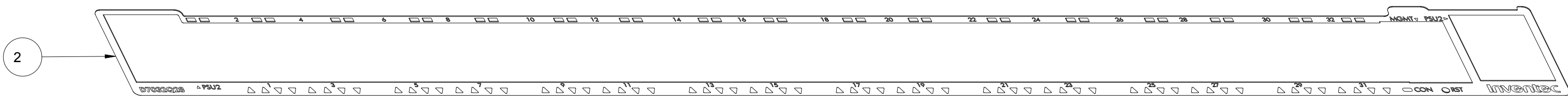
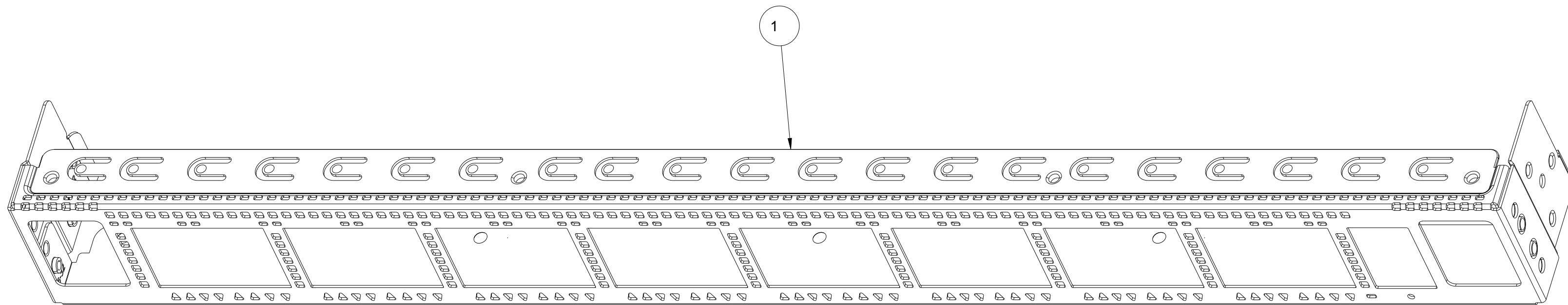
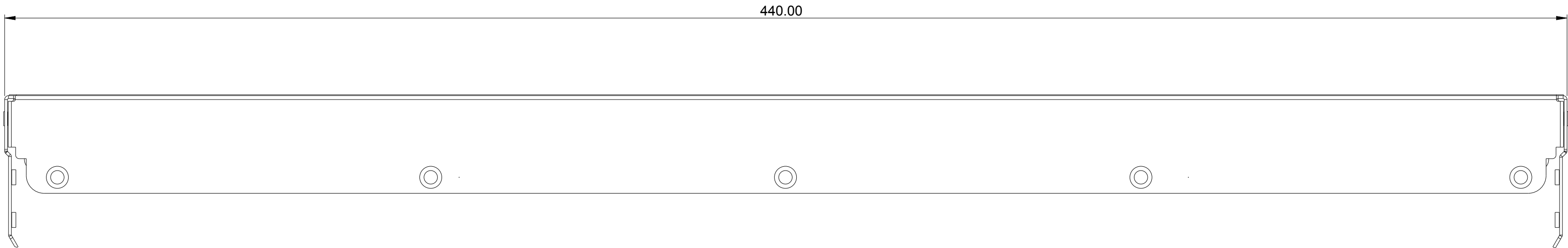
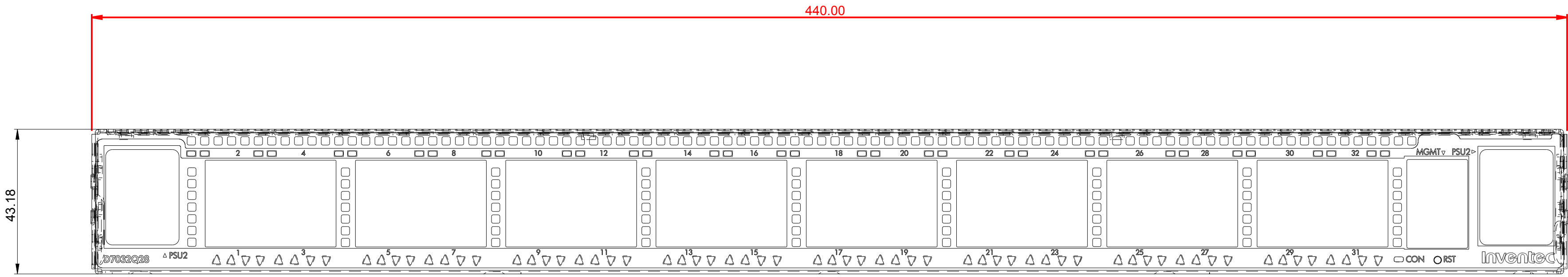


