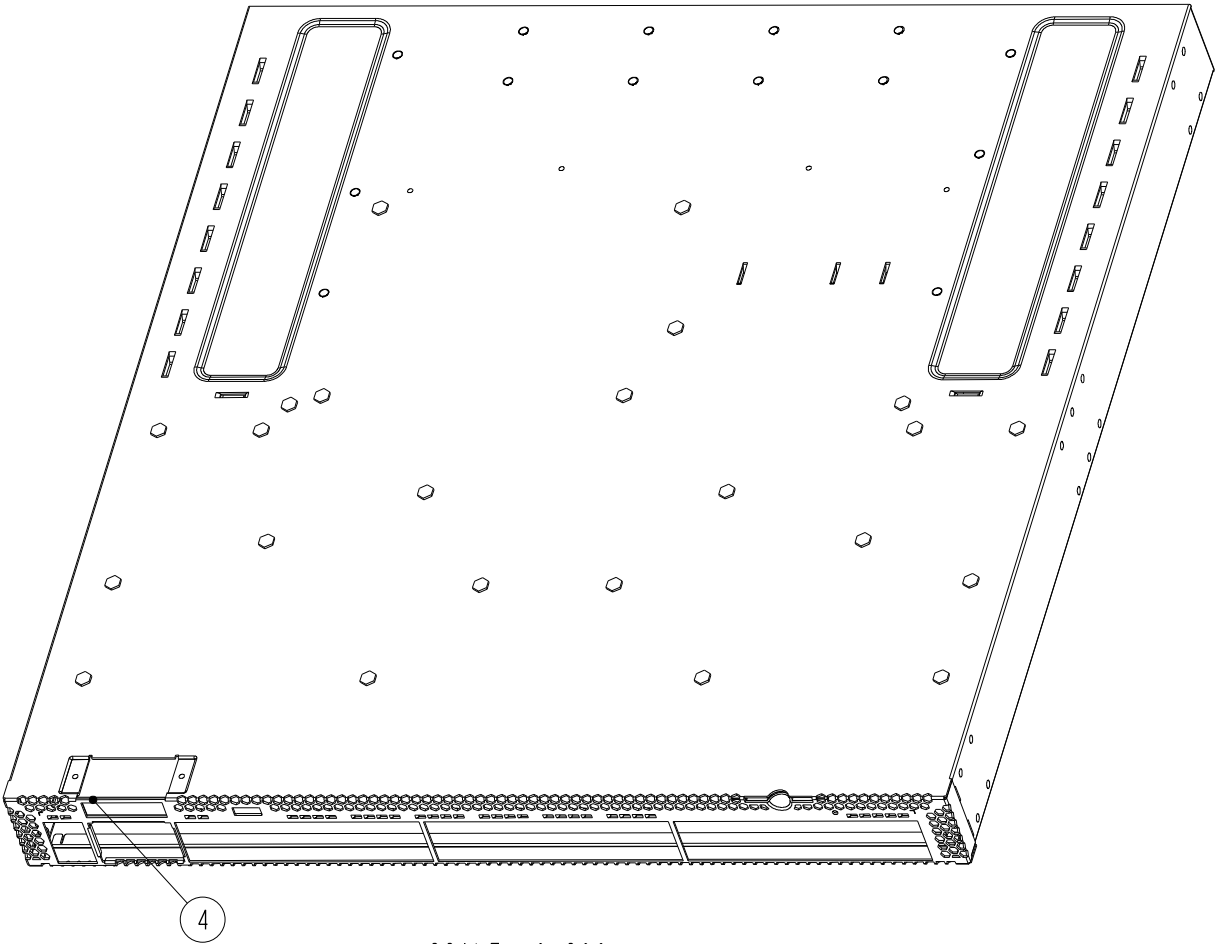



SCALE 0.300



SCALE 0.300

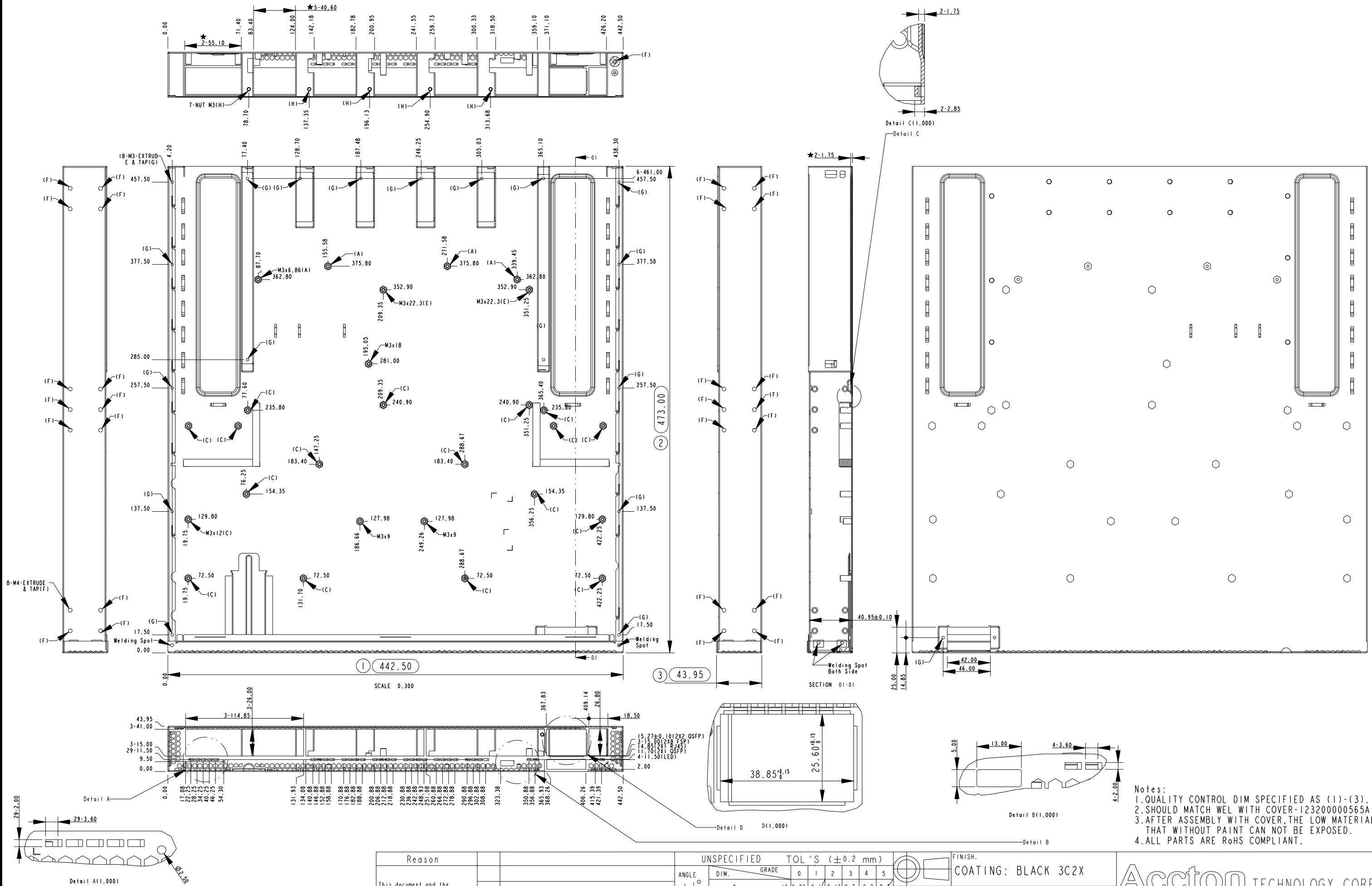
Notes:
1.QUALITY CONTROL DIM SPECIFIED AS (1)-(3).
2.SHOULD MATCH WEL WITH COVER-123200000565A.
3.AFTER ASSEMBLY WITH COVER,THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
4.ALL PARTS ARE RoHS COMPLIANT.
5.NO BURR AT THE EDGE.
6.NO PAINT IN THE THREAD OF SCREW HOLES.

Reason				UNSPECIFIED TOL 'S (±0.2 mm)												FINISH.					
This document and the technical data disclosed are proprietary to Acclon Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.				ANGLE ± 1°	GRADE		0	1	2	3	4	5	COATING: BLACK 3C2X								
					DIM.	0	0.05	0.1	0.15	0.2	0.2	0.5	PART NO.		SCALE 0.3/1 UNIT MM [IN]						
					ROUGHNESS	16	63	0.05	0.15	0.2	0.3	0.3	0.8	123100000701A							
						63	250	0.05	0.2	0.25	0.4	0.5	1.2			DESIGN Brent 26-May-14					
						250	500	0.1	0.25	0.3	0.6	0.8	1.8			MATERIAL					
						500	1000		0.3	0.5	0.8	1.2	3.0	SECC T=1.0mm							
ZONE		DESCRIPTION																			

Item	Qty	Description
1	1	BASE ES5654BT-FLF-ZZ
2	2	PSU DIVIDER-1
3	4	FAN DIVIDER
4	1	CONDUCTIVE SPONGE
5	2	SPONGE-1-FOR-CHASSIS-ES5654
6	2	SPONGE-2-FOR-CHASSIS-ES5654


Accton TECHNOLOGY CORP.

