)
B. MICROSOFT SHEET METAL PART WORKMANSHIP STANDARDS (D00034)
C. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)
D. MICROSOFT RESTRICTED SUBSTANCES CONTROL SYSTEM (H00642)
E. MICROSOFT PAINTED PRODUCT WORKMANSHIP AND TEST SPECIFICATION (H00388)
F. MICROSOFT SYSTEM EMC DESIGN RULES AND GUIDELINES (D00755)
G. MICROSOFT METAL STAMPING DIE MINIMUM TOOL GUIDELINES (D02520)
H. MICROSOFT METAL STAMPING DIE MAINTENANCE GUIDELINE (D02522)
 - THE FOLLOWING INFORMATION SHALL BE MARKED IN A PERMANENT AND LEGIBLE MANNER, LOCATED WHERE INDICATED. CHARACTERS SHALL BE A MINIMUM OF 3.0mm TALL.
A. MICROSOFT PART NUMBER
B. CURRENT REVISION
C. (NA DUE TO PART SIZE)
D. (NA DUE TO PART SIZE)
 - VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:
A. NAME OF THE SUPPLIER
B. PRODUCTION DATE
C. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL DESIGNATION
D. NAME OF THE COMPANY BUYING THE PRODUCT
E. PART NUMBER AND REVISION
F. PURCHASE ORDER NUMBER
G. SHIPMENT DATE
H. QUANTITY OF PARTS SHIPPED
I. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.
 - PART TOOLING IS THE PROPERTY OF MICROSOFT AND SHALL BE PERMANENTLY MARKED WITH "PROPERTY OF MICROSOFT", THE PART NUMBER, AND THE TOOL ASSET NUMBER.
 - FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING. FREE STATE INSPECTION CONDITIONS REQUIRED FOR FAI. ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE.
 - PARTS SHALL BE PACKAGED FOR SUPPLIER INTERNAL DISTRIBUTION.
 - COIN EDGES WHERE INDICATED TO REMOVE SHARP EDGES. BREAKS IN COINING FOR CARRYING WEBS REQUIRE APPROVAL OF MICROSOFT ENGINEERING.
 - BEND RADIUS AND RELIEFS SHALL COMPLY TO ELECTRONIC DATABASE.
 - CARRY POINTS SHALL BE RECESSED BY 0.25mm MAX. TOOLING HOLES OR OTHER DEVIATIONS REQUIRE APPROVAL BY MICROSOFT ENGINEERING.
 - TOLERANCE KEY FOR NON-DIMENSIONED ITEMS:
HOLE DIAMETER: PUNCH DIRECTION ±0.08
CHAMFERED HOLE DIAMETER: BURR SIDE ±0.15
HOLE TO EDGE: ±0.13
EDGE TO EDGE: ±0.13
HOLE TO BEND: ±0.13
EDGE TO BEND: ±0.21
BEND TO BEND: ±0.26
EMBOSS DEPTH: ±0.26
ANGLE: ±0.5°
 - VENDOR MODIFICATION OF HOLE FEATURE SIZING AND TOLERANCES FOR PRESS-IN HARDWARE IS ALLOWED FOR VENDOR SPECIFIC HARDWARE PER MICROSOFT APPROVAL.
 - DIMENSIONS AND TOLERANCES NOT MARKED CRITICAL, TOOLING OR PROCESS SHALL BE CONSIDERED REFERENCE DIMENSIONS. ONLY CRITICAL, TOOLING AND PROCESS DIMENSIONS ARE REQUIRED TO BE COMPLIANT FOR FAI. ADDITIONAL MEASUREMENTS REQUIRED AT ENGINEERING REQUEST.



DIMENSIONS ARE IN MILLIMETERS			
GENERAL TOLERANCES			
	X	X.X	X.XX
STD. DIM	SEE NOTES		
ANGLE	SEE NOTES		
RADIUS	SEE NOTES		

DRAWN	DATE
PENSAR	7/12/13
CHECKED	DATE
-	-
ENGINEER	DATE
BRUBEN	7/12/13
ENGINEER	DATE
-	-
COG ENGR	DATE
-	-
MFG ENGR	DATE
-	-
TOOLING	DATE
-	-
QUALITY	DATE
-	-
RELEASED	DATE
-	-

Microsoft		MS PART NO: X885952-001 MS PDM VER: C.1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE: MILLIMETERS TOLERANCES ARE: SEE TOLERANCE BLOCK		TITLE: LATCH, PSU CAGE	
DO NOT SCALE DRAWING		SIZE: D	THIRD ANGLE PROJECTION
LEGEND: ★ = TOLERANCE CHAIN DIM ■ = CRITICAL DIM ● = TOOLING DIM ▲ = PROCESS DIM Ⓢ = DIMENSION ID		DRAWING NO: X885952	REV: C
		SCALE: 2.000	SHEET: 1 OF 2

DIM ID	SHEET	ZONE	DIM TYPE
1	I	D4	
2	I	D3	
3	I	D3	
4	I	D3	
5	I	D2	
6	I	D2	
7	I	C2	
8	I	C2	△○
9	I	C3	△○
10	I	C3	
11	I	C3	
12	I	B3	
13	I	C2	
14	I	B4	
15	I	B4	
16	I	B4	
17	I	B3	
18	I	B2	
19	I	D6	
20	I	D5	
21	I	D4	
22	I	D4	
23	I	D6	
24	I	C6	
25	I	C6	
26	I	C5	
27	I	C4	
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Microsoft®

MS PART NO: X885952-001
MS PDM VER: C.1

TITLE:
LATCH, PSU CAGE

SIZE:
D

THIRD ANGLE
PROJECTION

DRAWING NO:
X885952

REV:
C

SCALE:
2.000

SHEET:
2 OF 2