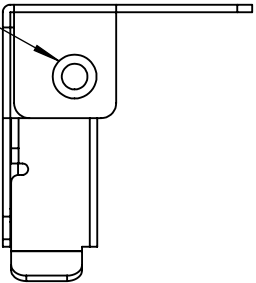
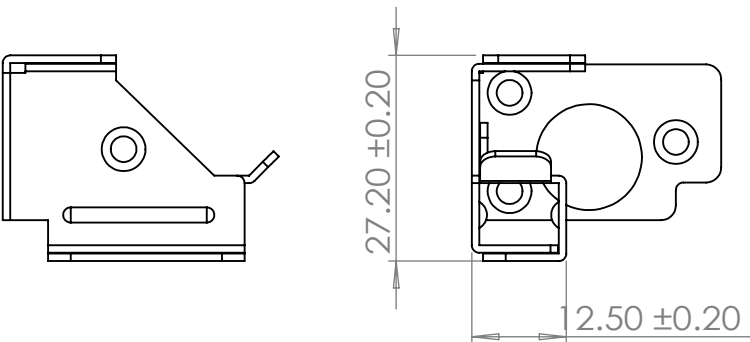
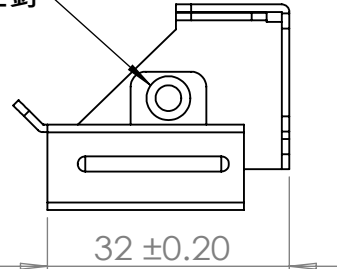
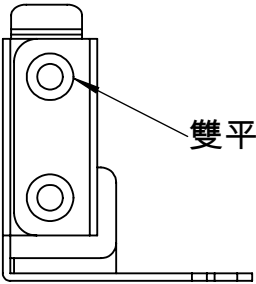
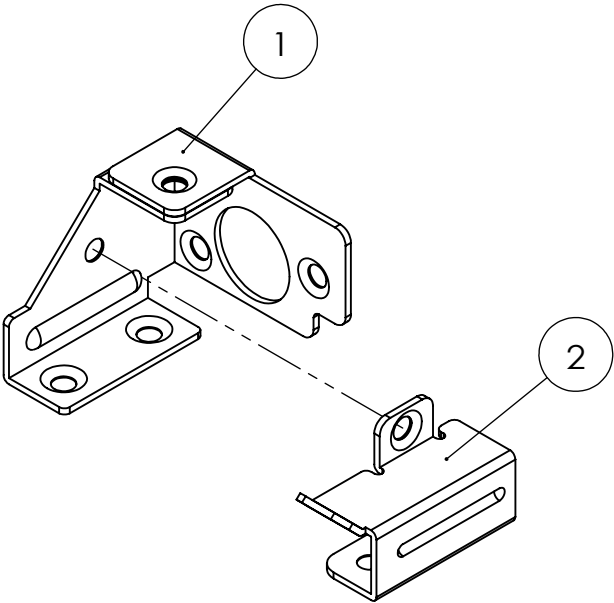
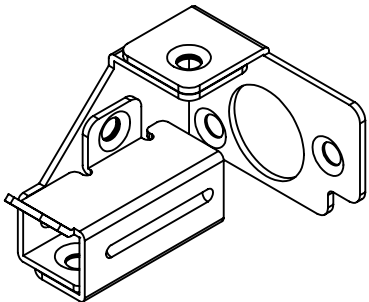


1		2		3		4		5		6		7		8			
				ITEM	PART NO.		PART NAME			RAW MTL COLOR		ARTWORK	MATERIAL	FINISH PROCESS	FINISH COLOR		
					60.B0721.001		ASSY HDD TRAY HANDLE L HB										
									Item	Part No.		Description			Q'ty		
									1	33.B0705.001		BRKT_HDD_TRAY_HANDLE_L_HB			1		
									2	33.B0712.001		BRKT_HDD_TRAY_HANDLE_L_REVIT_HB			1		
<div><div><div>雙平頭拉釘</div></div><div><div></div><div><div>雙平頭拉釘</div></div></div><div><div></div><div>雙平頭拉釘x2</div></div></div>									<div><div><div><div>1</div></div><div></div></div><div><p>NOTE: 1.BENDING ANGLE UNDER 0.2mm RADIUS UNLESS OTHERWISE INDICATED. 2.FOR COSMETIC INSPECTION CRITERIA, PLEASE REFER TO EU4017. 3'---'MARKS BURR NEED TO BE REMOVED. 4.FOR DEGREASING PROCESS,OZONE DESTROY SUBSTANCE(ODS)MUST NOT BE USED. 5.VENDOR CODE;PART NUMBER;ART WORK,ETC. AS BELOW TO MAKE: XX ## XXXXXX.XXX R01 (FOR REF.) XX----->VENDOR ABBREVIATION. #X----->TOOLING SERIAL NUMBER. XX.XXXXX.XXX---->PART NUMBER. R01----->REVISION NUMBER.(TOOLING MUST BE CHANGEABLE CODE TYPE) 6.TOLERANCE REFER TO THE TOL TABLE UNLESS OTHERWISE STATED. 7." x " MARKS MUST MEASURE Cpk VALUE. 8.BURR DIRECTION MUST BE APPROVED BY WISTRON. 9.MATERIALS MUST MEET/EXCEED "WISTRON'S SUPPLIER GREEN PROCUREMENT REQUIREMENT" (WISTRON.DOC.NO.717-R025). 10.HEXAVALENT CHROMIUM (Cr 6+) AND IT'S COMPOUNDS MUST NOT INCLUDED. 11.THE HOLES ARE RESERVED FOR _____ STANDOFF, PLS CHECK 60 ASSY DRAWING FOR SPEC. 12.SURFACE TREATMET (APPEARANCE QUALITY AND COSMETIC SPEC) 13.THE AREA OF CARRY POINT (CARRIER WEB)</p><p>Tapping Inserts (pens, studs, etc.) noted and installation method determined Joining methods (heat stake, sonic weld, tox, extrude and roll, etc.)</p></div></div>								
1		2		3		4		5		6		7		8			
<div><div>TOL ±</div><div>RANGE</div></div>								MODEL		Honey Badger		NAME		ASSY HDD TRAY HANDLE L HB			
0~6				0.05		0.10		0.15		0.20		0.05		0.10		0.50	
6~30				0.10		0.20		0.15		0.25		0.10		0.15		1.00	
30~120				0.15		0.25		0.20		0.30		0.20		0.40		2.00	
120~300				0.15		0.30		0.25		0.45		0.40		0.80		3.00	
300~600				0.20		0.50		0.40		0.60		0.60		1.20		3.00	
600~1200				0.30		0.80		0.70		1.10		0.80		1.50		4.00	
ANG.TOL ±								1°		APPD		CH Hsieh		11/24 2014		Wiwynn Corporation	
														DRAWING NO.		60.B0721.001	