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PART NUMBER & PART REVISION		
PART NO	REV	REMARK
6070B0975901	A01	

NOTE: (UNLESS OTHERWISE SPECIFIED)  
THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT,  
INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD.  
ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS  
AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.



2	6060B1937001	LABEL, LOGO, BEZEL, 437.7mm, 38.48mm, APD		1
1	6053B1226501	BEZEL, FRONT, CHASSIS, SGCC, 0.8MM		1
ITEM	IEC P/N	DESCRIPTION	HPQ P/N	Q'TY

CUSTOMER P/N		ASSY CODE	
DRN	DANIEL CHEN	CHKD	SMARK LEE
DES P/N	DANIEL CHEN	INS P/N	SMARK LEE
UNIT	MILLIMETER	DATE	2015/07/01
STAGE	Design	PRICE FILE	6070B0975901-FRONT-PANEL-RDW
DRW FILE	6070B-FRONT-PANEL-ASSY-RDW	SCALE	1:100
REV		NUMBER	6070B0975901-0-0
ECO NO.	INITIAL	SHEET	2 OF 2

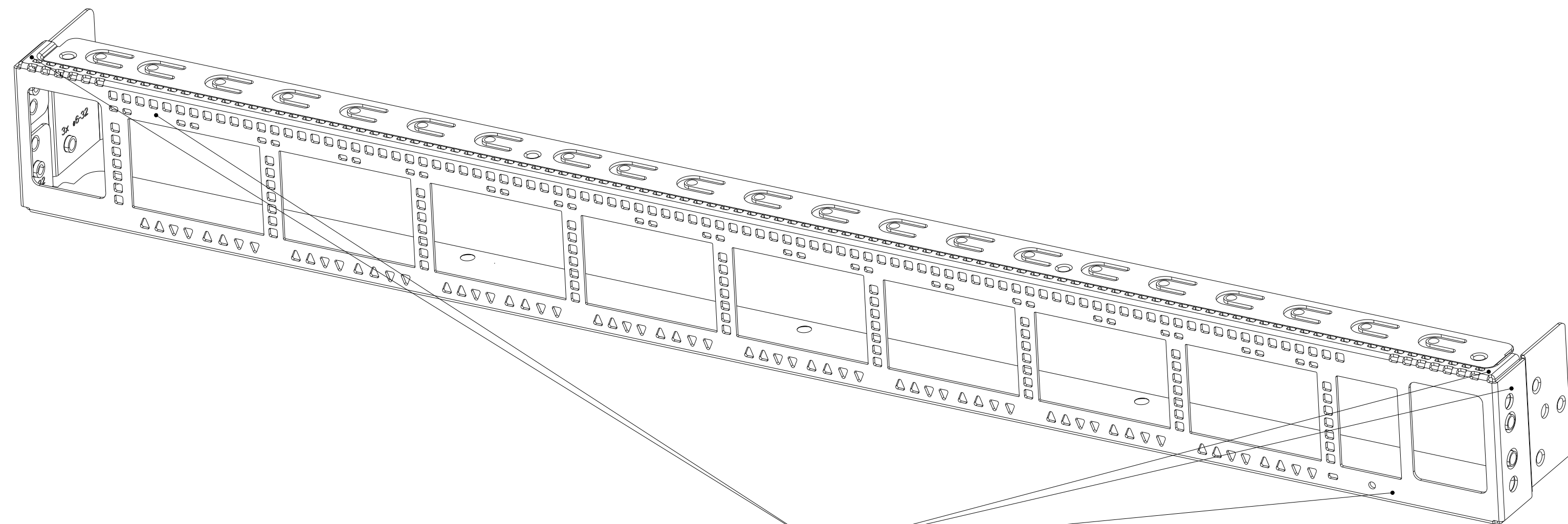
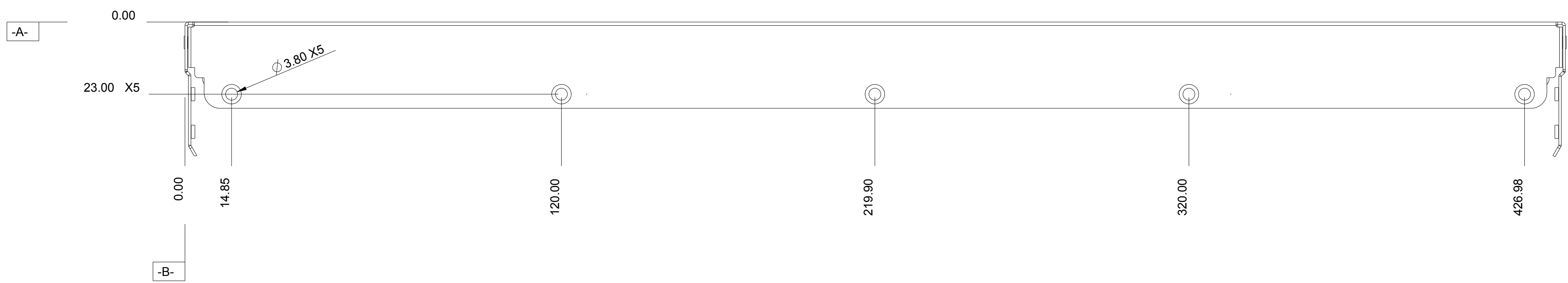
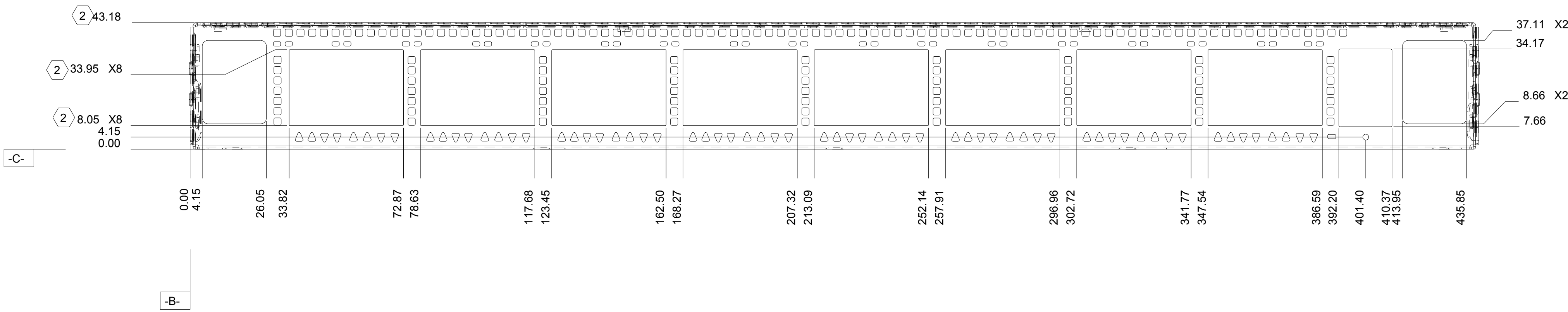
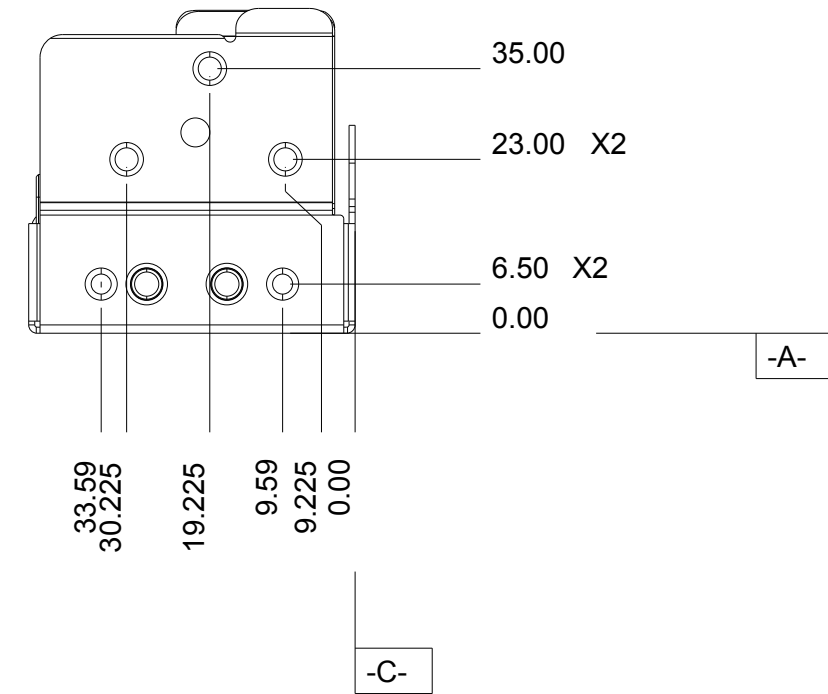
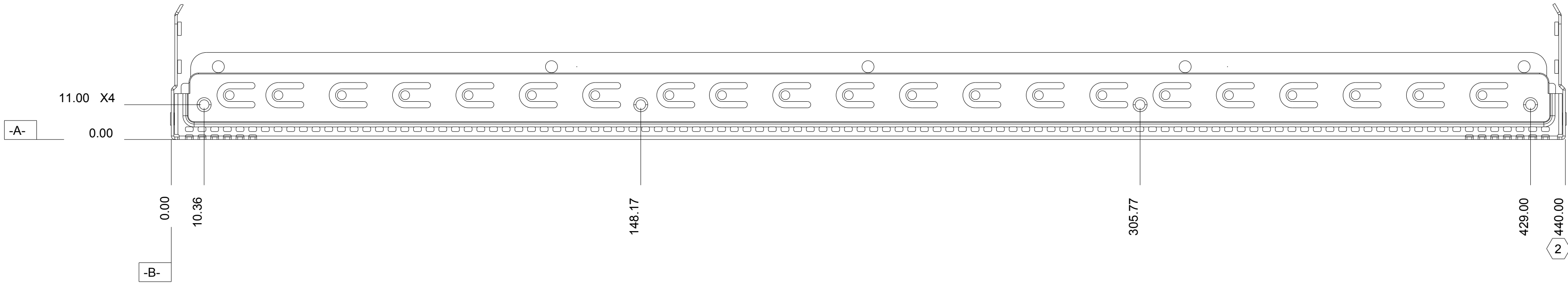
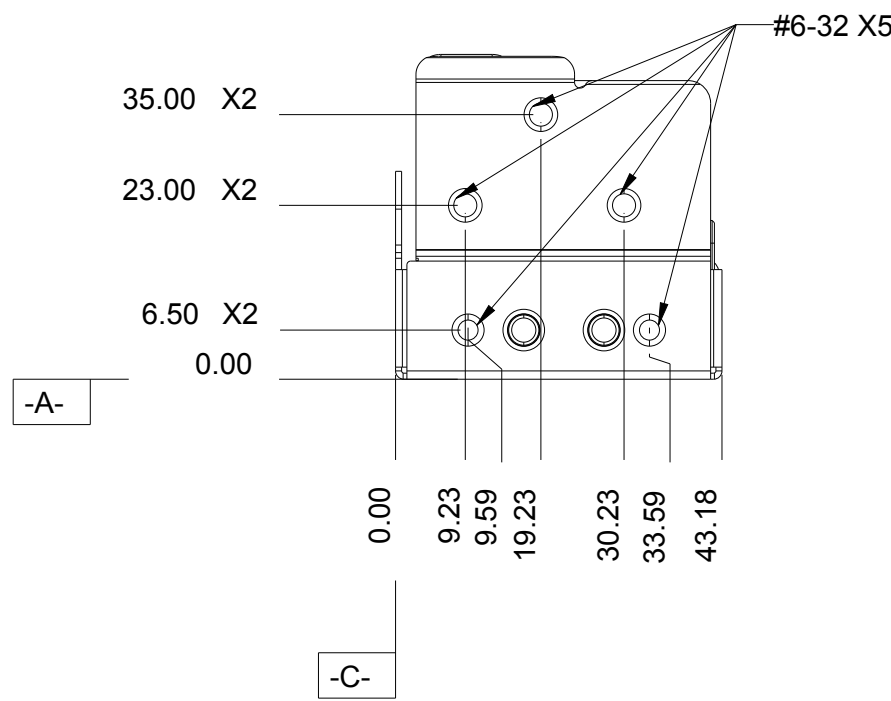
ECO NO. INITIAL