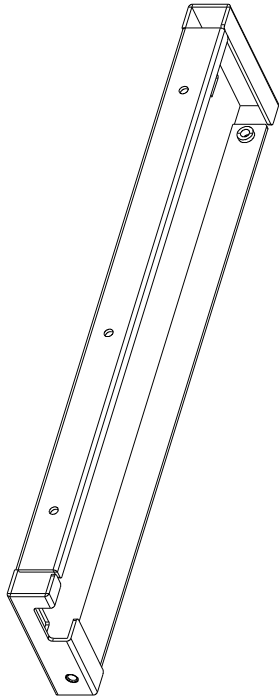
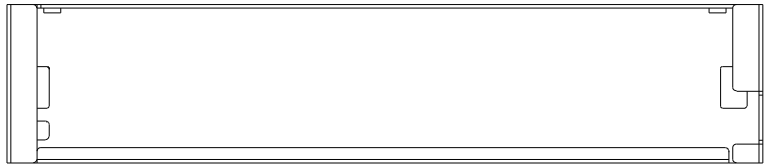
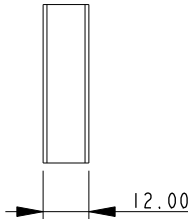
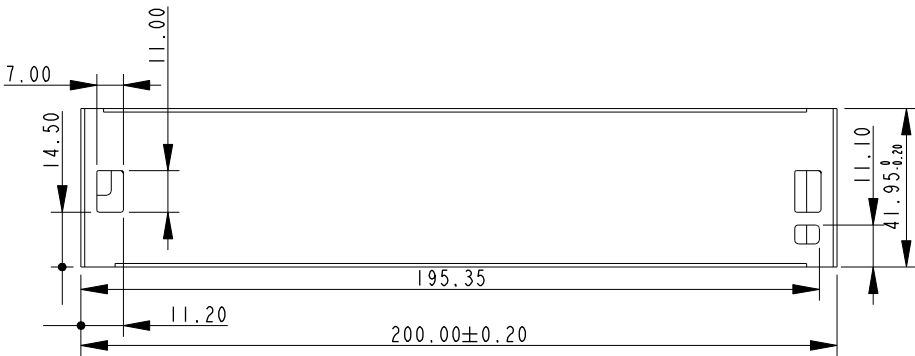
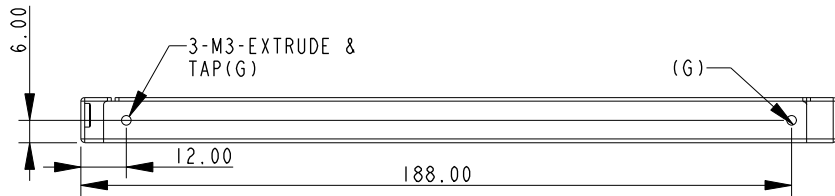
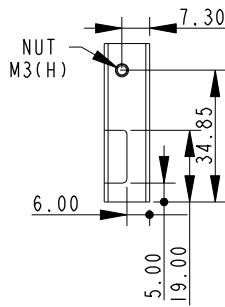
DWG. TITLE	SHEET 1 / 9	REV.	SIZE
CHASSIS-ES5654BT-FLF-168ZZ	A1	A3	



Notes:

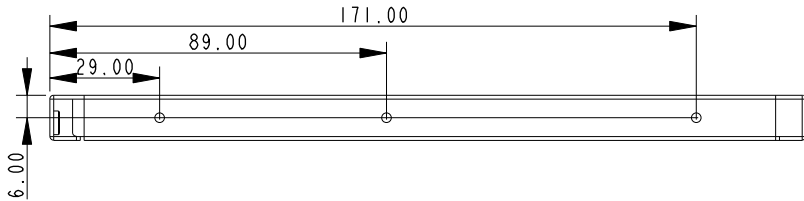
1. QUALITY CONTROL DIM SPECIFIED AS (1)-(3).
2. SHOULD MATCH WEL WITH COVER-123200000565A.
3. AFTER ASSEMBLY WITH COVER, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
4. ALL PARTS ARE RoHS COMPLIANT.

