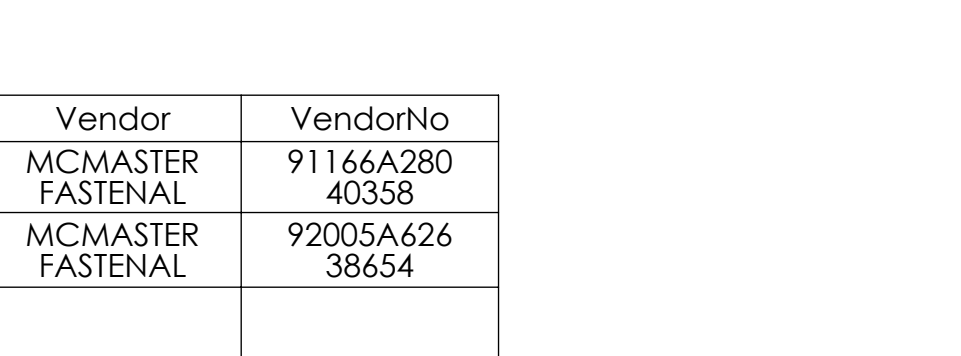
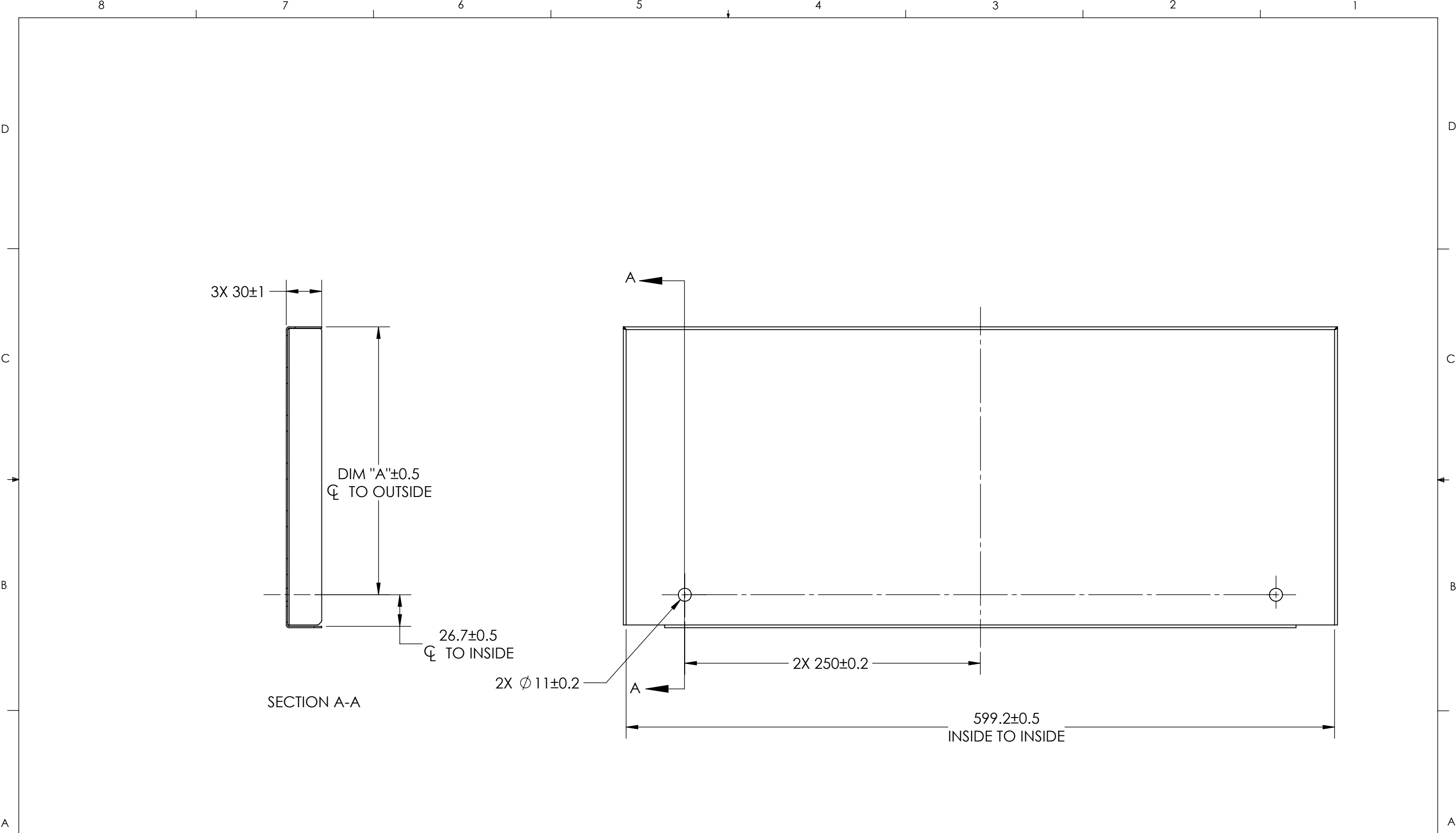


1. INTERPRET DIMENSIONS PER ASME Y14.5M-2009.
2. ALL DIMENSIONS ARE MM.
3. THE MATERIALS AND MANUFACTURING METHODS USED MUST COMPLY WITH ROHS 2002/95/EC.
4. ALL DIMENSIONS SHOWN SHALL BE CONSIDERED CRITICAL TO FUNCTION AND CHECKED DURING FIRST ARTICLE INSPECTION.
5. COMPONENT SHALL BE CLEAN AND FREE FROM FOREIGN MATERIAL. DIRT,OIL,GREASE,OR OTHER CONTAMINANTS ARE NOT ALLOWED.
6. TOLERANCES UNLESS OTHERWISE SPECIFIED ARE:
  - HOLE TO HOLE: 0.13MM/.005IN
  - HOLE TO FOLD: 0.25MM/.01IN
  - EDGE TO FOLD: 0.25MM/.01IN
  - FOLD TO FOLD: 0.40MM/.016IN
  - HOLE TO EDGE: 0.25MM/.01IN
  - HOLE DIAMETER: 0.08/.003IN
  - ANGLES: 0.5
7. MATERIAL SHALL RESIST THE CREATION OF ZINC WHISKERS, SUCH AS ASTM A653 AND JIS G3302 SGOC. ELECTOGALVINIZED PLATING IS M
8. ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH A BURR NO GREATER THAN 10% OF MATERIAL THICKNESS AND SHALL CONFORM TO UL SAFETY SPECIFICATION 1439.
9. BAG AND TAG WITH FACEBOOK PART NUMBER AND REVISION.
  - 1 METHOD OF JOINING ASSEMBLY AND QUANTITY OF JOINTS SHALL COMPLY WITH THE FOLLOWING SPECIFICATIONS.
  - 2 ASSEMBLY TO BE POWDER COATED PER RAL STANDARD 9005 "JET BLACK".



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FB PART NUMBER	DIM "A"	TOTAL HEIGHT FROM FLOOR
27-000405-01	227	95"
27-000405-02	176	93"

SIZE	DWG. NO.	REV
<b>B</b>	27-000405-XX	1
SHEET 2 OF 2		