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NOTES (UNLESS OTHERWISE SPECIFIED):

1. DRAWINGS ARE FOR INSPECTION PURPOSES ONLY. ACTUAL PART SHALL CONFORM TO THE FOLLOWING 3D ELECTRONIC FILE:  
X879152-TRAY-NUM-LABEL-REVA.STP.

2. MATERIALS:  
ARTWORK: SEE TEAM CENTER  
LABEL:  
ACCEPTABLE BASE MATERIALS:  
A. PIGMENTED (WHITE) POLYPROPYLENE FILM, 2.0 MIL THICK  
B. PIGMENTED (WHITE) POLYPROPYLENE FILM, 2.6 MIL THICK  
APPROVED SOURCES:  
A. BRADY B367  
ADHESIVE:  
PERMANENT PRESSURE SENSITIVE ACRYLIC BACKED WITH SEMI-  
BLEACHED KRAFT RELEASE LINER  
APPROVED SOURCES:  
A. BRADY B367  
RIBBON:  
APPROVED SOURCES:  
A. SONY TR5070  
B. ZEBRA 5095  
C. BRADY R6200  
D. ARMOR AXR7+

3. MINIMUM PRINT RESOLUTION REQUIRED IS 300 DPI.

4. ALL BAR CODE SYMBOLS MUST HAVE READABILITY OF ANSI GRADE C OR BETTER. REFERENCE ANSI SPEC X3.182-1990.

5. ALL MATERIALS AND PROCESSES MUST BE UL AND CSA APPROVED.

6. REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:  
A. MICROSOFT LABEL SPECIFICATION (H000735)  
B. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)  
C. MICROSOFT RESTRICTED SUBSTANCE MANAGEMENT SYSTEM (H00642).

7. BAG AND TAG WITH THE FOLLOWING INFORMATION:  
A. COPYRIGHT NOTATION  
B. PART NUMBER  
C. CURRENT REV LEVEL  
D. MATERIAL  
E. UL FLAMMABILITY RATING  
F. DATE OF MANUFACTURE.

8. VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:  
A. NAME OF THE MANUFACTURER  
B. MANUFACTURE DATE  
C. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL DESIGNATION  
D. FLAMMABILITY RATING  
E. NAME OF THE COMPANY BUYING THE PRODUCT  
F. PART NUMBER AND REVISION  
G. PURCHASE ORDER NUMBER  
H. SHIPMENT DATE  
I. QUANTITY OF PARTS SHIPPED  
J. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.

9. FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING. ALL DIMENSIONS ON PRINT SHALL BE INCLUDED IN FAI REPORTS. FREE STATE INSPECTION CONDITIONS REQUIRED FOR FAI. ONLY PROCESS DIMENSIONS ARE TO BE USED FOR ON-GOING PROCESS CONTROL. ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE. DIMENSIONS THAT ARE DRIVEN BY ASSEMBLY LEVEL TOLERANCE CHAIN STUDIES PER MICROSOFT DOCUMENT H106477 ARE INDICATED WITH A (★) SYMBOL.

10. PART TOOLING IS THE PROPERTY OF MICROSOFT AND SHALL BE PERMANENTLY MARKED WITH "PROPERTY OF MICROSOFT", THE PART NUMBER, AND THE TOOL ASSET NUMBER.

REV	ECO NO	DESCRIPTION	DRAWN	APVD DATE
A	C52070	INITIAL RELEASE.	PENSAR	10/17/13

2

ADHESIVE  
THIS SIDE

75.00±0.30

1

2

170.00±0.30

R2.00±0.20

3

(0.20)

TRAY 12

BLADE 24

BLADE 12

TRAY 11

BLADE 23

BLADE 11

TRAY 10

BLADE 22

BLADE 10

TRAY 9

BLADE 21

BLADE 9

TRAY 8

BLADE 20

BLADE 8

TRAY 7

BLADE 19

BLADE 7

TRAY 6

BLADE 18

BLADE 6

TRAY 5

BLADE 17

BLADE 5

TRAY 4

BLADE 16

BLADE 4

TRAY 3

BLADE 15

BLADE 3

TRAY 2

BLADE 14

BLADE 2

TRAY 1

BLADE 13

BLADE 1

DRAWN  
PENSAR  
CHECKED  
-

DATE  
10/17/13  
DATE  
-

ENGINEER  
BRUBEN  
ENGINEER  
-

DATE  
10/17/13  
DATE  
-

COG ENGR  
-

DATE  
-

MFG ENGR  
-

DATE  
-

TOOLING  
-

DATE  
-

QUALITY  
-

DATE  
-

RELEASED  
-

DATE  
-

Microsoft®

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE: MM[INCHES]  
TOLERANCES ARE:  

.X = ± 0.25[.01]  
.XX = ± 0.13[.005]  
ANGLES = ± 1°

DO NOT SCALE DRAWING

LEGEND:  
★ = TOLERANCE CHAIN DIM  
■ = CRITICAL DIM  
● = TOOLING DIM  
▲ = PROCESS DIM  
Ⓢ = DIMENSION ID

TITLE:  
LABEL, TRAY NUMBER

SIZE:  
B

THIRD ANGLE  
PROJECTION

DRAWING NO:  
X879152

SCALE:  
0.750

REV:  
A

SHEET:  
1 OF 2

MS PART NO: X879152-001  
MS PDM VER: A.3

SEE NOTES	SEE NOTES
DOCUMENT NO	GENERAL DESCRIPTION
APPLICABLE SPECIFICATION TABLE	
THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO MICROSOFT CORPORATION AND SHALL NOT BE USED BY, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE OUTSIDE OF MICROSOFT CORPORATION WITHOUT THE PRIOR WRITTEN PERMISSION OF MICROSOFT CORPORATION.	

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REVISIONS      ECO NO.      DESCRIPTION      DRAWN      APPROVED

SEE SHEET 1 FOR REVISIONS

DIM ID	SHEET	ZONE	DIM TYPE
1	1	D3	
2	1	C6	▲
3	1	B3	
4			
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25			



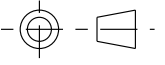
MS PART NO: X879152-001  
MS PDM VER: A.3

TITLE:

LABEL, TRAY NUMBER

SIZE:

B

THIRD ANGLE  
PROJECTION

DRAWING NO:

X879152

SCALE:

0.750

REV:

A

SHEET:

2 OF 2