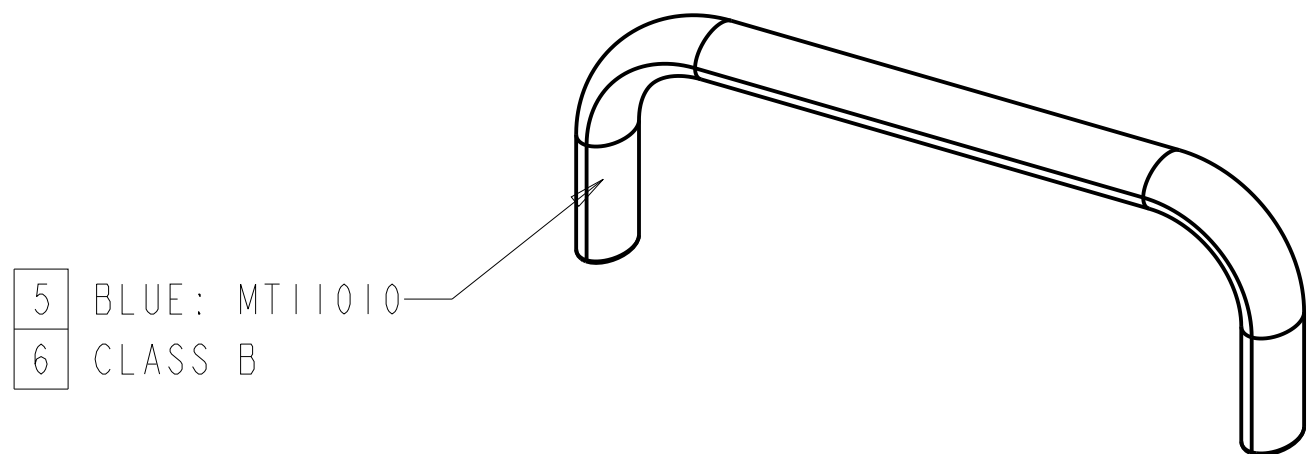
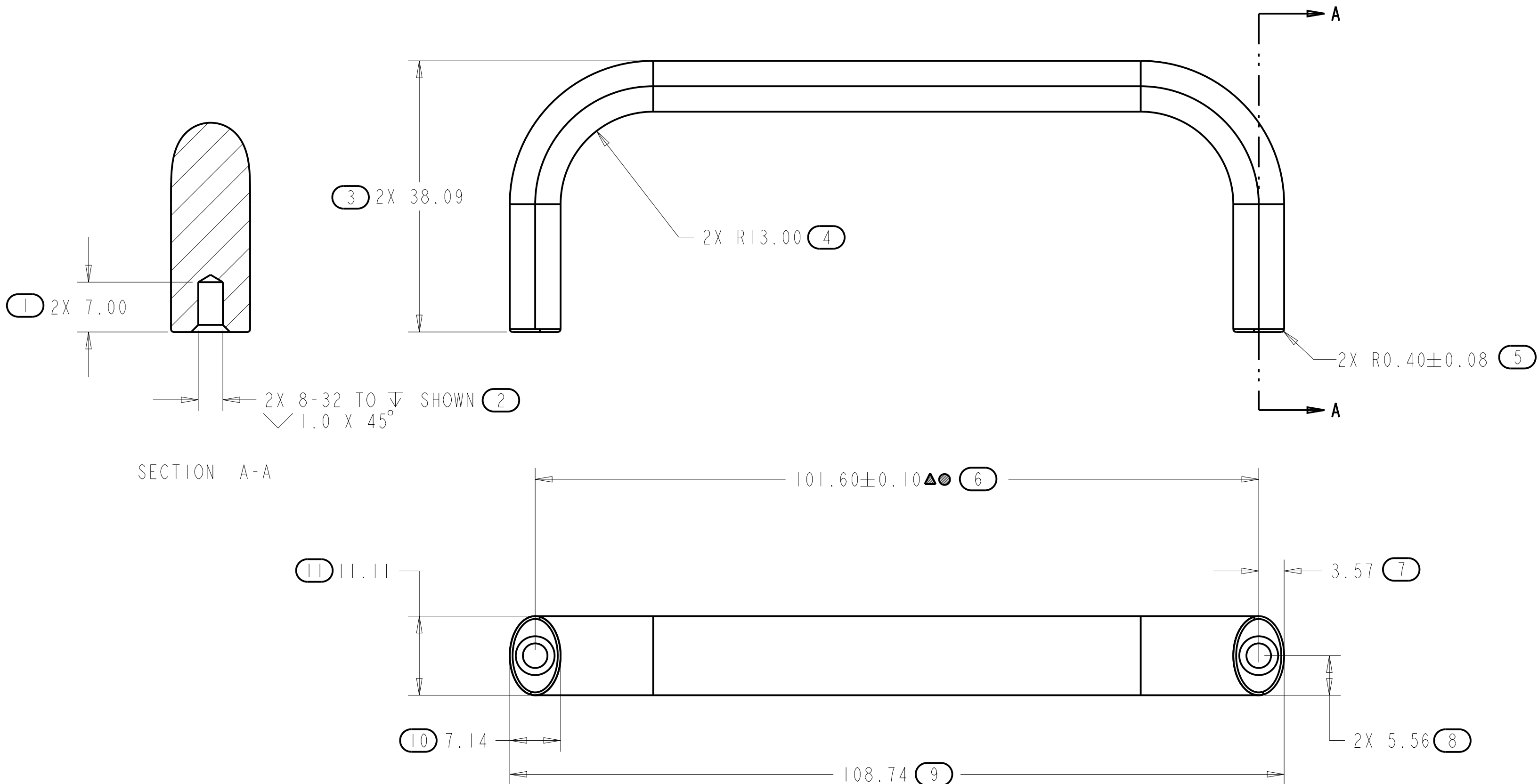