Reason			UNSPECIFIED TOL 'S (±0.2 mm)												FINISH. COATING: BLACK 3C2X		<div>Accton TECHNOLOGY CORP.</div>			
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.			ANGLE ±1°	DIM.	GRADE	0	1	2	3	4	5	PART NO. 123I0000070IA	SCALE 0.3 / 1	UNIT MM [IN]						
			ROUGHNESS	16	63	0.05	0.15	0.2	0.3	0.3	0.8	DESIGN	Brent	26-May-14						
				63	250	0.05	0.2	0.25	0.4	0.5	1.2	MATERIAL	SECC T=1.0mm							
				250	0.1	0.25	0.3	0.6	0.8	1.8										
				500	1000	0.3	0.5	0.8	1.2	3.0										
ZONE		DESCRIPTION														DWG. TITLE	SHEET 2 / 9	REV.	SIZE	
																CHASSIS-ES5654BT-FLF-168ZZ		A1	A3	

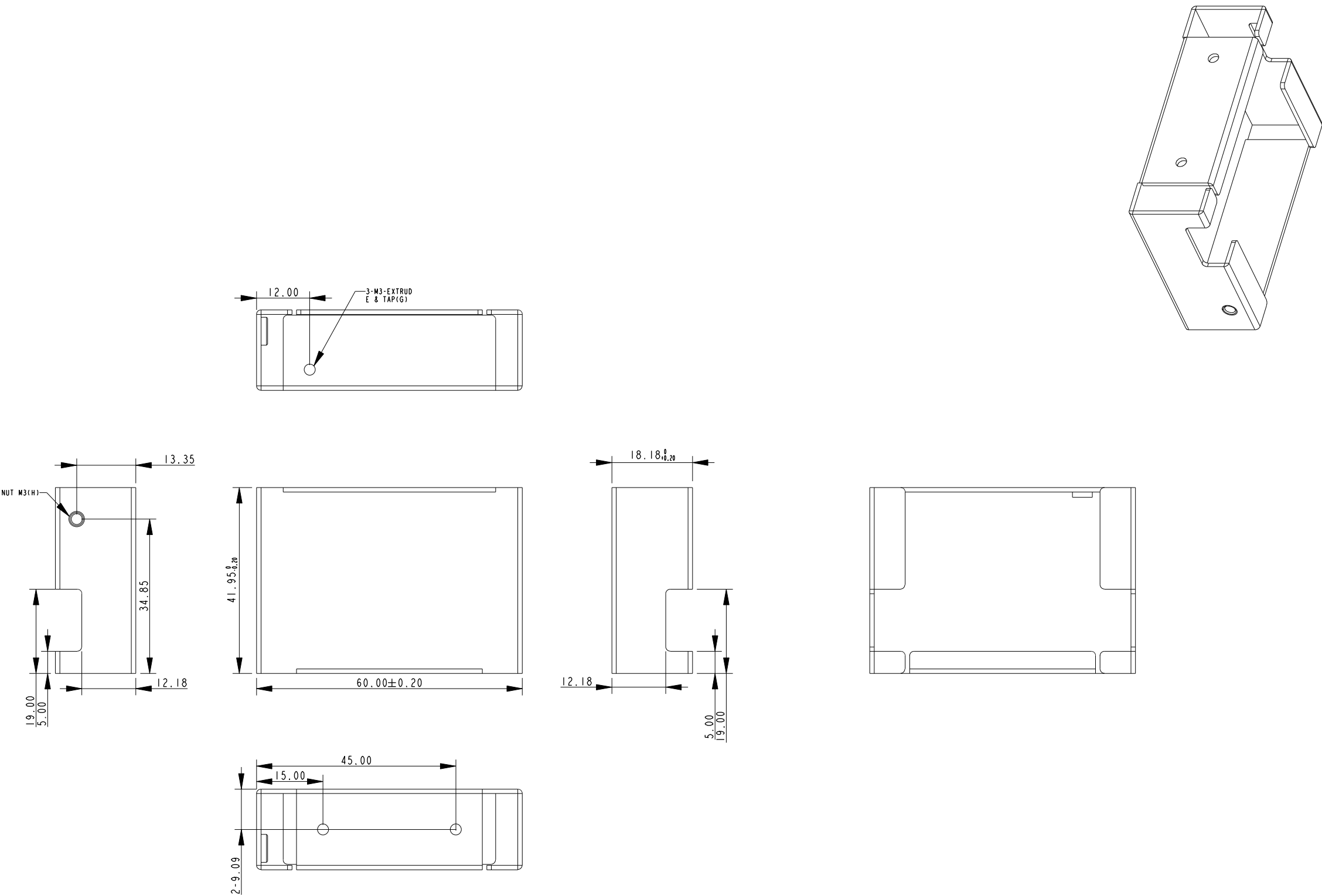



SCALE 0.500

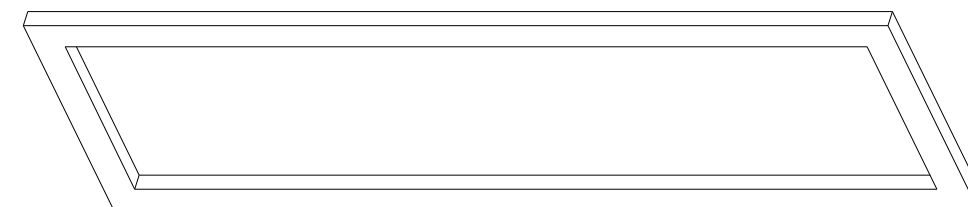
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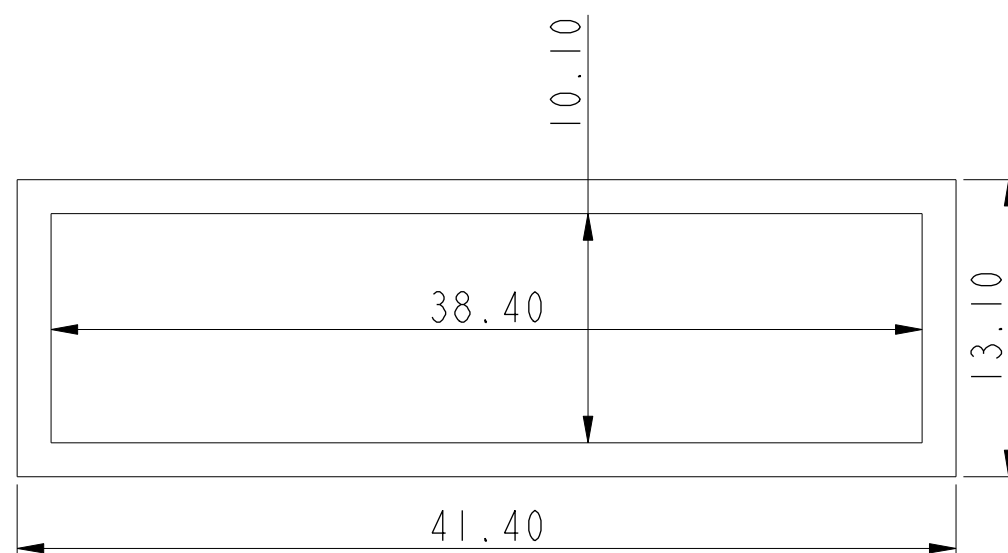
Reason		UNSPECIFIED TOL 'S (±0.2 mm)										FINISH.		Accton TECHNOLOGY CORP.					
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	ZONE	DESCRIPTION	ANGLE ± 1°	ROUGHNESS	DIM.	GRADE					PART NO. 123100000701A	COATING: BLACK 3C2X							
						0	1	2	3	4		5	SCALE 0.5 / 1	UNIT	MM [IN]				
						16	63	250	500	1000		DESIGN	Brent	26-May-14					
						0.1	0.05	0.1	0.15	0.2		0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0
