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		ITEM	PART NO.	PART NAME	RAW MTL COLOR	ARTWORK	MATERIAL	FINISH PROCESS	FINISH COLOR																																																																												
			47.64W44.001	SPONGE EJECTOR HU230			PORON (H-32)																																																																														
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<div><div><div><div><div></div><div>3.00</div></div><div><div>3.00</div><div></div></div></div><div><div><div></div><div>10.00</div></div><div><div></div><div></div></div><div><div></div><div>Adhesive</div></div></div></div><div>SCALE 5.000</div><div>3.0mm thickness PORON (H-32) with G4000 adhesive layer back side</div></div>																																																																																					
<div><div>TOL ± RANGE</div><div><table><tr><td></td><td>M1</td><td>M2</td><td>S1</td><td>S2</td><td>P1</td><td>P2</td><td>C</td><td>URS</td></tr><tr><td>0~6</td><td>0.05</td><td>0.10</td><td>0.15</td><td>0.20</td><td>0.05</td><td>0.10</td><td>0.50</td><td></td></tr><tr><td>6~30</td><td>0.10</td><td>0.20</td><td>0.15</td><td>0.25</td><td>0.10</td><td>0.15</td><td>1.00</td><td></td></tr><tr><td>30~120</td><td>0.15</td><td>0.25</td><td>0.20</td><td>0.30</td><td>0.20</td><td>0.40</td><td>2.00</td><td></td></tr><tr><td>120~300</td><td>0.15</td><td>0.30</td><td>0.25</td><td>0.45</td><td>0.40</td><td>0.80</td><td>3.00</td><td></td></tr><tr><td>300~600</td><td>0.20</td><td>0.50</td><td>0.40</td><td>0.60</td><td>0.60</td><td>1.20</td><td>3.00</td><td></td></tr><tr><td>600~1200</td><td>0.30</td><td>0.80</td><td>0.70</td><td>1.10</td><td>0.80</td><td>1.50</td><td>4.00</td><td></td></tr><tr><td>ANG. TOL ±</td><td colspan="8">1°</td></tr></table></div></div>			M1	M2	S1	S2	P1	P2	C	URS	0~6	0.05	0.10	0.15	0.20	0.05	0.10	0.50		6~30	0.10	0.20	0.15	0.25	0.10	0.15	1.00		30~120	0.15	0.25	0.20	0.30	0.20	0.40	2.00		120~300	0.15	0.30	0.25	0.45	0.40	0.80	3.00		300~600	0.20	0.50	0.40	0.60	0.60	1.20	3.00		600~1200	0.30	0.80	0.70	1.10	0.80	1.50	4.00		ANG. TOL ±	1°								MODEL		KNOX		NAME		SPONGE EJECTOR HU230					
	M1	M2	S1	S2	P1	P2	C	URS																																																																													
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		DRN	Arge Lin		12/17 2012	MATERIAL	PORON (H-32)		TBD	REV.	DESCRIPTION		SIGN	DATE																																																																							
		DSN	Arge Lin		12/17 2012	FINISH				<div><div><div></div><div></div></div><div><div></div><div></div></div></div>		DIM IN	mm	DO NOT SCALE DWG																																																																							
		CKD	CH Hsieh		12/17 2012	Wiwynn Corporation				<div><div></div><div></div></div>		SHEET	1	OF	1																																																																						
		APPD	CH Hsieh		12/17 2012					DRAWING NO.		CD 47.64W44.0X1																																																																									
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