REV	ECO NO	DESCRIPTION	DRAWN	APVD DATE
A	-	INITIAL RELEASE	BROILI	04/14/14
B	-	UPDATED NOTE 1, ADDED NOTE 7	N. TOLCHIN	5/14/14

NOTES UNLESS OTHERWISE SPECIFIED:

1. INTERPRET DRAWING PER ASME Y14.100. DRAWING IS FOR INSPECTION PURPOSES ONLY. ACTUAL PART GEOMETRY IS CONTROLLED BY 3D CAD DATABASE.

2. MATERIAL: &PTC_MATERIAL_NAME, CLOSED CELL, ASTM D2240 DUROMETER 12, SHORE O, UL94 HBF OR MICROSOFT APPROVED EQUIVALENT.
   ADHESIVE: 3M PART # 9784 OR MICROSOFT APPROVED EQUIVALENT.

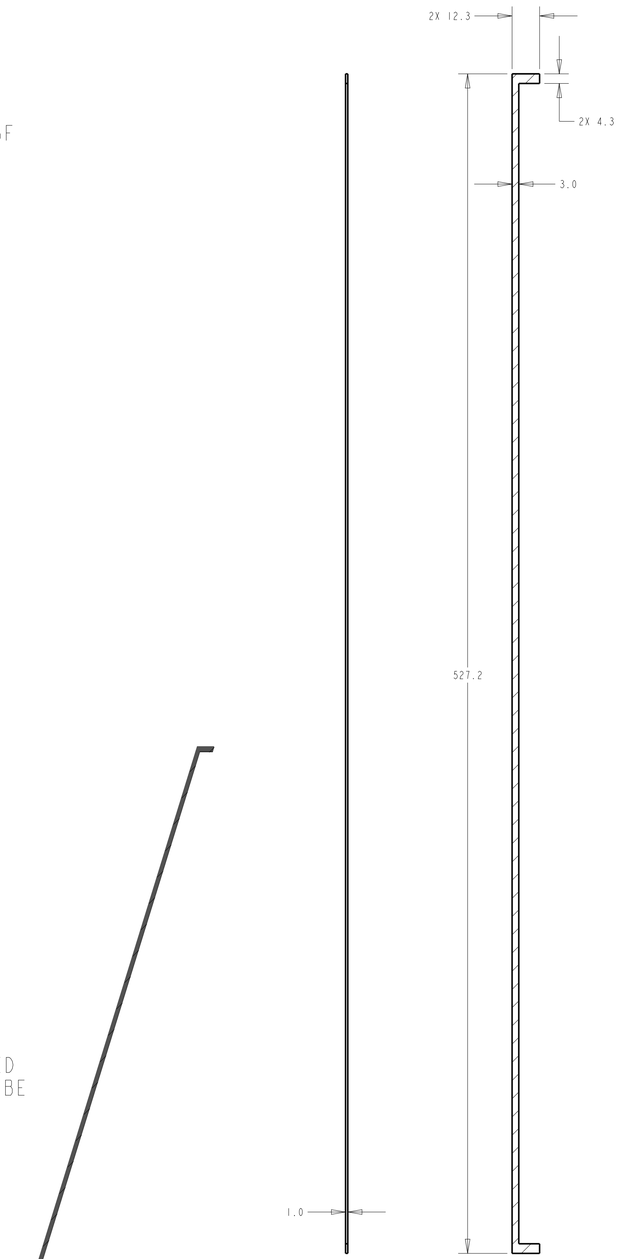
3. REFERENCE THE LATEST REVISION OF THE FOLLOWING DOCUMENTS FOR INSPECTION AND ACCEPTANCE CRITERIA:
   A. MICROSOFT RESTRICTED SUBSTANCES FOR HARDWARE PRODUCTS (H00594)
   B. MICROSOFT RESTRICTED SUBSTANCES CONTROL SYSTEM (H00642)
   C. MICROSOFT ADHESIVE SPECIFICATION (H000777)