						0.1	0.05	0.1	0.15	0.2		0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0
						0.1	0.05	0.1	0.15	0.2		0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0
						0.1	0.05	0.1	0.15	0.2		0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0
						0.1	0.05	0.1	0.15	0.2		0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0
						0.1	0.05	0.1	0.15	0.2		0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2	0.3	0.4	0.5	0.8	1.2	1.8	3.0							
0.1	0.05	0.1	0.15	0.2	0.2														



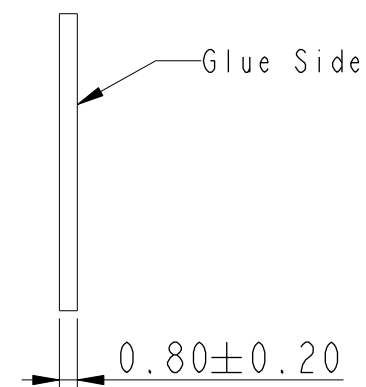
Reason				UNSPECIFIED TOL 'S (±0.2 mm)										 FINISH.		Accton TECHNOLOGY CORP.			
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	ZONE	DESCRIPTION	ANGLE ± 1°	ROUGHNESS	GRADE										COATING: BLACK 3C2X				
					DIM.	0	1	2	3	4	5	PART NO.	SCALE 0.3 / 1	UNIT	MM [IN]				
					0	16	0.05	0.1	0.15	0.2	0.2	0.5	123100000701A	DESIGN	Brent	26-May-14			
					16	63	0.05	0.15	0.2	0.3	0.3	0.8	MATERIAL SECC T=1.0mm						
					63	250	0.05	0.2	0.25	0.4	0.5	1.2							
					250	500	0.1	0.25	0.3	0.6	0.8	1.8							
					500	1000	0.3	0.5	0.8	1.2	3.0								
DWG. TITLE												SHEET 4 / 9		REV.	SIZE				
CHASSIS-ES5654BT-FLF-168ZZ												A1		A3					