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PART NUMBER & PART REVISION		
PART NO	REV	REMARK
6053B1226501	A01	

- NOTE: (UNLESS OTHERWISE SPECIFIED)
- MATERIAL: 0.800 mm THICK SGCC C1006 THRU C1020 COLD ROLLED STEEL, ZINC-COATED (GALVANIZED) PER ASTM A653/A 653M BY HOT-DIP PROCESS BOTH SIDES WITH A WEIGHT OF G30, ZERO SPANGLE, EXTRA SMOOTH, AND CHEM-TREATED (HEXAVALENT CHROMIUM FREE) EACH SIDE OR ACRYLIC PASSIVATION WITH A HEXAVALENT CHROMIUM FREE COATING WITH A TOTAL WEIGHT OF 50-80 MG/FT SQ EACH SIDE.
  - QUALITY CONTROL DIMENSION.
  - PART IDENTIFICATION:  
MARK PART APPROX. WHERE SHOWN WITH THE FOLLOWING INFORMATION: (IT CAN BE READ AT 18 INCHES)  
(A) THE LAST TWO DIGITAL NUMBERS OF PART NUMBER AND PART REVISION.  
(B) VENDOR IDENTIFICATION.  
(C) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR)  
THIN PARTS MAY BE INKS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKINGS WITH THE APPROVAL OF THE HP DESIGN TEAM.  
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CORE ON THE TOOLING.
  - ASSEMBLY IDENTIFICATION:  
MARK PART APPROX. WHERE SHOWN WITH THE FOLLOWING INFORMATION: (IT CAN BE READ AT 18 INCHES)  
(A) PART NUMBER AND PART REVISION.  
(B) HP PART NUMBER (RESERVE SPACE IF THE HP PART NUMBER IS UNCLEAR)  
THIN PARTS MAY BE INKS STAMPED, VERY SMALL PARTS MAY SKIP PART NUMBER MARKINGS WITH THE APPROVAL OF THE HP DESIGN TEAM.  
THE LAST TWO DIGITAL NUMBERS OF P/N AND PART REVISION(TWO DIGITS) TO BE MADE WITH REMOVABLE CORE ON THE TOOLING.
  - FOR PROGRESSIVE TOOLING, NEED TO AVOID CARRY POINT AT THE SPECIFIED AREA.
  - SURFACE GRADE:  
ALL SURFACES MUST COMPLY WITH IEC SPEC 3T272RP021, HP SERVERS COSMETIC REQUIREMENS, UNLESS OTHERWISE SPECIFIED IN THIS DRAWING, ALL SURFACES MUST COMPLY WITH SURFACE GRADE S3.
  - PARTS TO BE PACKAGED FOR SHIPMENT PER HP SPEC 109893-000.
  - BURR HEIGHT BELOW 5% OF MATERIAL THICKNESS PER HP SPEC 101294(SECTION 5.4).
  - HEAVY COIN. THESE EDGES WILL CONTACT PCB MUST BE FREE OF BURR.
  - COIN INDICATED EDGES/COINING DESIGNATED BY EDGE CHAMFER IN 3D FILE).
  - ALL INTERNAL BEND RADII ARE DEFINED BY 3D MODEL. DEVIATIONS FROM THE 3D MODEL BEND RADII MUST BE APPROVED BY HP/IEC ENGINEERING.
  - MIN BEND RELIEF.
  - DIMENSIONS SPECIFICALLY CALLED OUT ARE CONSIDERED INSPECTION DIMENSIONS AND SHALL BE USED DURING THE INSPECTION PROCESS AND REPORTING. FEATURES NOT DIMENSIONED ARE DEFINED BY THE 3-D SOURCE FILE. WHEN REQUIRED BY HP/IEC ENGINEERING, UNDIMENSIONED FEATURES SHALL BE MEASURED FROM THE PRIMARY DATUMS AS SHOWN ON THIS DRAWING APPLYING THE DIMENSIONAL TOLERANCE AS SPECIFIED WITHIN THE DRAWING. TOLERANCES SHALL BE APPLIED TO FEATURE SIZE AND LOCATION AS APPLICABLE. UPON APPROVAL OF THE TVR BY THE HP/IEC DESIGN AND TOOLING ENGINEERING, 3D SOURCE FILE DIMENSIONAL REQUIREMENTS WILL BE DEEMED TO HAVE BEEN MET.
  - DRAWING NOTE FOR PAINTED SURFACES FOR SHEET METAL PART:  
NO OVERSPREAD IS ALLOWED WHILE MASKING UNPAINTED SURFACES BY TAPE. OVERSPREAD IS ACCEPTABLE WHILE MASKING UNPAINTED SURFACES BY FIXTURE. NEED TO GET IEC APPROVAL AND MEET BELOW REQUIREMENTS  
(A) EXTEND MAX. 3MM FROM TANGENT POINT OF RADIUS AS A START OR END LINE OF PAINTED AREA ON BEND CORNERS UNLESS OTHER SPECIFICATION IN DRAWING.  
(B) DIMENSIONS INDICATE AT PAINTED AREA INCLUDE PAINT THICKNESS
  - GENERAL: THE PRODUCT (PART) MUST COMPLY WITH THE INVENTEC DOCUMENT, INVENTEC HAZARDOUS SUBSTANCE FREE (HSF) MANAGEMENT STANDARD. ADDITIONAL: THE PRODUCT (PART) MUST COMPLY WITH HALOGEN FLAME RETARDANTS AND POLYVINYL CHLORIDE (PVC) REQUIREMENT OF INVENTEC HSF MANAGEMENT STANDARD.