4. BAG AND TAG WITH THE FOLLOWING INFORMATION:
   A. COPYRIGHT NOTATION
   B. PART NUMBER
   C. CURRENT REV LEVEL
   D. MATERIAL
   E. UL FLAMMABILITY RATING
   F. DATE OF MANUFACTURE

5. VENDOR SHALL SUPPLY A CERTIFICATE OF REGULATORY COMPLIANCE WITH EACH SHIPMENT THAT INCLUDES THE FOLLOWING INFORMATION:
   A. NAME OF THE MANUFACTURER
   B. MANUFACTURE DATE
   C. MATERIAL MANUFACTURER'S NAME OR TRADE NAME AND MATERIAL DESIGNATION
   D. FLAMMABILITY RATING
   E. NAME OF THE COMPANY BUYING THE PRODUCT
   F. PART NUMBER AND REVISION
   G. PURCHASE ORDER NUMBER
   H. SHIPMENT DATE
   I. QUANTITY OF PARTS SHIPPED
   J. MANUFACTURER REPRESENTATIVE'S NAME, SIGNATURE OR FUNCTION TO ATTEST TO THE ACCURACY OF THE INFORMATION.

6. FAI IQC/OQC FIXTURES REQUIRED AND MUST BE APPROVED BY MICROSOFT ENGINEERING.
   ALL DIMENSIONS ON PRINT SHALL BE INCLUDED IN FAI REPORTS.
   FREE STATE INSPECTION CONDITIONS REQUIRED FOR FAI.
   ONLY PROCESS DIMENSIONS ARE TO BE USED FOR ON-GOING PROCESS CONTROL PER MICROSOFT XBOX PLASTICS QUALIFICATION PROCESS (D00434).
   ON-GOING PROCESS CONTROL INSPECTIONS SHALL BE DONE IN FREE STATE.
   DIMENSIONS THAT ARE DRIVEN BY ASSEMBLY LEVEL TOLERANCE CHAIN STUDIES ARE INDICATED WITH A (&sym(DIM_TOL_CHAIN)) SYMBOL.

7. DIMENSIONS AND TOLERANCES NOT MARKED CRITICAL, TOOLING OR PROCESS SHALL BE CONSIDERED REFERENCE DIMENSIONS. ONLY CRITICAL, TOOLING AND PROCESS DIMENSIONS ARE REQUIRED TO BE COMPLIANT FOR FAI. ADDITIONAL MEAUREMENTS REQUIRED AT ENGINEERING REQUEST.



ITEM	QTY	DESCRIPTION

DRAWN	PENSAR	DATE	14-Apr-14
CHECKED	-	DATE	-
ENGINEER	-	DATE	14-Apr-14
ENGINEER	-	DATE	-
COG ENGR	-	DATE	-
MFG ENGR	-	DATE	-
TOOLING	-	DATE	-
QUALITY	-	DATE	-
RELEASED	-	DATE	-

Microsoft®

MS PART NO: X881068-001
MS PDM VER: B.2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE: MILLIMETERS
TOLERANCES ARE:
SEE TOLERANCE BLOCK
DO NOT SCALE DRAWING

TITLE:
SPONGE, SLIDE, SIDE COVER

LEGEND:
★ = TOLERANCE CHAIN DIM
▣ = CRITICAL DIM
◎ = TOOLING DIM
△ = PROCESS DIM
(ID) = DIMENSION ID

SIZE: D

THIRD ANGLE PROJECTION

DRAWING NO: X881068
REV: B
SCALE: 0.500
SHEET: 1 OF 1

DIMENSIONS ARE IN MILLIMETERS			
GENERAL TOLERANCES			
	X	X.X	X.XX
STD.DIM	±0.5	±0.25	±0.15
ANGLE	±3°	±1°	±0.5°
RADIUS	±25%	±10%	±5%

-	-
-	-

DOCUMENT NO	GENERAL DESCRIPTION
APPLICABLE SPECIFICATION TABLE	

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO MICROSOFT CORPORATION AND SHALL NOT BE USED BY, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE OUTSIDE OF MICROSOFT CORPORATION WITHOUT THE PRIOR WRITTEN PERMISSION OF MICROSOFT CORPORATION.