REV	ECO NO	DESCRIPTION	DRAWN	APVD DATE
A	-	INITIAL RELEASE	PENSAR	12/26/13
B		ADDED NOTE 1 AND 15	BROILLI	5/19/14

NOTES (UNLESS OTHERWISE SPECIFIED):


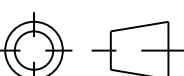
1. INTERPRET DRAWING PER ASME Y14.100. DRAWING IS FOR INSPECTION PURPOSES ONLY. ACTUAL PART GEOMETRY IS CONTROLLED BY 3D CAD DATABASE.
2. MATERIAL: PC-ABS  
NO REGRIND ALLOWED.
3. ALL FEATURES PER DATASET OF NOTE 1 ARE BASED ON SOCIETY OF PLASTICS INDUSTRY (SPI) TOLERANCES AND CALCULATED BY MATERIAL PER H106385.  
ANY TOLERANCE THAT DEVIATES FROM THE STANDARD TOLERANCE BLOCK IS SHOWN ON THE DRAWING.
4. PART WEIGHT: (11.511 GRAMS), (0.406 OZ)
5. FINISH: REFER TO SURFACE COLOR IN 3D ELECTRONIC DATABASE  
FOR COMPLETE INSTRUCTIONS. COLOR KEY IS AS FOLLOWS:  
-BLUE: MT11010
6. REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:  
A. MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434)  
B. MICROSOFT XBOX PLASTIC PART WORKMANSHIP (D00015)  
C. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)  
D. MICROSOFT RESTRICTED SUBSTANCES CONTROL SYSTEM (H00642)  
E. MICROSOFT PAINTED PRODUCT WORKMANSHIP AND TEST SPECIFICATION (H00388)
7. ALL EDGES AND CORNERS WITHOUT RADIUS IN CAD MODEL SHALL BE 0.1mm MAX.  
DEVIATIONS FROM THIS REQUIREMENT MUST BE APPROVED BY MICROSOFT ENGINEERING.
8. MOLD PARTING LINE MISMATCH AND/OR FLASH NOT TO EXCEED 0.05mm.  
MOLD DESIGN TO MINIMIZE EJECTION PIN MARKS, WELD LINES, AND GATE BLUSH.  
MOLD DESIGN TO BE APPROVED BY MICROSOFT ENGINEERING PRIOR TO CONSTRUCTION.
9. TOOL IS TO BE PROPERTY OF MICROSOFT AND IS TO BE PERMANENTLY MARKED WITH "PROPERTY OF MICROSOFT", THE PART NUMBER AND THE TOOL ASSET NUMBER.
10. BAG AND TAG WITH THE FOLLOWING INFORMATION:  
A. MICROSOFT PART NUMBER  
B. CURRENT REVISION  
C. MATERIAL  
D. DATE OF MANUFACTURE  
E. SUPPLIER ID (SUPPLIER ID LOCATION)
11. VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:  
A. NAME OF THE MOLDER  
B. MOLDING DATE  
C. UL MOLDER'S FILE NUMBER  
D. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL / RESIN DESIGNATION  
E. FLAMMABILITY RATING  
F. NAME OF THE COMPANY BUYING THE PRODUCT  
G. PART NUMBER AND REVISION  
H. PURCHASE ORDER NUMBER  
I. SHIPMENT DATE  
J. QUANTITY OF PARTS SHIPPED  
K. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.  
L. UL TRACEABILITY FOR RESIN
12. GATE VESTIGE SHALL BE FLUSH WITH OR MAX 0.2mm PROUD OF THE SURFACE.
13. FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING.  
ALL DIMENSIONS ON PRINT SHALL BE INCLUDED IN FAI REPORTS.  
[Measurement Type: FREE or CONSTRAINED] STATE INSPECTION CONDITIONS REQUIRED FOR FAI.  
ONLY PROCESS DIMENSIONS ARE TO BE USED FOR ON-GOING PROCESS CONTROL  
PER MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434).  
ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE.  
DIMENSIONS THAT ARE DRIVEN BY ASSEMBLY LEVEL TOLERANCE CHAIN STUDIES ARE INDICATED WITH A (★) SYMBOL.
14. PARTS SHALL BE PACKAGED FOR SUPPLIER INTERNAL DISTRIBUTION.
15. DIMENSIONS AND TOLERANCES NOT MARKED CRITICAL, TOOLING OR PROCESS SHALL BE CONSIDERED REFERENCE DIMENSIONS. ONLY CRITICAL, TOOLING AND PROCESS DIMENSIONS ARE REQUIRED TO BE COMPLIANT FOR FAI. ADDITIONAL MEASUREMENTS REQUIRED AT ENGINEERING REQUEST.