PAINT FILM THICKNESS 0.025 MM-0.127 MM  
COLOR:PMS BLACK C TEXTURE  
PAINT AREAS: A TOTAL OF 5 ARROW-POINTED AREAS  
HERE ARE 3 AREAS

ECO NO. INITIAL

<div>THIRD ANGLE</div> <div></div>		CUSTOMER P/N		ASSY CODE	
<div>&lt; TOLERANCE</div> <div>± 0.99-0.99 ±0.20</div> <div>100-100-99 ±0.25</div> <div>200-100-99 ±0.30</div> <div>Angle ±0.1 ±0.35</div>	DRN DANIEL CHEN		CHKD SMARK LEE	<div>Inventec</div>	
	DESIGN DANIEL CHEN		REV'D SMARK LEE		
	UNIT MILLIMETER		DATE 2015/07/01		
	STAGE		DATE 2015/07/01		
PRICE FILE		BEZEL.FRONT.CHASSIS.SGCC.0.8MM		<div>DOCUMENT NUMBER</div> <div>K MD</div> <div>SCALE 1:000</div>	
DESIGN		6053B1226501-FRONT-PANEL-RDW			
REV FILE		6053B1226501-FRONT-PANEL-RDW			
Angle ±0.1 ±0.35					
				NEW CODE	
				NUMBER	
				REV	
				A	
				SHEET 2 OF 2	