SCALE 3.000

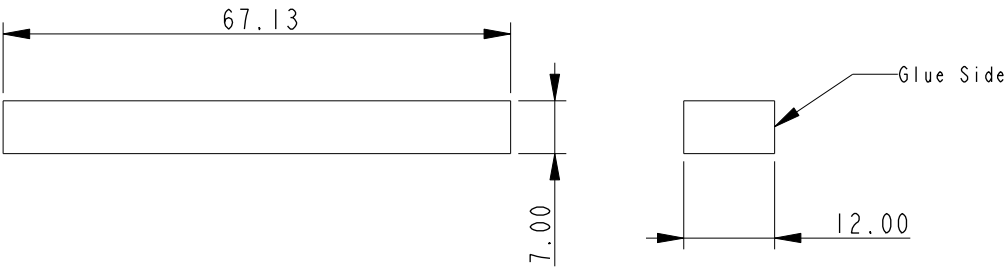
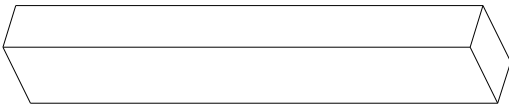


SCALE 3.000






Reason			UNSPECIFIED TOL 'S (±0.2 mm)												FINISH.		<div>Accton TECHNOLOGY CORP.</div>			
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.			ANGLE	DIM.	GRADE	0	1	2	3	4	5	PART NO.	SCALE 3 / 1	UNIT	MM [IN]					
	± 1°			0	16	0.05	0.1	0.15	0.2	0.2	0.3									
	ROUGHNESS			16	63	0.05	0.15	0.2	0.3	0.3	0.8	123100000701A	DESIGN	Brent	26-May-14					
				63	250	0.05	0.2	0.25	0.4	0.5	1.2									
				250	500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL								
ZONE		DESCRIPTION				500	1000	0.3	0.5	0.8	1.2	3.0	Conductive Sponge T=0.7mm + Conductive Adhesive T=0.1mm							