DIMENSIONS ARE IN MILLIMETERS		-	-
GENERAL TOLERANCES		SEE NOTES	SEE NOTES
	X	X.2	X.XX
	±0.5	±0.25	±0.15
STD. DIM	±0.5	±0.25	±0.15
ANGLE	±3°	±1°	±0.5°
RADIUS	±25%	±10%	±5%

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO MICROSOFT CORPORATION AND SHALL NOT BE USED BY, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE OUTSIDE OF MICROSOFT CORPORATION WITHOUT THE PRIOR WRITTEN PERMISSION OF MICROSOFT CORPORATION.

DRAWN	DATE
PENSAR	12/20/13
CHECKED	DATE
	-
ENGINEER	DATE
BRUBEN	12/20/13
ENGINEER	DATE
	-
COG ENGR	DATE
	-
MFG ENGR	DATE
	-
TOOLING	DATE
	-
QUALITY	DATE
	-
RELEASED	DATE
	-

		MS PART NO: X882378-001 MS PDM VER: B.1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE: MILLIMETERS TOLERANCES ARE: SEE TOLERANCE BLOCK		TITLE: <h1>HANDLE, FAN TRAY</h1>	
DO NOT SCALE DRAWING			
LEGEND: ★ = TOLERANCE CHAIN DIM ■ = CRITICAL DIM ○ = TOOLING DIM ▲ = PROCESS DIM ⑩ = DIMENSION ID		SIZE: <h1>D</h1>	THIRD ANGLE PROJECTION 
		DRAWING NO: <h1>X882378</h1>	REV: <h1>B</h1>
		SCALE: <h1>2.000</h1>	SHEET: <h1>1 OF 2</h1>

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REVISIONS

ECO NO.

DESCRIPTION

DRAWN

APPROVED

SEE SHEET 1 FOR REVISIONS

DIM ID	SHEET	ZONE	DIM TYPE
1	I	C6	
2	I	C4	
3	I	C5	
4	I	C4	
5	I	C2	
6	I	C3	△○
7	I	B2	
8	I	B2	
9	I	B3	
10	I	B5	
11	I	B5	
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Microsoft®

MS PART NO: X882378-001  
MS PDM VER: B.1

TITLE:

HANDLE, FAN TRAY

SIZE:

D

THIRD ANGLE  
PROJECTION

DRAWING NO:

X882378

SCALE:

1.000

REV:

B

SHEET:

2 OF 2

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