4

3

2

1

FIGURE 1 :  
LABEL LOCATION

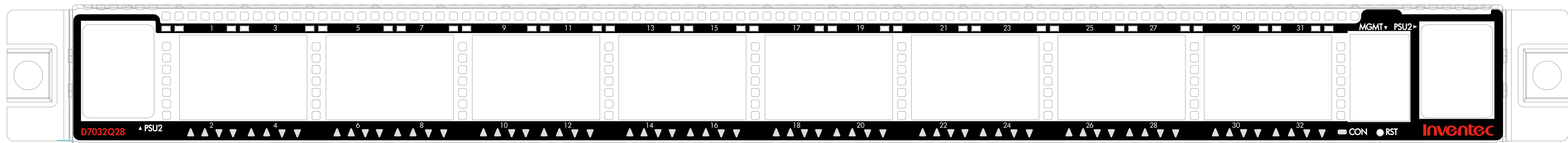


FIGURE 2 :  
COMPOSITE

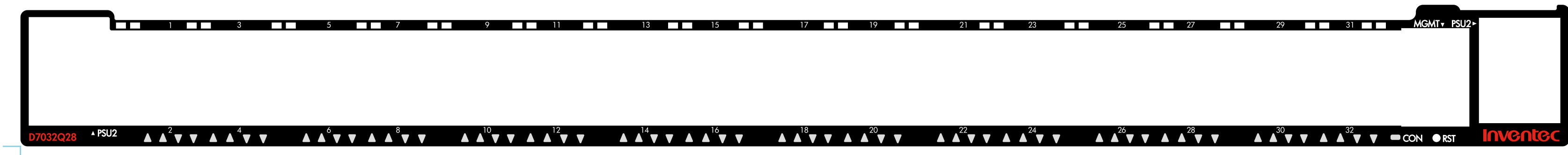


FIGURE 3 :  
TRANSPARENCY



FIGURE 4 :  
ARTWORK\_Print

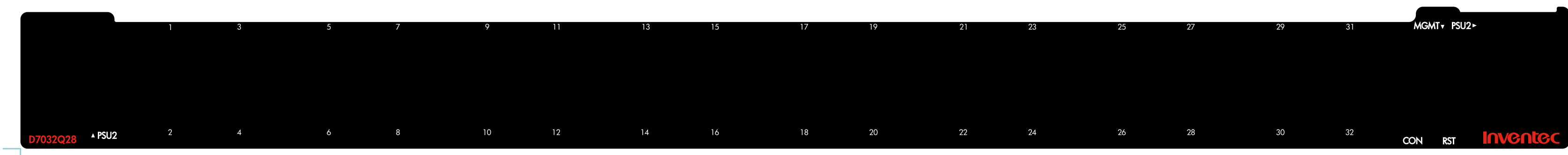
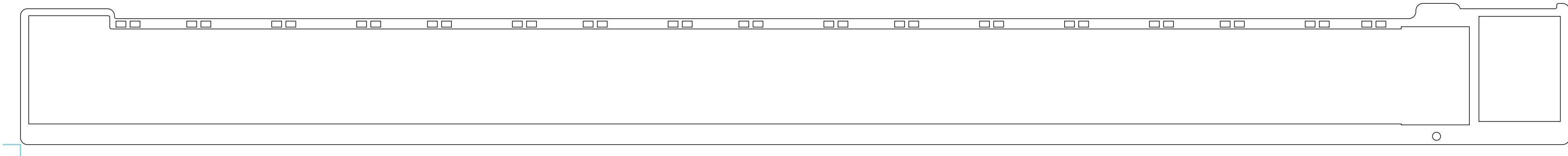


FIGURE 5 :  
DIE CUT



Specifications:

1. Application Method:

Label

2. Right angle (unmarked):

Mechanical Nature of Corner Radius  $\leq 0.5\text{mm}$

3. Environmental:






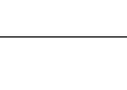
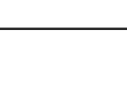
**Hazardous Substance Restriction:** This part

complies with Inventec Hazardous Substance

**HSF Property:** Complies with its up-to-date value

in Inventec Supplier Portal.

4. Color Definition:

	White
	Pantone 485C
	Pantone Black 6C
	
	
	
	

Applicable Documents

Project name

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Dimensions are shown in mm				
Tolerances area unless otherwise specified				
Linear	X	X.X	X.XX	X.XXX
± mm				
± Inch				
Angles ± 1°		Scale: 1:1		

Dm  
Huang, Kathryn  
Des.Eng.  
Chen.DanielCH

Date  
2015/06/26

Date

**Inventec**

Title  
Front-bezel\_Label

Document Number

Size	Code	Number	Rev.
K	PS	TBD-0-0	A,7

4

3

2

1