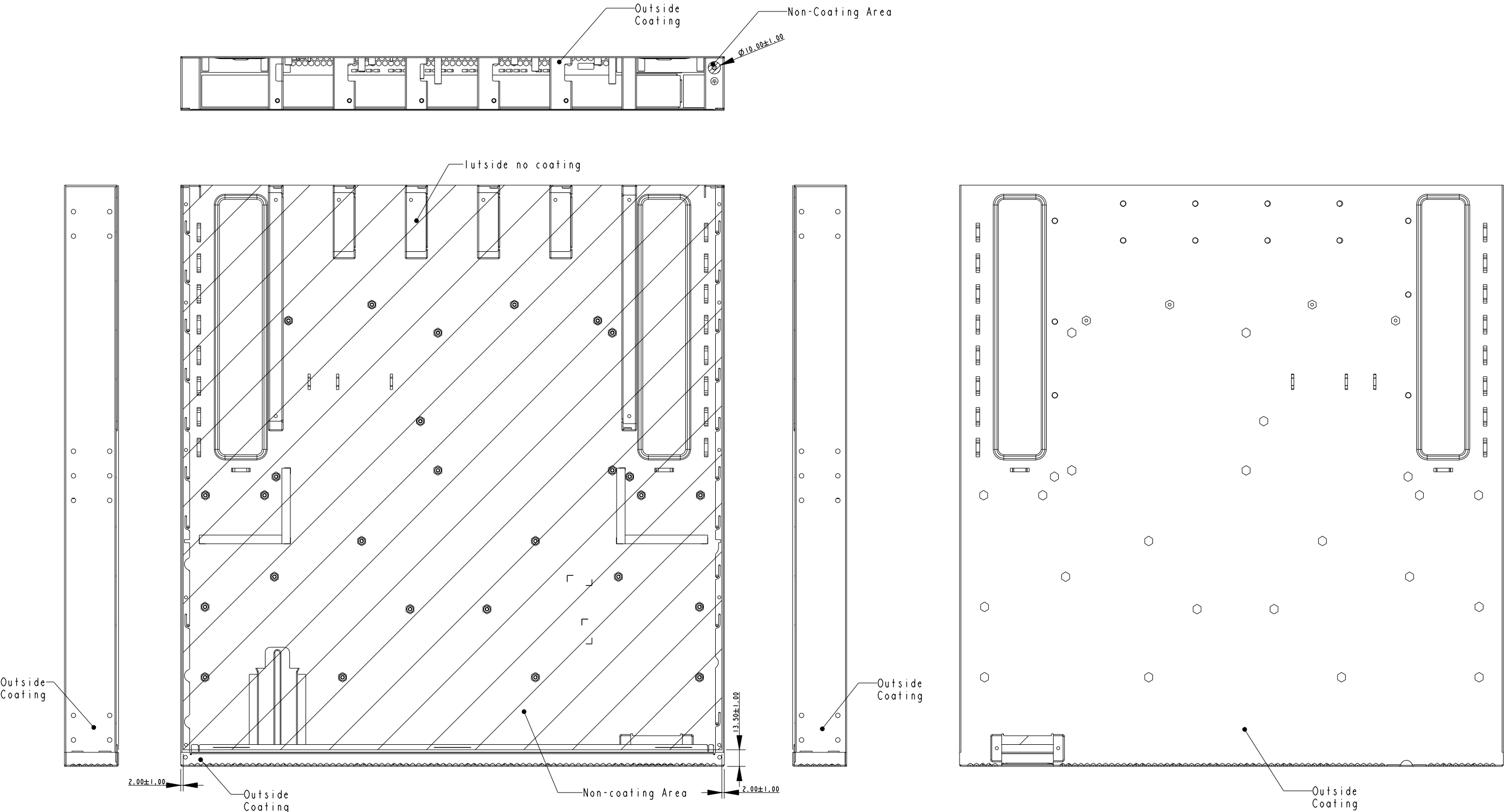
DWG. TITLE		SHEET 5 / 9		REV.	SIZE
CHASSIS-ES5654BT-FLF-168ZZ				A1	A3



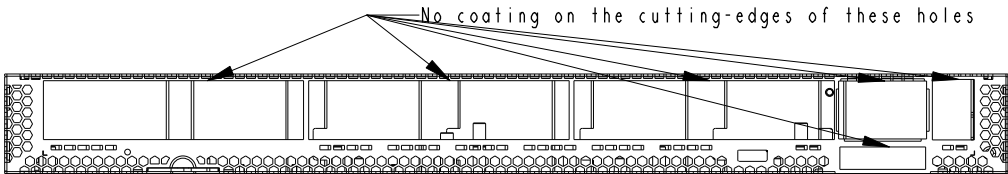
Reason		UNSPECIFIED TOL 'S (±0.2 mm)										FINISH.			
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.		ANGLE ± 1°	DIM.	GRADE											
				0	1	2	3	4	5						
		ROUGHNESS	0	16	0.05	0.1	0.15	0.2	0.2		0.5				
			16	63	0.05	0.15	0.2	0.3	0.3		0.8				
			63	250	0.05	0.2	0.25	0.4	0.5		1.2				
			250	500	0.1	0.25	0.3	0.6	0.8	1.8					
			500	1000	0.3	0.5	0.8	1.2	3.0						
	ZONE	DESCRIPTION													



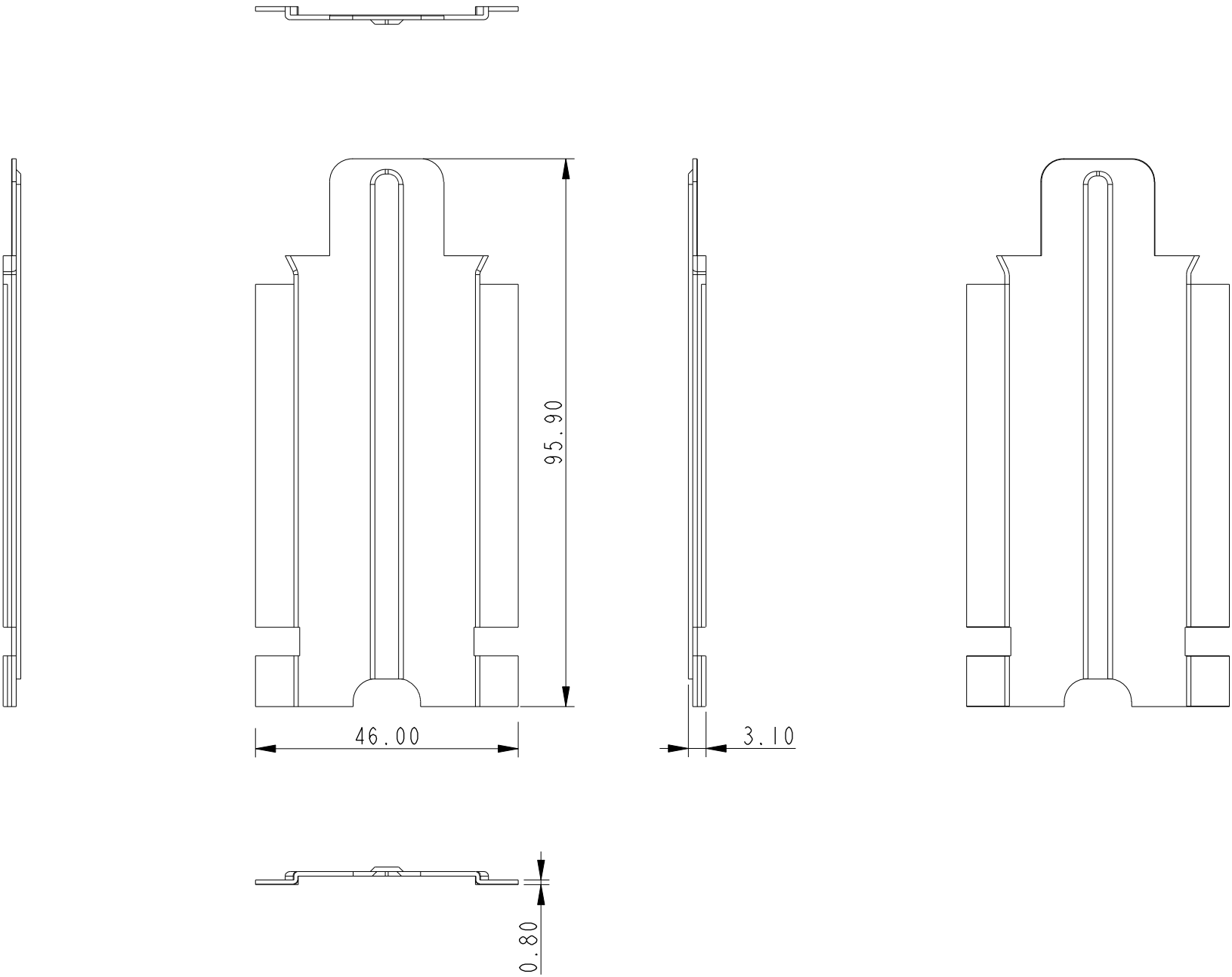
Reason			UNSPECIFIED TOL 'S (± 0.2 mm)										 FINISH.						
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.			ANGLE $\pm 1^\circ$	DIM.	GRADE	0	1	2	3	4	5	 PART NO. 123100000701A	SCALE 0.3" = 1" UNIT MM [IN] DESIGN Brent 26-May-14						
				ROUGHNESS	16	63	0.05	0.15	0.2	0.3	0.4			0.8					
				63	250	0.05	0.2	0.25	0.4	0.5	1.2								
				250	500	0.1	0.25	0.3	0.5	0.8	1.8								
				500	1000	0.3	0.5	0.8	1.2	3.0									
	ZONE	DESCRIPTION												MATERIAL SECC T=1.0mm		DWG. TITLE SHEET 7 / 9 REV. A1 SIZE A3 SPONGE-2-FOR-CHASSIS-ES5654			




SCALE 0.300



Reason		UNSPECIFIED TOL 'S (±0.2 mm)										FINISH.		Accton TECHNOLOGY CORP.			
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.	ZONE	DESCRIPTION	ANGLE ±1°	ROUGHNESS	GRADE						COATING: BLACK 3C2X						
					DIM.	0	1	2	3	4	5	PART NO.	SCALE 0.3/1	UNIT	MM [IN]		
					0	16	0.05	0.1	0.15	0.2	0.2	0.5	123100000701A	DESIGN	Brent	26-May-14	
					16	63	0.05	0.15	0.2	0.3	0.3	0.8					
					63	250	0.05	0.2	0.25	0.4	0.5	1.2	MATERIAL SECC T=1.0mm				
					250	500	0.1	0.25	0.3	0.6	0.8	1.8					
500	1000	0.3	0.5	0.8	1.2	3.0											
DWG. TITLE												SHEET 8/9		REV. A1	SIZE A3		



Reason				UNSPECIFIED TOL 'S (±0.2 mm)												FINISH.		<div>Accton TECHNOLOGY CORP.</div>									
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.			ANGLE	DIM. \ GRADE										PART NO.		SCALE											
			± 1°																								
			ROUGHNESS	0		16	0.05	0.1	0.15	0.2	0.2	0.3	123100000701A		0.3 / 1												
				16		63	0.05	0.15	0.2	0.3	0.3	0.8	DESIGN		Brent												
				63		250	0.05	0.2	0.25	0.4	0.5	1.2	26-May-14														
			250		500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL		SGCC 0.8mm		REV.		SIZE									
		500		1000		0.3	0.5	0.8	1.2	3.0																	
ZONE		DESCRIPTION																				CHASSIS-ES5654BT-FLF-168ZZ		A1		A3	